	Title:	<b>612801</b> <b>ORGANIC LIME JUICE CONCENTRATE</b>	Scope	Global
			Origination	Operations
			Issued	7/20/2020
	By	Alex Velte	Supersedes	2/17/2017

### Customer Product Specification

**Organic Lime Juice Concentrate** is processed from quality organic limes to retain the characteristic flavor of the whole fruit. All shipments will meet the following specifications.

**Brix** 50 - 55° Acid Corrected

**pH** 2.0 – 3.0

#### Titrateable Acidity

2.7 – 3.7 % wt./vol as citric at 4.5°

29.0 - 40.0% wt./wt. as citric at Concentrate (AC)

**Pulp** 4 - 22% v/v USDA method

**Color** Typical of Lime

**Flavor** Typical of Lime

**Foreign Materials** None

#### Microbiological

TPC 2000 cfu/ml, maximum

Yeast 1000 cfu/ml, maximum

Mold 50 cfu/ml, maximum

**Ingredients** Organic Lime Juice Concentrate

**Packaging** 52 gallon open top metal drums with two double poly liners. Weight varies with Brix.

**Additives** None

**Storage** Recommend 0° F maximum for storage and shipping. 1 year maximum shelf life.

#### Regulation

Kosher  
Chicago Rabbinical Council



Organic  
Washington State  
Department of Agriculture



**Reconstitution for testing** 1 part concentrate (at 50° AC) + 12.45 parts water to 4.5°

Revised by	Courtney Doolin-Lusk	Page 1 of 3	G	612801
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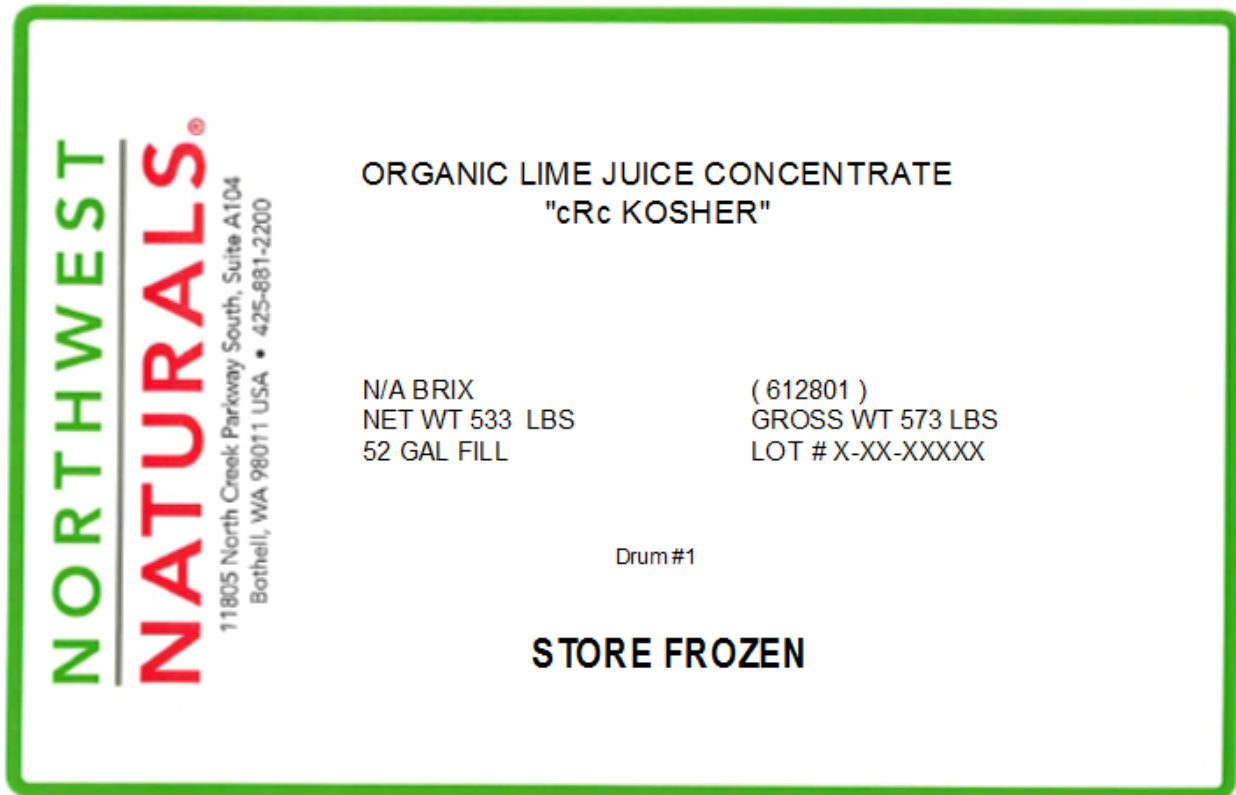
<b>NORTHWEST NATURALS®</b>	Title:	<b>612801 ORGANIC LIME JUICE CONCENTRATE</b>	Scope	Global
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**Nutrition**

	<b>Amount/100g</b>
<b>Calories</b>	<b>170</b>
<b>Fat</b>	<b>0.5 g</b>
<b>Carbohydrate</b>	<b>43 g</b>
<b>Protein</b>	<b>2.8 g</b>
<b>Calcium</b>	<b>56 mg</b>
<b>Sugar</b>	<b>42 g</b>
<b>Sodium</b>	<b>6 mg</b>
<b>Vitamin C</b>	<b>185 mg</b>
<b>Vitamin A</b>	<b>63 iu</b>
<b>Potassium</b>	<b>689 mg</b>
<b>Iron</b>	<b>0.2 mg</b>


\*values not listed are zero

**Label Example**



"The product shall be prepared, processed, packaged, and delivered in accordance with current good manufacturing practices and under strict sanitary conditions. Standards of identity and label statements for consumer products are the sole responsibility of the customer."

Revised by	Courtney Doolin-Lusk	Page 2 of 3	G	612801
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### Approvals/Modifications

Date	Person(s)	Changes made
4/26/2016	Alex Velte	Created
5/20/2016	Jennifer Elling	Added organic to ingredient description
2/1/2017	Jennifer Elling	Brix, pH, Acidity, Pulp modified
2/17/2017	Courtney Doolin-Lusk	Verified Nutritional panel
7/21/2020	Courtney Doolin-Lusk	Clarified the reconstitution line

Revised by	Courtney Doolin-Lusk	Page 3 of 3	G	612801
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