



Title:	302701 CLARIFIED LEMON JUICE CONCENTRATE	Scope	Global
		Origination	Operations
		Issued	9/29/20
By	Alex Velte	Supersedes	2/13/19

Customer Product Specification

Clarified Lemon Juice Concentrate is processed and clarified from quality lemons to retain the characteristic flavor of the whole fruit. All shipments will meet the following specifications.

Brix 44° minimum acid corrected. Product sold based on acid content

Wt/gal 9.983 lb/gal minimum

pH 3.0 maximum

Titrateable Acidity

395 to 405 grams per liter as anhydrous citric acid.

Clarity 95% minimum T at 625nm at 4.5°

Color 0.32 maximum absorbance at 430nm at 4.5°

Flavor Typical of Lemon

Foreign Materials None

Microbiological

- TPC 2000 cfu/ml, maximum
- Yeast 1000 cfu/ml, maximum
- Mold 50 cfu/ml, maximum

Ingredients Clarified Lemon Juice Concentrate

Packaging 52 gallon open top metal drums, or as specified

Additives None

Storage Recommend 0° F maximum for shipping and storage. 1 year max. shelf life.

Shelf Life 1 year if unopened and kept frozen.

Regulation

Kosher
Chicago Rabbinical Council



Revised by	Jennifer Elling	Page 1 of 3	G	302701
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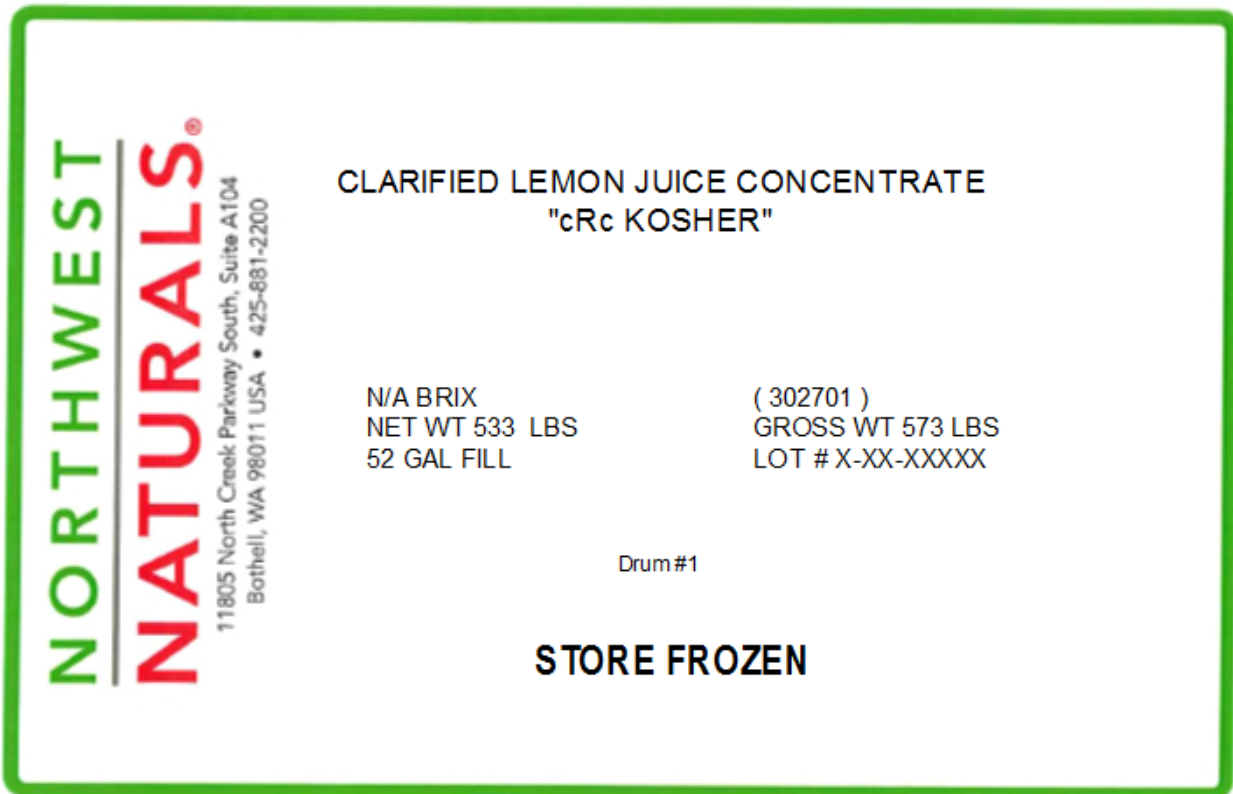
NORTHWEST NATURALS®	Title:	302701 CLARIFIED LEMON JUICE CONCENTRATE	Scope	Global
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Nutrition

	Amount/100g
Calories	220
Fat	0.7 g
Carbohydrate	52 g
Dietary Fiber	1 g
Protein	3 g
Calcium	62 mg
Sugar	16 g
Sodium	60 mg
Potassium	705 mg
Iron	2 mg
Vitamin C	220 mg
Vitamin A	6.3 IU


*values not listed are zero

Label Example



"The product shall be prepared, processed, packaged, and delivered in accordance with current good manufacturing practices and under strict sanitary conditions. Standards of identity and label statements for consumer products are the sole responsibility of the customer."

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Approvals/Modifications

Date	Person(s)	Changes made
4/26/16	Alex Velte	Created
5/8/17	Courtney Doolin-Lusk	Updated nutritional panel
3/8/18	Courtney Doolin-Lusk	Updated nutritional panel typo
2/13/19	Jennifer Elling	Modified Brix to AC, pH
9/29/20	Courtney Doolin-Lusk	Updated nutritional panel

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