	Title:	613401 CERTIFIED ORGANIC ORANGE JUICE CONCENTRATE	Scope	Global	
	By		Alex Velte	Origination	Operations
				Issued	6/7/18
			Supersedes	1/10/17	

Customer Product Specification

Organic Orange Juice Concentrate is processed from quality ripe certified organic oranges to retain the characteristic flavor and color of the whole fruit. It is produced in a certified organic facility. All shipments will meet the following specifications.

Brix 62 - 66° Brix (Acid Corrected)

Brix / Acid Ratio 11.0 - 20.0

Pulp Content 14% maximum

Flavor Good Orange Flavor

Foreign Materials None

Microbiological

- TPC 2000 cfu/ml, maximum
- Yeast 1000 cfu/ml, maximum
- Mold 50 cfu/ml, maximum

Ingredients Organic Orange Juice Concentrate

Additives None

Storage Recommend 0° F maximum for storage and shipping.

Shelf Life 1 year, if kept unopened and frozen.

Regulation

Kosher
Chicago Rabbinical Council



Organic
Washington State
Department of Agriculture



Reconstitution* 1 part concentrate + 5.93 parts water to 11.8°

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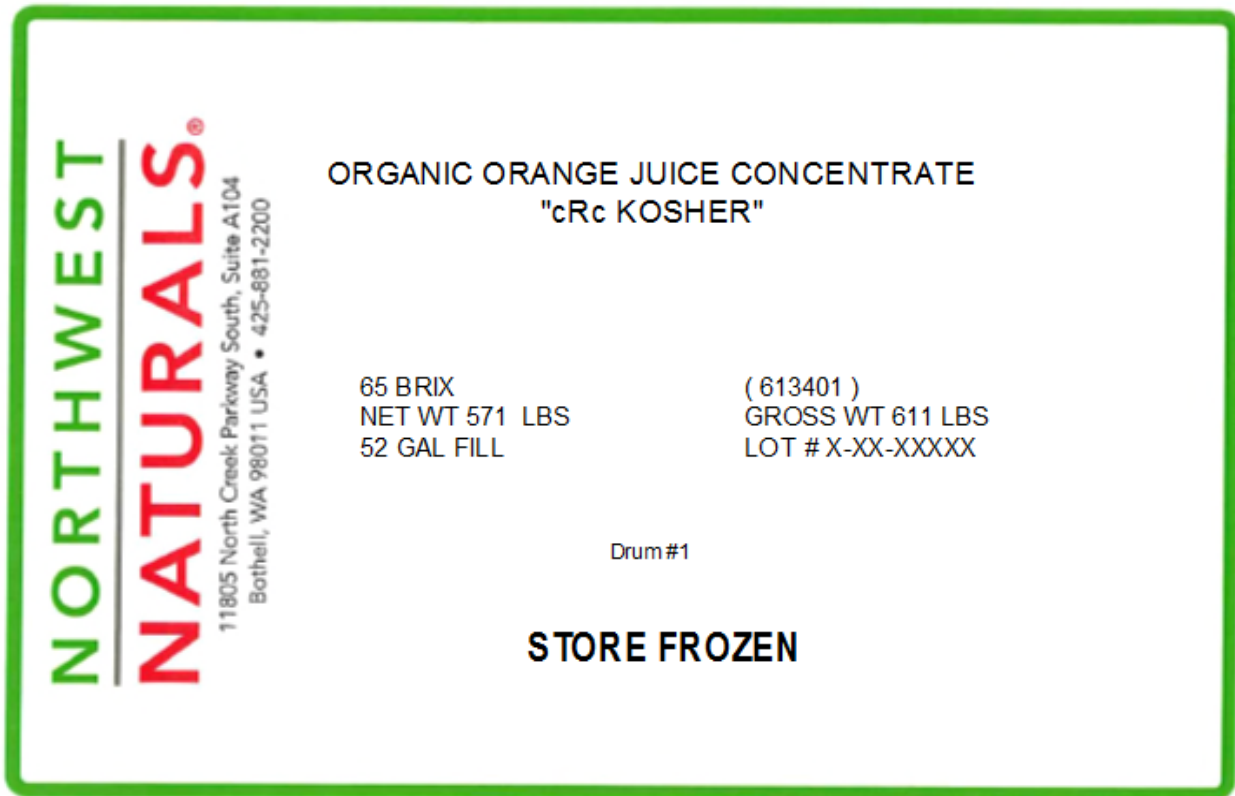
NORTHWEST NATURALS®	Title:	613401 CERTIFIED ORGANIC ORANGE JUICE CONCENTRATE	Scope	Global	
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Nutrition

Amount/100g	
Calories	240
Fat	0.3 g
Dietary Fiber	1.2 g
Carbohydrate	58 g
Protein	3.6 g
Calcium	48 mg
Sugar	56 g
Sodium	4.5 mg
Vitamin C	208 mg
Vitamin A	573 iu
Potassium	1019 mg
Iron	0.5 mg


*values not listed are zero

Label Example



"The product shall be prepared, processed, packaged, and delivered in accordance with current good manufacturing practices and under strict sanitary conditions. Standards of identity and label statements for consumer products are the sole responsibility of the customer."

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Approvals/Modifications

Date	Person(s)	Changes made
4/26/16	Alex Velte	Created
1/10/17	Courtney Doolin-Lusk	Updated nutritional panel
6/7/18	Courtney Doolin-Lusk	Updated nutritional panel

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