	Title:	<b>222206</b> <b>CONCORD GRAPE JUICE CONCENTRATE WONF</b>	Scope	Global	
	By		Alex Velte	Origination	Operations
				Issued	4/26/16
			Supersedes		

**Customer Product Specification**

**Concord Grape Juice Concentrate WONF** is a blend of fruit juice concentrates and natural flavors. All shipments will meet the following specifications.

**Brix** 68° +/- 1 Brix

**pH** 3.2 – 4.2

**Titrateable Acidity**

0.5 – 0.7% wt/vol as tartaric at 16°

2.0 – 2.8% wt/wt as tartaric at 65°

**Color** 0.12 – 0.16 abs at 520nm at 16.0°

**Flavor** Good concord, no off notes

**Foreign Materials** None

**Microbiological**

TPC 2000 cfu/ml, maximum

Yeast 1000 cfu/ml, maximum

Mold 50 cfu/ml, maximum

**Ingredients** Pear, Concord Grape, and Grape Juice Concentrates, Natural Flavors, Citric Acid, and Grape Skin Extract.

**Packaging** 52 gallon open top metal, or as specified

**Shelf Life** 1 year if unopened and kept frozen

**Storage** Recommend 0° F for shipping and storage.

**Reconstitution for 100%** 1 part Concentrate + 5.9 parts Water to 12.4° Brix

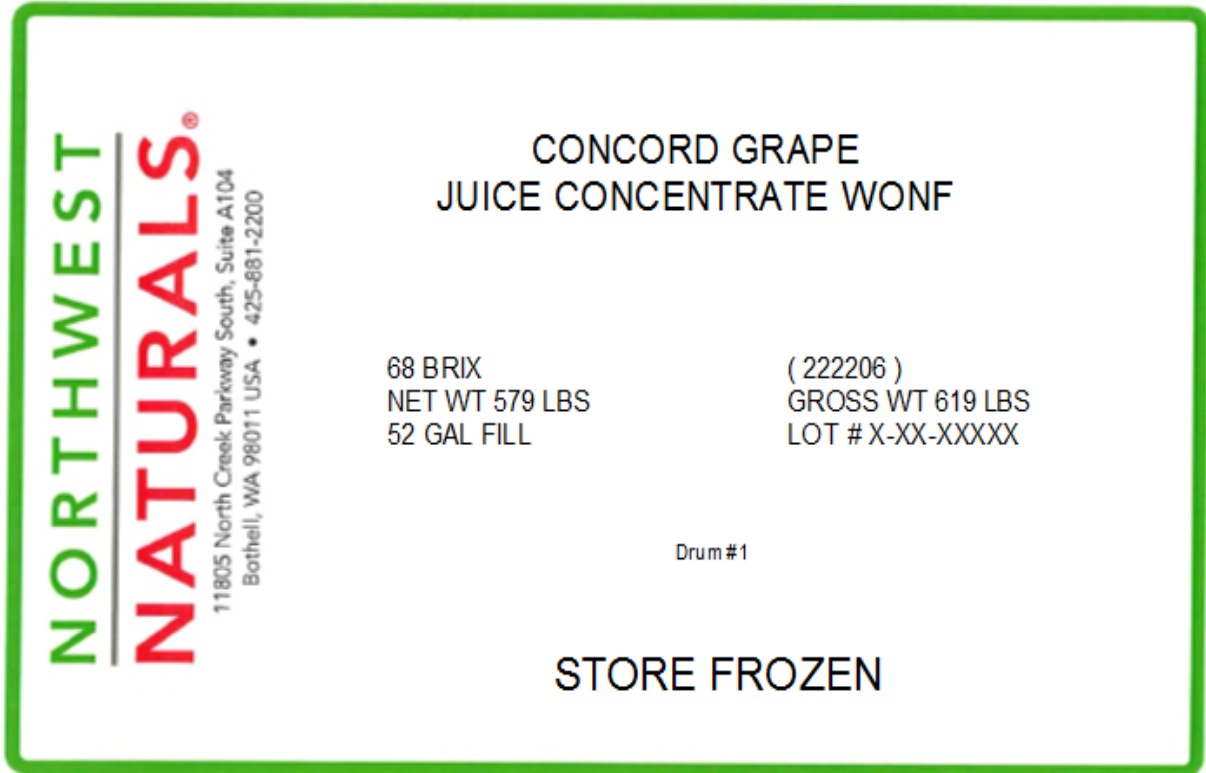
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**Nutrition**


Amount/100g	
<b>Calories</b>	<b>258</b>
<b>Fat</b>	<b>0.0 g</b>
<b>Carbohydrate</b>	<b>63 g</b>
<b>Protein</b>	<b>0.1 g</b>
<b>Calcium</b>	<b>77 mg</b>
<b>Sugar</b>	<b>50 g</b>
<b>Sodium</b>	<b>14 mg</b>
<b>Vitamin C</b>	<b>5.6 mg</b>
<b>Vitamin A</b>	<b>0.7 IU</b>
<b>Iron</b>	<b>1.7 mg</b>
<b>Potassium</b>	<b>614 mg</b>

**Label Example**



"The product shall be prepared, processed, packaged, and delivered in accordance with current good manufacturing practices and under strict sanitary conditions. Standards of identity and label statements for consumer products are the sole responsibility of the customer."

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**Approvals/Modifications**

<u>Date</u>	<u>Person(s)</u>	<u>Changes made</u>
4/26/16	Alex Velte	Created

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