Customer Product Specification

**Pineapple Juice Concentrate** is processed from quality ripe pineapples to retain the characteristic flavor and color of the whole fruit. All shipments will meet the following specifications.

- **Brix** 61° +/- 1° Brix
- **pH** 4.2 Maximum
- **Brix/Acid Ratio** 18 - 35
- **Titratable Acidity**
  - 0.26 - 0.77% wt/vol as citric at 12.8°
  - 1.2 – 3.5% wt/wt as citric at 61°
- **Color** Characteristic of fresh pineapple
- **Flavor** Characteristic of fresh pineapple
- **Pulp** 5 - 15%
- **Foreign Materials** None
- **Microbiological**
  - TPC 2000 cfu/ml, maximum
  - Yeast 1000 cfu/ml, maximum
  - Mold 50 cfu/ml, maximum
- **Ingredients** Pineapple Juice Concentrate
- **Packaging** 52 gallon open top metal
- **Additives** None
- **Storage** Recommend 0° maximum for shipping and storage
- **Shelf Life** 1 year, if unopened and stored frozen
- **Regulation**
  - Kosher
  - Chicago Rabbinical Council
  - ![Kosher Logo]
- **Reconstitution for 100% Juice**
  - 1 part concentrate + 4.87 parts water to 12.8°
Nutrition

| Amount/100g |  
|-------------|---|
| Calories    | 224 |
| Fat         | 4.5 g |
| Carbohydrate| 56 g |
| Dietary Fiber| 11 g |
| Protein     | 0.3 g |
| Sugar       | 46 g |
| Sodium      | 8 mg |
| Vitamin C   | 278 mg |

Label Example

"The product shall be prepared, processed, packaged, and delivered in accordance with current good manufacturing practices and under strict sanitary conditions. Standards of identity and label statements for consumer products are the sole responsibility of the customer."

Approvals/Modifications

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<thead>
<tr>
<th>Date</th>
<th>Person(s)</th>
<th>Changes made</th>
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<tbody>
<tr>
<td>5/20/2020</td>
<td>Jennifer Elling</td>
<td>Created</td>
</tr>
<tr>
<td>5/21/2020</td>
<td>Courtney Doolin-Lusk</td>
<td>Finalized and released</td>
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