

	Title:	<b>226049</b> <b>MANGO JUICE CONCENTRATE</b>	Scope	Global
			Origination	Operations
			Issued	4/26/16
	By	Alex Velte	Supersedes	

### Customer Product Specification

**Mango Juice Concentrate WONF** is a blend of clarified mango and other fruit juice concentrates and natural flavors formulated to match the color and flavor characteristics of clarified mango juice concentrate. All shipments will meet the following specifications.

**Brix** 65° +/- 1° Brix

**PH** 3.0 – 3.6

#### Titrateable Acidity

0.42 - 0.47% wt/vol as citric at 13°

2.0 - 2.2 % wt/wt as citric at 65°

**Clarity** 90% T minimum at 625 at 13°

**Color** 0.10- 0.30 absorbance at 430nm at 13°

**Flavor** Typical of fresh mango

**Foreign Materials** None

#### Microbiological

TPC 2000 cfu/ml, maximum

Yeast 1000 cfu/ml, maximum

Mold 50 cfu/ml, maximum

**Ingredients** Pineapple Syrup, Clarified Pineapple, Pear, and Clarified Mango Juice Concentrates, Water, Citric Acid and Natural Flavor.

**Packaging** 52 gallon open top metal drums or as specified

**Storage Recommend** 0° F maximum for storage and shipping

**Shelf Life** Guaranteed for one year, when unopened and kept frozen

#### Regulation

Kosher  
Chicago Rabbinical Council



**Reconstitution for 47% Juice** 1 part concentrate + 5.3 parts water to 13°

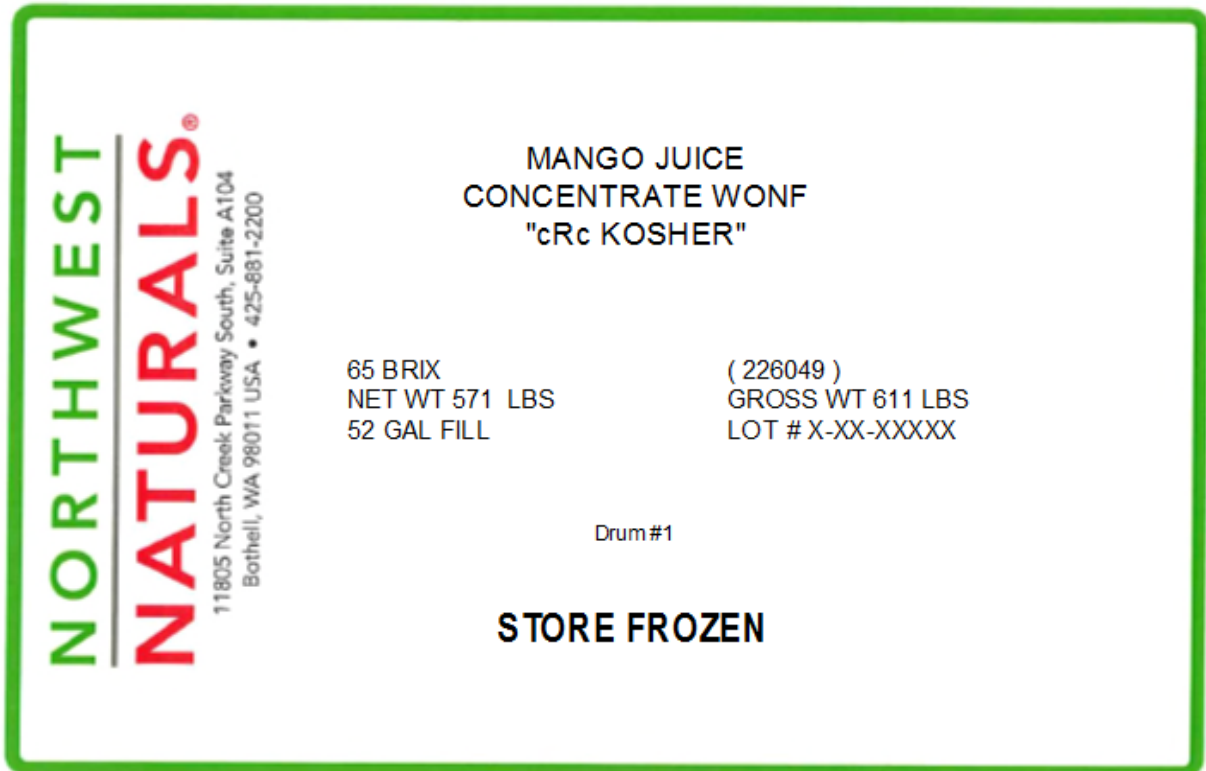
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**Nutrition**

Amount/100g	
Calories	269
Fat	0.1 g
Carbohydrate	67 g
Protein	0.6 g
Calcium	34 mg
Sugar	61 g
Sodium	12 mg
Vitamin C	1.0 mg
Vitamin A	100 IU
Potassium	322 mg
Iron	0.7 mg

**Label Example**



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"The product shall be prepared, processed, packaged, and delivered in accordance with current good manufacturing practices and under strict sanitary conditions. Standards of identity and label statements for consumer products are the sole responsibility of the customer."

**Approvals/Modifications**

<u>Date</u>	<u>Person(s)</u>	<u>Changes made</u>
4/26/16	Alex Velte	Created

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