

	Title:	<b>612301</b> <b>ORGANIC RED GRAPE JUICE CONCENTRATE</b>	Scope	Global	
	By		Alex Velte	Origination	Operations
				Issued	11/9/18
			Supersedes	11/1/18	

**Customer Product Specification**

**Organic Red Grape Juice Concentrate** is processed from quality ripe certified organic red grapes to retain the characteristic flavor and color of the whole fruit. It is produced in a certified organic facility. All shipments will meet the following specifications.

**Brix** 68° Brix +/- 1° Brix

**pH** 2.8 – 4.2

**Titrateable Acidity**

0.18 - 0.55% wt/vol as tartaric at 16°

0.7 – 2.2% wt/wt as tartaric at 68°

**Flavor** Typical of Red Grape Juice

**Foreign Materials** None

**Microbiological**

TPC 5000 cfu/ml, maximum

Yeast 1000 cfu/ml, maximum

Mold 500 cfu/ml, maximum

**Ingredients** Organic Red Grape Juice Concentrate

**Allergens** Naturally occurring SO2 at less than 15 ppm

**Packaging** 52 gallon open top metal drums, or as specified

**Storage** Recommend 0° F maximum for shipping and storage

**Shelf Life** 1 year, if stored unopened and frozen

**Regulation**

Organic  
 Washington State  
 Department of Agriculture



**Reconstitution to 100% Juice** 1 part concentrate + 4.33 parts water to 16° Brix

Revised by	Courtney Doolin-Lusk	Page 1 of 3	G	612301
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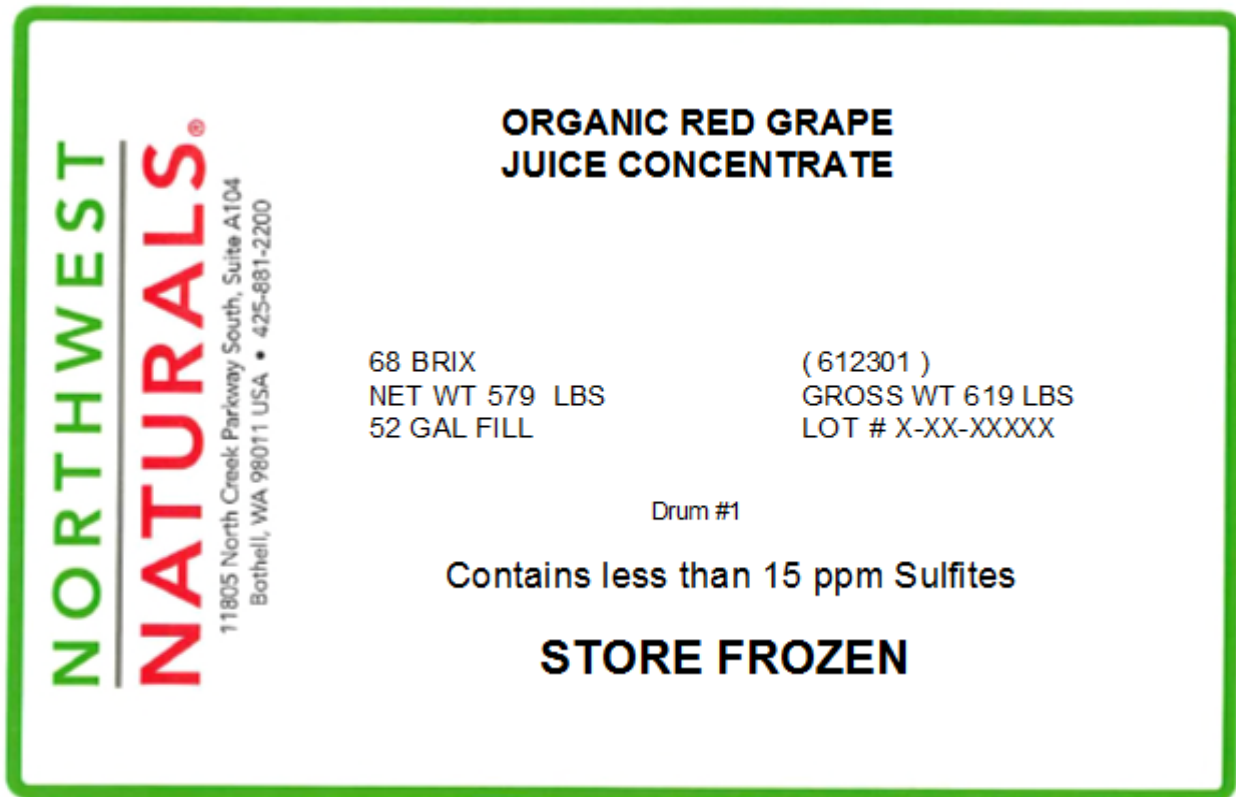
<b>NORTHWEST NATURALS®</b>	Title:	<b>612301 ORGANIC RED GRAPE JUICE CONCENTRATE</b>	Scope	Global
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**Nutrition**

	<b>Amount/100g</b>
<b>Calories</b>	<b>270</b>
<b>Fat</b>	<b>0.4 g</b>
<b>Carbohydrate</b>	<b>65 g</b>
<b>Protein</b>	<b>1.6 g</b>
<b>Calcium</b>	<b>40 mg</b>
<b>Sugar</b>	<b>64 g</b>
<b>Sodium</b>	<b>26 mg</b>
<b>Vitamin C</b>	<b>2 mg</b>
<b>Potassium</b>	<b>207 mg</b>
<b>Iron</b>	<b>1.0 mg</b>

\*values not listed are zero

**Label Example**



"The product shall be prepared, processed, packaged, and delivered in accordance with current good manufacturing practices and under strict sanitary conditions. Standards of identity and label statements for consumer products are the sole responsibility of the customer."

Revised by	Courtney Doolin-Lusk	Page 2 of 3	G	612301
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**Approvals/Modifications**

<u>Date</u>	<u>Person(s)</u>	<u>Changes made</u>
4/26/16	Alex Velte	Created
6/7/18	Courtney Doolin-Lusk	Updated nutritional panel
11/1/18	Courtney Doolin-Lusk	Updated label and SO2 wording
11/9/18	Courtney Doolin-Lusk	Corrected the juice dilution instructions

Revised by	Courtney Doolin-Lusk	Page <b>3</b> of <b>3</b>	G	612301
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