



Title:	223504 PASSION FRUIT JUICE CONCENTRATE WONF	Scope	Global
		Origination	Operations
		Issued	12/22/16
By	Jennifer Elling	Supersedes	11/14/16

Customer Product Specification

Passion Fruit Juice Concentrate WONF is a blend of juice concentrates, and natural flavor. All shipments will meet the following specifications

Brix 60° +/- 1° Brix

pH 2.6 - 3.6

Titrateable Acidity

1.1 – 1.3% wt/vol as citric at 10°

6.3 – 7.5% wt/wt as citric at 60°

Color Cloudy Orange-Yellow

Flavor Good Passion Fruit, no off flavors

Microbiological

TPC 2000 cfu/ml, maximum

Yeast 1000 cfu/ml, maximum

Mold 50 cfu/ml, maximum

Ingredients Passion Fruit, Apple, Pear, and Clarified Pineapple Juice Concentrates, Water, Citric Acid, and Natural Flavor.

Packaging 52 gallon open top metal drums, or as specified

Storage 0° F maximum recommended for shipping and storage.

Shelf Life 1 year, if unopened and kept frozen

Reconstitution to 100% Juice 1 part concentrate + 4.89 parts water to 12.5°

Approved Sample 63289

TTB number 183

Revised by	Courtney Doolin-Lusk	Page 1 of 3	G	223504
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Nutrition

	Amount/100g
Calories	236
Fat	0 g
Sodium	22 mg
Carbohydrate	59 g
Fiber	0.2 g
Sugar	51 g
Protein	0.2 g
Calcium	43 mg
Iron	1.4 mg
Potassium	745 mg
Vitamin C	7.8 mg
Vitamin A	812 IU


*values not listed are zero

Label Example



"The product shall be prepared, processed, packaged, and delivered in accordance with current good manufacturing practices and under strict sanitary conditions. Standards of identity and label statements for consumer products are the sole responsibility of the customer."

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Approvals/Modifications

<u>Date</u>	<u>Person(s)</u>	<u>Changes made</u>
11/2/16	Jennifer Elling	Created
11/14/16	Courtney Doolin-Lusk	Verified
12/22/16	Courtney Doolin-Lusk	Added TTB number

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