

	Title:	213702 PEAR JUICE CONCENTRATE	Scope	Global
			Origination	Operations
			Issued	3/19/17
	By	Alex Velte	Supersedes	4/26/16

Customer Product Specification

Pear Juice Concentrate is processed from quality pears to retain the characteristic flavor and color of the whole fruit. All shipments will meet the following specifications.

Brix 70° +/- 1° Brix

pH 3.5 - 4.5

Titrateable Acidity

0.18 - 0.36% wt/vol as malic at 12°

1.0 - 2.0% wt/wt as malic at 70°

Clarity 90% minimum T at 625nm at 12°

Color 0.5 maximum abs at 430nm at 12°

Flavor Typical of Pear, no off-flavor.

Foreign Materials None

Microbiological

TPC 2000 cfu/ml, maximum

Yeast 1000 cfu/ml, maximum

Mold 50 cfu/ml, maximum

Ingredients Pear Juice Concentrate

Packaging 52 gallon open top metal drums; or as specified

Additives None

Storage Recommend 0° F maximum for storage and shipping for best color and flavor retention.

Shelf Life 1 year if unopened, kept frozen.

Regulation

Kosher

Chicago Rabbinical Council



Reconstitution 1 part concentrate + 6.51 parts water to 12°

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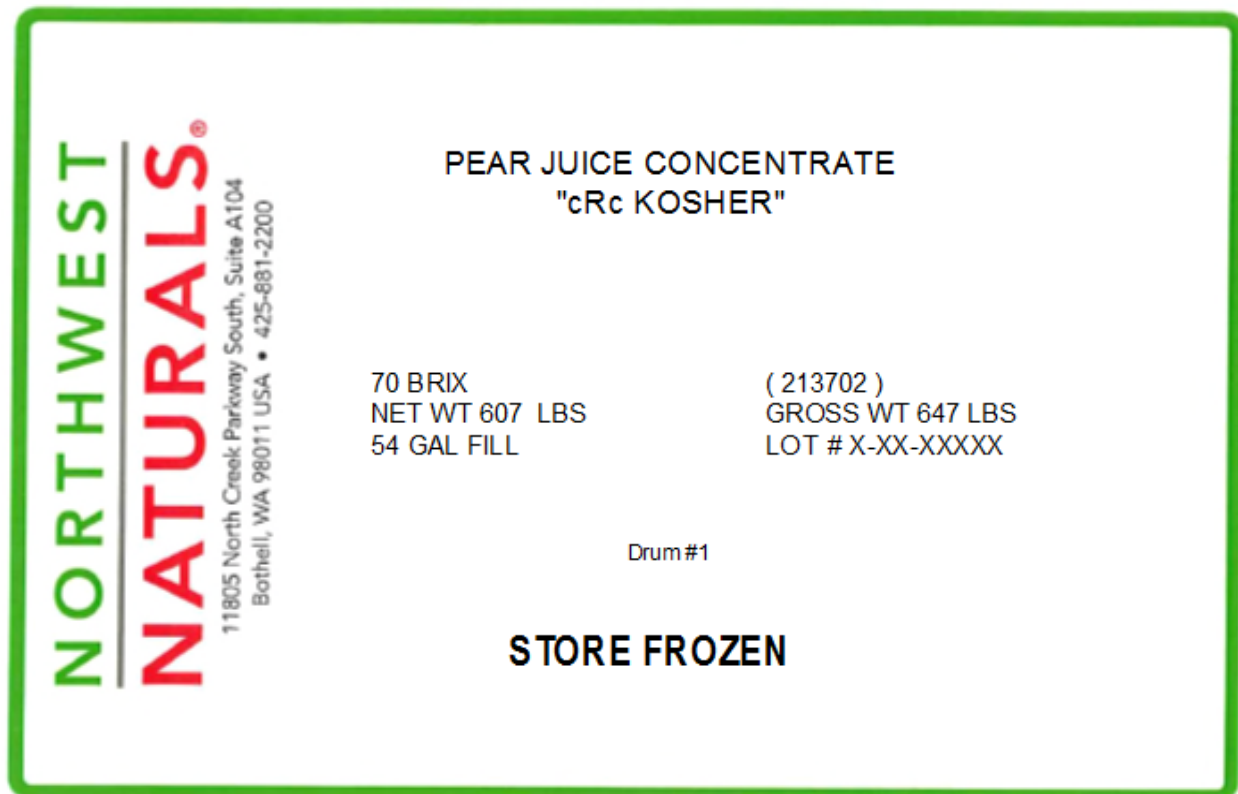
NORTHWEST NATURALS®	Title:	213702 PEAR JUICE CONCENTRATE	Scope	Global
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Nutrition

Amount/100g	
Calories	274
Fat	0 g
Potassium	718 mg
Carbohydrate	67 g
Protein	0 g
Calcium	88 mg
Sugar	52 g
Sodium	15 mg
Vitamin C	6.4 mg
Vitamin A	2.5 mcg RAE
Iron	1.8 mg
Water	30.9 g
Ash	2 g

*values not listed are zero

Label Example



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"The product shall be prepared, processed, packaged, and delivered in accordance with current good manufacturing practices and under strict sanitary conditions. Standards of identity and label statements for consumer products are the sole responsibility of the customer."

Approvals/Modifications

<u>Date</u>	<u>Person(s)</u>	<u>Changes made</u>
4/26/16	Alex Velte	Created
3/19/17	Courtney Doolin-Lusk	Verified nutritional panel

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