

	Title:	210701 BOYSENBERRY JUICE CONCENTRATE	Scope	Global
			Origination	Operations
			Issued	9/12/17
	By	Alex Velte	Supersedes	8/24/17

Customer Product Specification

Boysenberry Juice Concentrate is processed from quality boysenberries to retain the characteristic flavor and color of the whole fruit. All shipments will meet the following specifications.

Brix 65° +/- 1 Brix

pH 2.5 - 3.8

Titrateable Acidity

0.56 – 1.8% wt/vol as citric at 10°

3.4 – 11.0% wt/wt as citric at 65°

Color Red

Flavor Typical of boysenberry

Foreign Materials None

Microbiological

TPC 2000 cfu/ml, maximum

Yeast 1000 cfu/ml, maximum

Mold 50 cfu/ml, maximum

Ingredients Boysenberry Juice Concentrate

Packaging 52 gallon open top metal drums or as specified

Additives None

Storage Recommend 0° F maximum for storage and shipping.

Regulation

Kosher
Chicago Rabbinical Council



Reconstitution for 100% Juice 1 part concentrate + 7.24 parts water to 10°

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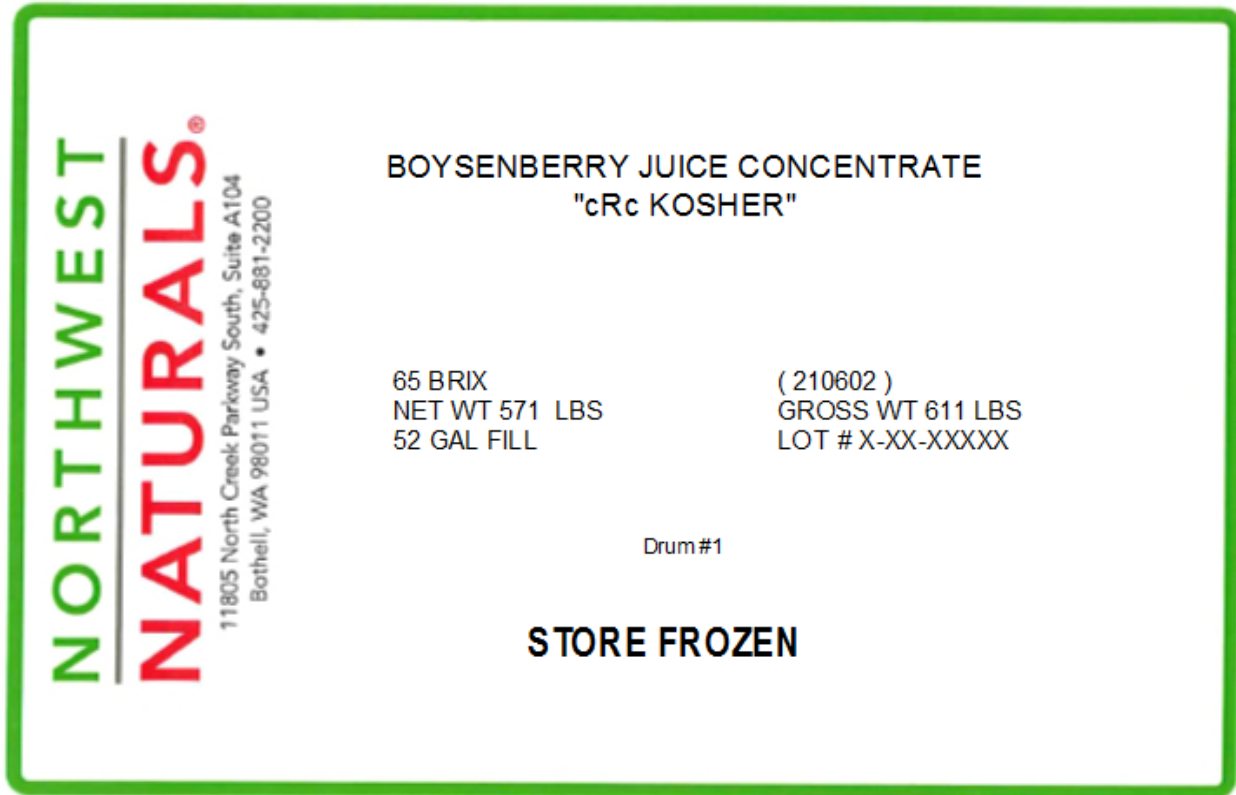
NORTHWEST NATURALS®	Title:	210701 BOYSENBERRY JUICE CONCENTRATE	Scope	Global
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Nutrition

	Amount/100g
Calories	231
Fat	1.2 g
Carbohydrate	56 g
Protein	5 g
Calcium	124 mg
Sugar	32 g
Sodium	0 mg
Potassium	641 mg
Iron	3.9 mg
Vitamin C	14 mg
Vitamin A	13.8 RAE


*values not listed are zero

Label Example



"The product shall be prepared, processed, packaged, and delivered in accordance with current good manufacturing practices and under strict sanitary conditions. Standards of identity and label statements for consumer products are the sole responsibility of the customer."

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Approvals/Modifications

<u>Date</u>	<u>Person(s)</u>	<u>Changes made</u>
4/26/16	Alex Velte	Created
8/24/17	Jennifer Elling	Modified pH, Acidity.
9/12/17	Courtney Doolin-Lusk	Updated nutritional information

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