NORTHWEST	Title:	210602	Scope	Global
NORTHWEST		BLUEBERRY JUICE CONCENTRATE	Origination	Operations
NIATUDALC		BEGEBERRY USIGE CONCENTRATE	Issued	4/25/16
INAI UKALS.	Ву	Alex Velte	Supersedes	

Customer Product Specification

Blueberry Juice Concentrate is processed from premium quality blueberries to retain the characteristic flavor and color of the whole fruit. All shipments will meet the following specifications.

Brix 65° +/- 1 Brix

pH 2.6 - 3.4

Titratable Acidity

0.48- 1.44% wt/vol. as citric at 10° 3.0 - 9.0% wt/wt as citric at 65°

Color 0.3 minimum at 520nm abs at 10°

Flavor Typical of blueberry

Foreign Materials None

Microbiological

TPC2000 cfu/ml, maximumYeast1000 cfu/ml, maximumMold50 cfu/ml, maximum

Ingredients Blueberry Juice Concentrate

Packaging 52 gallon open top metal drums or as specified

Additives None

Storage Recommend 0° F maximum for storage and shipping.

Shelf Life 1 year, if unopened and kept frozen

Regulation

Kosher Chicago Rabbinical Council



Reconstitution for 100% Juice 1 part concentrate + 7.24 parts water to 10°.

Revised byAlex VeltePage 1 of 3G210602Property of Northwest Naturals LLCThis document is confidential. Unauthorized duplication or distribution without written
permission is prohibited. All paper copies are uncontrolled.

NORTHWEST	Title:	210602	Scope	Global
		BLUEBERRY JUICE CONCENTRATE	Origination	Operations
NIATUDALC		DECEDERATIONCE CONCERTINATE	Issued	4/25/16
INAI UKAL3.	Ву	Alex Velte	Supersedes	

Nutrition

Amount/100g					
Calories	249				
Fat	0.1 g				
Potassium	416 mg				
Carbohydrate	62 g				
Protein	0.7 g				
Calcium	46 mg				
Sugar	54 g				
Sodium	25 mg				
Vitamin C	0.5 mg				
Iron	0.9 mg				

Label Example

EST ALS® Selte A104 S81-2200		E CONCENTRATE OSHER"
TUR TURZ th Creek Parkway South, WA 98011 USA • 425-4	65 BRIX NET WT 571 LBS 52 GAL FILL	(210602) GROSS WT 611 LBS LOT # X-XX-XXXXX
OR AT Bothell, wa	Dru	m#1
ZZ	STORE	FROZEN

"The product shall be prepared, processed, packaged, and delivered in accordance with current good manufacturing practices and under strict sanitary conditions. Standards of identity and label statements for consumer products are the sole responsibility of the customer."

Revised by	Alex Velte	Page 2 Of 3	G	210602	
Property of Northwest Naturals LLC					
This document is confidential. Unauthorized duplication or distribution without written					
permission is prohibited. All paper copies are uncontrolled.					

NORTHWEST	Title:	210602	Scope	Global
MORTH EST		BLUEBERRY JUICE CONCENTRATE	Origination	Operations
NIATUDALC		BEGEBERRY USIGE CONCERTRATE	Issued	4/25/16
INAI UKALS.	Ву	Alex Velte	Supersedes	

Approvals/Modifications

Date	Person(s)	Changes made
4/25/16	Alex Velte	Created

Revised by	Alex Velte	Page 3 Of 3	G	210602
Property of Northwest Naturals LLC				
This document is confidential. Unauthorized duplication or distribution without written				
permission is prohibited. All paper copies are uncontrolled.				