	Title:	610601 ORGANIC BLUEBERRY JUICE CONCENTRATE	Scope	Global	
	By		Alex Velte	Origination	Operations
				Issued	9/7/18
			Supersedes	4/26/16	

Customer Product Specification

Organic Blueberry Juice Concentrate is processed from quality ripe certified organic blueberries to retain the characteristic flavor and color of the whole fruit. It is produced in a certified organic facility. All shipments will meet the following specifications.

Brix 65° +/- 2° Brix

pH 2.8 - 3.5

Titrateable Acidity

0.4 - 0.9% wt/vol. as citric at 10°

2.5 - 5.6% wt/wt as citric at 65°

Color 0.4 minimum at 520nm abs at 10°

1.2 minimum ratio at 520/430nm

Foreign Materials None

Microbiological

TPC 2000 cfu/ml, maximum

Yeast 1000 cfu/ml, maximum

Mold 50 cfu/ml, maximum

Ingredients Organic Blueberry Juice Concentrate

Packaging 52 gallon open top metal drums, or as specified

Additives None

Storage Recommends 0° F maximum for shipping and storage

Regulation

Kosher
Chicago Rabbinical Council



Organic
Washington State
Department of Agriculture



Reconstitution 1 part concentrate + 7.24 parts water to 10°.

Revised by	Courtney Doolin-Lusk	Page 1 of 3	G	610601
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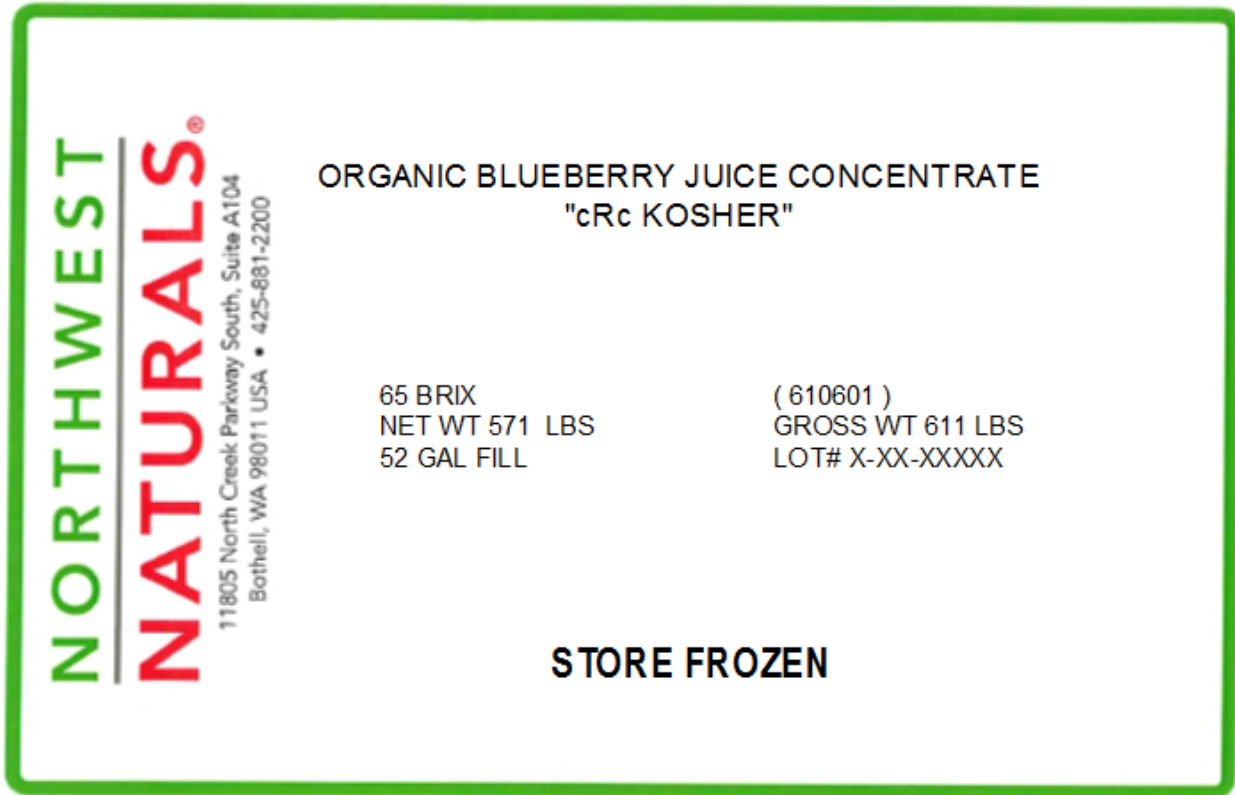
NORTHWEST NATURALS®	Title:	610601 ORGANIC BLUEBERRY JUICE CONCENTRATE	Scope	Global
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	By	Alex Velte	Supersedes	4/26/16

Nutrition

	Amount/100g
Calories	249
Fat	0.1 g
Carbohydrate	62 g
Dietary Fiber	0.5 g
Protein	0.7 g
Calcium	46 mg
Sugar	54 g
Sodium	25 mg
Vitamin C	0.5 mg
Potassium	416 mg
Iron	0.9 mg


*values not listed are zero

Label Example



"The product shall be prepared, processed, packaged, and delivered in accordance with current good manufacturing practices and under strict sanitary conditions. Standards of identity and label statements for consumer products are the sole responsibility of the customer."

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Approvals/Modifications

<u>Date</u>	<u>Person(s)</u>	<u>Changes made</u>
4/26/16	Alex Velte	Created
9/7/18	Courtney Doolin-Lusk	Updated nutritional label

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