

	Title:	223709 PEAR JUICE CONCENTRATE WONF-ASIAN PEAR TYPE	Scope	Global	
	By		Alex Velte	Origination	Operations
				Issued	12/14/16
		Supersedes	4/26/16		

Customer Product Specification

Pear Juice Concentrate WONF – Asian Pear Type is a blend of fruit juice concentrates and natural flavors. All shipments will meet the following specifications.

Brix 65° ± 1 Brix

pH 3.3 - 4.3

Titratable Acidity

0.50 – 0.60% wt/vol as malic at 12°

2.6 – 3.1% wt/wt as malic at 65°

Color Golden

Flavor Asian Pear, with no off notes

Foreign Materials None

Microbiological

TPC 2000 cfu/ml, maximum

Yeast 1000 cfu/ml, maximum

Mold 50 cfu/ml, maximum

Ingredients Pear, Clarified Pineapple and Apple Juice Concentrates, Water, Natural Flavor, Lemon Juice Concentrate, and Malic Acid.

Additives None

Storage Recommend 0° F maximum for storage

Shelf Life 1 year, if kept unopened and frozen.

Reconstitution for 100% Juice 1 part concentrate + 5.76 parts water to 12.1°

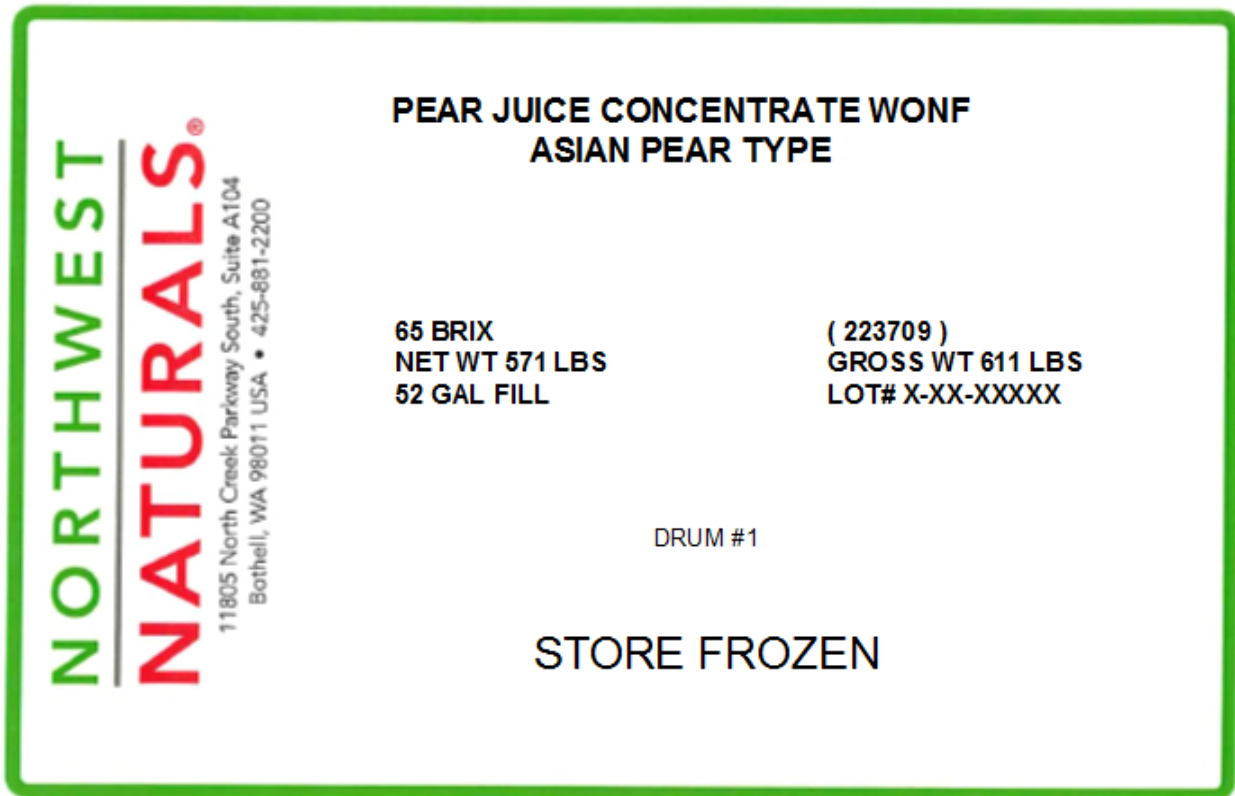
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Nutrition

Amount/100g	
Calories	242
Fat	Trace
Carbohydrate	59 g
Protein	0.6 g
Calcium	73 mg
Sugar	49 g
Sodium	24 mg
Vitamin C	8.3 mg
Vitamin A	Trace
Iron	1.3 mg
Potassium	647 mg

Label Example



"The product shall be prepared, processed, packaged, and delivered in accordance with current good manufacturing practices and under strict sanitary conditions. Standards of identity and label statements for consumer products are the sole responsibility of the customer."

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Approvals/Modifications

<u>Date</u>	<u>Person(s)</u>	<u>Changes made</u>
4/26/16	Alex Velte	Created
12/14/16	Karen Herdiman	Label and regulations Updated

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