Customer Product Specification

Red Raspberry Juice Concentrate is processed from quality red raspberries to retain the characteristic flavor and color of the whole fruit. All shipments will meet the following specifications.

**Brix** 65° +/- 1 Brix

**pH** 3.0 - 3.6

**Titratable Acidity**
- 0.9 – 1.9% wt/vol as citric at 9.2°
- 6.1 – 12.9% wt/wt as citric at 65°

**Clarity** 70% minimum T at 625nm at 9.2°

**Color**
- 0.25 minimum absorbance at 520nm at 9.2°
- 1.3 minimum ratio

**Flavor** Good Red Raspberry Flavor, free from off flavors.

**Foreign Materials** None

**Microbiological**
- TPC 2000 cfu/ml, maximum
- Yeast 1000 cfu/ml, maximum
- Mold 50 cfu/ml, maximum

**Ingredients** Red Raspberry Juice Concentrate

**Packaging** 52 gallon open top metal drums; (or as specified) gross wt 610.8 lbs., net wt 570.8 lbs.

**Additives** None

**Storage** Recommend 0° F maximum for storage and shipping.

**Regulation**
- Kosher
- Chicago Rabbinical Council

**Reconstitution** 1 part concentrate + 7.99 parts water to 9.2°
Nutrition

<table>
<thead>
<tr>
<th>Amount/100g</th>
</tr>
</thead>
<tbody>
<tr>
<td>Calories</td>
</tr>
<tr>
<td>Fat</td>
</tr>
<tr>
<td>Dietary Fiber</td>
</tr>
<tr>
<td>Carbohydrate</td>
</tr>
<tr>
<td>Protein</td>
</tr>
<tr>
<td>Calcium</td>
</tr>
<tr>
<td>Sugar</td>
</tr>
<tr>
<td>Sodium</td>
</tr>
<tr>
<td>Potassium</td>
</tr>
</tbody>
</table>

Any value not listed is zero.

Label Example

"The product shall be prepared, processed, packaged, and delivered in accordance with current good manufacturing practices and under strict sanitary conditions. Standards of identity and label statements for consumer products are the sole responsibility of the customer."
Title: 214202 RED RASPBERRY JUICE CONCENTRATE

Scope
Global

Origination
Operations

Issued
11/13/17

Supersedes
3/21/16

By
Alex Velte

Approvals/Modifications

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<thead>
<tr>
<th>Date</th>
<th>Person(s)</th>
<th>Changes made</th>
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<tr>
<td>4/26/16</td>
<td>Alex Velte</td>
<td>Created</td>
</tr>
<tr>
<td>3/21/17</td>
<td>Courtney Doolin-Lusk</td>
<td>wt/wt typo fix</td>
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<tr>
<td>11/13/17</td>
<td>Courtney Doolin-Lusk</td>
<td>nutritional table update</td>
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