

NORTHWEST NATURALS	Title:	220613 BLUEBERRY ACAI JUICE CONCENTRATE WONF	Scope	Global
	By	Alex Velte	Origination	Operations
			Issued	12/6/17
			Supersedes	12/1/17

Customer Product Specification

Blueberry Acai Juice Concentrate WONF is a blend of fruit juice concentrates and natural flavors. All shipments will meet the following specifications.

Brix 53 - 55° Brix

pH 2.5 - 3.5

Titrateable Acidity

0.48 – 1.6% wt/vol as citric at 10°

2.5 – 8.3% wt/wt as citric at 54°

Color Cloudy Red Purple

Flavor Good flavor, no off notes

Foreign Materials None

Microbiological

TPC 2000 cfu/ml, maximum

Yeast 1000 cfu/ml, maximum

Mold 50 cfu/ml, maximum

Ingredients Blueberry Juice Concentrate, Clarified Acai Juice, and Natural Flavor

Packaging 52 gallon open top metal drums, or as specified

Storage Recommend 0° F maximum for shipping and storage.

Shelf Life 1 year, if kept unopened and frozen

Regulation

Kosher

Chicago Rabbinical Council



Reconstitution to 100% Juice 1 part concentrate + 5.6 parts water to 9.8°

Revised by	Courtney Doolin-Lusk	Page 1 of 3	G	220613
<p><i>Property of Northwest Naturals LLC</i></p> <p><i>This document is confidential. Unauthorized duplication or distribution without written permission is prohibited. All paper copies are uncontrolled.</i></p>				

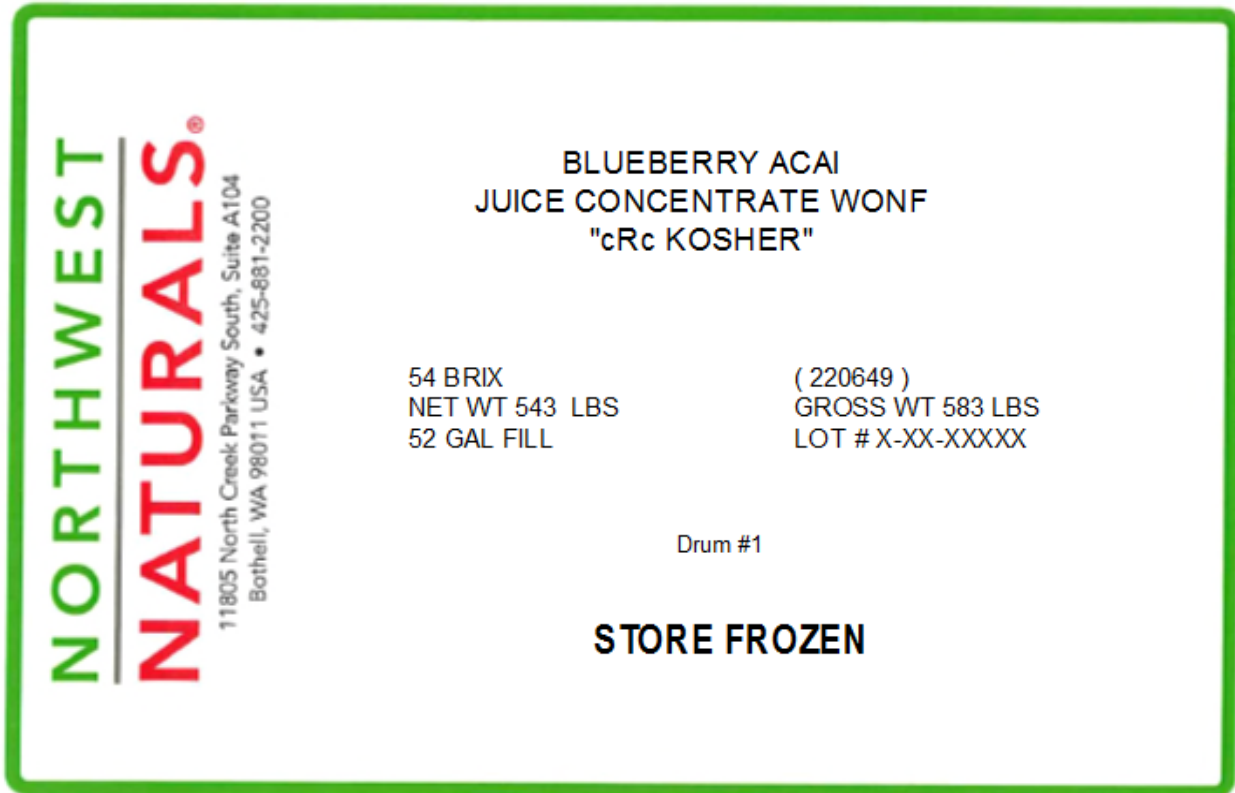
NORTHWEST NATURALS®	Title:	220613 BLUEBERRY ACAI JUICE CONCENTRATE WONF	Scope	Global
			Origination	Operations
			Issued	12/6/17
	By	Alex Velte	Supersedes	12/1/17

Nutrition

	Amount/100g
Calories	208
Fat	0 g
Dietary Fiber	0.4 g
Carbohydrate	51 g
Protein	0.7 g
Calcium	40 mg
Sugar	45 g
Sodium	24 mg
Vitamin C	0.4 mg
Iron	0.8 mg
Potassium	345 mg


*values not listed are zero

Label Example



"The product shall be prepared, processed, packaged, and delivered in accordance with current good manufacturing practices and under strict sanitary conditions. Standards of identity and label statements for consumer products are the sole responsibility of the customer."

Revised by	Courtney Doolin-Lusk	Page 2 of 3	G	220613
<p><i>Property of Northwest Naturals LLC</i></p> <p><i>This document is confidential. Unauthorized duplication or distribution without written permission is prohibited. All paper copies are uncontrolled.</i></p>				

	Title:	220613 BLUEBERRY ACAI JUICE CONCENTRATE WONF	Scope	Global	
	By		Alex Velte	Origination	Operations
				Issued	12/6/17
			Supersedes	12/1/17	

Approvals/Modifications

<u>Date</u>	<u>Person(s)</u>	<u>Changes made</u>
4/26/16	Alex Velte	Created
12/1/17	Jennifer Elling	Updated acid range
12/6/17	Courtney Doolin-Lusk	Update nutritional panel

Revised by	Courtney Doolin-Lusk	Page 3 of 3	G	220613
<p><i>Property of Northwest Naturals LLC</i></p> <p><i>This document is confidential. Unauthorized duplication or distribution without written permission is prohibited. All paper copies are uncontrolled.</i></p>				