	Title:	226049 MANGO JUICE CONCENTRATE WONF	Scope	Global
			Origination	Operations
			Issued	4/2/21
	By	Alex Velte	Supersedes	7/30/18

Customer Product Specification

Mango Juice Concentrate WONF is a blend of clarified mango and other fruit juice concentrates and natural flavors formulated to match the color and flavor characteristics of clarified mango juice concentrate. All shipments will meet the following specifications.

Brix 65° +/- 1° Brix

PH 3.0 – 3.6

Titrateable Acidity

0.42 - 0.47% wt/vol as citric at 13°

2.0 - 2.2 % wt/wt as citric at 65°

Clarity 90% T minimum at 625 at 13°

Color 0.10- 0.30 absorbance at 430nm at 13°

Flavor Typical of fresh mango

Foreign Materials None

Microbiological

TPC 2000 cfu/ml, maximum

Yeast 1000 cfu/ml, maximum

Mold 50 cfu/ml, maximum

Ingredients Pineapple Syrup*, Clarified Pineapple, Pear, and Clarified Mango Juice Concentrates, Water, Citric Acid and Natural Flavor

*may use Pear Syrup depending on supply

Packaging 52 gallon open top metal drums or as specified

Storage Recommend 0° F maximum for storage and shipping

Shelf Life Guaranteed for one year, when unopened and kept frozen

Regulation

Kosher

Chicago Rabbinical Council



Reconstitution for 46% Juice 1 part concentrate + 5.3 parts water to 13°

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Nutrition


	Amount/100g
Calories	270
Fat	0.1 g
Carbohydrate	67 g
Protein	0.6 g
Calcium	34 mg
Sugar	60 g
Dietary Fiber	0.6 g
Sodium	12 mg
Vitamin C	1.7 mg
Vitamin A	0.4 mcg RAE
Potassium	322 mg
Iron	0.7 mg
Moisture	31.6 g
Ash	0.7
Added Sugar	36 g

*Any value not listed is zero.

Label Example



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"The product shall be prepared, processed, packaged, and delivered in accordance with current good manufacturing practices and under strict sanitary conditions. Standards of identity and label statements for consumer products are the sole responsibility of the customer."

Approvals/Modifications

<u>Date</u>	<u>Person(s)</u>	<u>Changes made</u>
4/26/16	Alex Velte	Created
12/1/16	Jennifer Elling	Added WONF to header
7/30/18	Courtney Doolin-Lusk	Updated nutritional panel
4/2/21	Jennifer Elling	Updated ingredient listing

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