	Title:	212201 CONCORD GRAPE JUICE CONCENTRATE	Scope	Global
			Origination	Operations
			Issued	9/7/18
	By	Alex Velte	Supersedes	7/11/16

Customer Product Specification

Concord Grape Juice Concentrate is processed from quality grapes to retain the characteristic flavor and color of the whole fruit. All shipments will meet the following specifications.

Brix 68° +/- 1° Brix

pH 2.9 - 4.0

Titrateable Acidity

0.43 - 0.88% wt/vol as tartaric at 16°

1.7 – 3.5% wt/wt as tartaric at 68°

Color 0.3 abs minimum at 520nm at 16°

1.3 minimum color ratio 520nm/430nm

Flavor Typical of Concord Grape

Foreign Materials None

Microbiological

TPC 2000 cfu/ml, maximum

Yeast 1000 cfu/ml, maximum

Mold 50 cfu/ml, maximum

Ingredients Concord Grape Juice Concentrate

Packaging 52 gallon open top metal drums, or as specified

Shelf Life 1 year, if kept unopened and frozen

Additives None

Storage Recommend 0°F for storage and shipping

Reconstitution 1 part concentrate + 4.33 parts water to 16°

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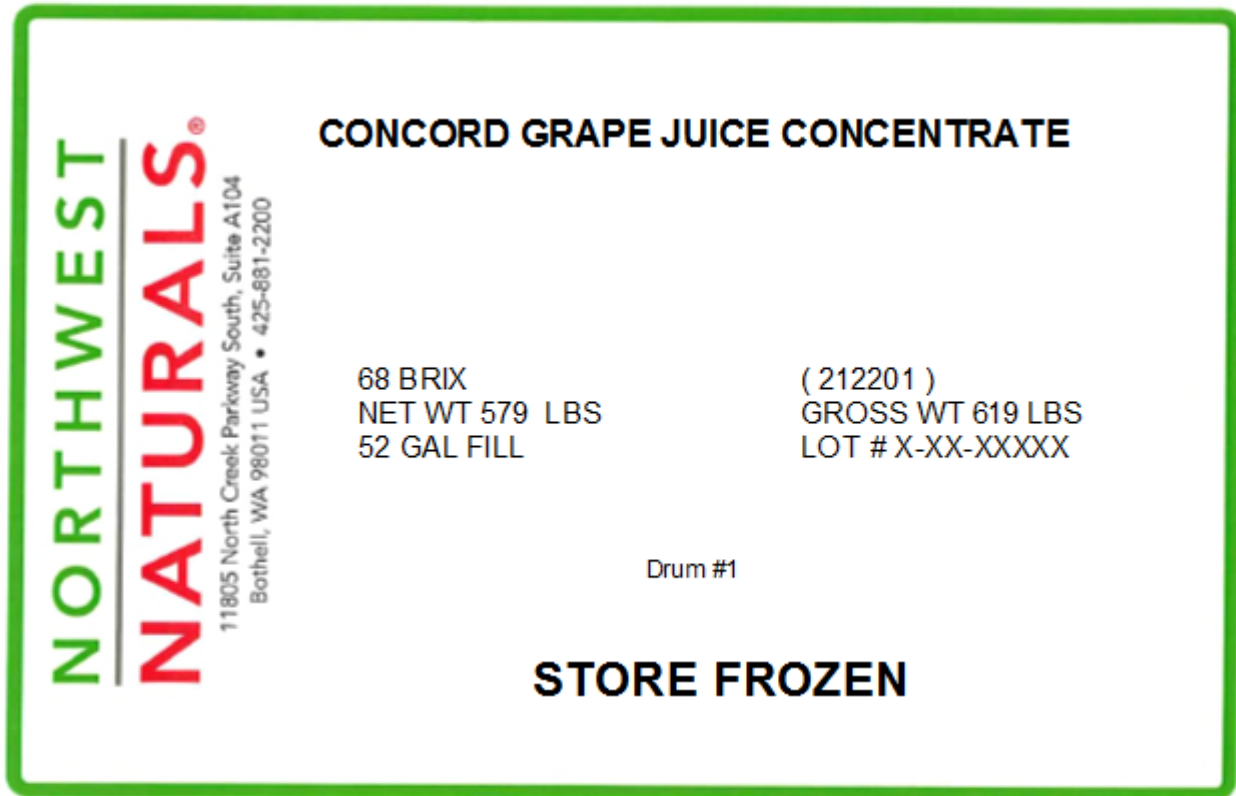
NORTHWEST NATURALS®	Title:	212201 CONCORD GRAPE JUICE CONCENTRATE	Scope	Global
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Nutrition


	Amount/100g
Calories	250
Fat	0.1 g
Dietary Fiber	0.8 g
Potassium	183 mg
Carbohydrate	61 g
Protein	1.4 g
Sugar	58 g
Sodium	15 mg
Calcium	45.7 mg
Iron	2.6 mg
Vitamin C	4.1 mg
Vitamin A	10 IU
Moisture	32 g
Ash	6 g
Fiber	0.8 g

*values not listed are zero

Label Example



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"The product shall be prepared, processed, packaged, and delivered in accordance with current good manufacturing practices and under strict sanitary conditions. Standards of identity and label statements for consumer products are the sole responsibility of the customer."

Approvals/Modifications

<u>Date</u>	<u>Person(s)</u>	<u>Changes made</u>
4/26/16	Alex Velte	Created
7/11/16	Courtney Doolin-Lusk	Removed the symbol as this is not cRc Kosher
7/11/16	Alex Velte	Removed cRc line from label
9/7/18	Courtney Doolin-Lusk	Updated nutritional label

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