

	Title:	223901 PLUM JUICE CONCENTRATE WONF	Scope	Global
			Origination	Operations
			Issued	4/26/16
	By	Alex Velte	Supersedes	

Customer Product Specification

Plum Juice Concentrate WONF is a blend of fruit juice concentrates and natural flavors formulated to match the color and flavor characteristics of plum juice concentrate. All shipments will meet the following specifications.

Brix 65° +/- 1° Brix

pH 3.0 - 3.6

Titrateable Acidity

1.0 - 1.2% wt/vol as malic at 14.3°

4.3 - 5.2% wt/wt as malic at 65°

Color 0.10 minimum absorbance at 520nm at 14.3°

Flavor Typical of Plum

Foreign Materials None

Microbiological

TPC 2000 cfu/ml, maximum

Yeast 1000 cfu/ml, maximum

Mold 50 cfu/ml, maximum

Ingredients Pear, Apple, Plum, and Clarified Pineapple Juice Concentrates, Water, Grape Juice Concentrate, and Citric Acid.

Packaging 52 gallon open top metal, or as specified

Storage Recommend 0° F maximum for shipping and storage.

Reconstitution for 100% Juice 1 part concentrate + 5.5 parts water to 12.5°

Shelf Life 1 year if unopened and kept frozen

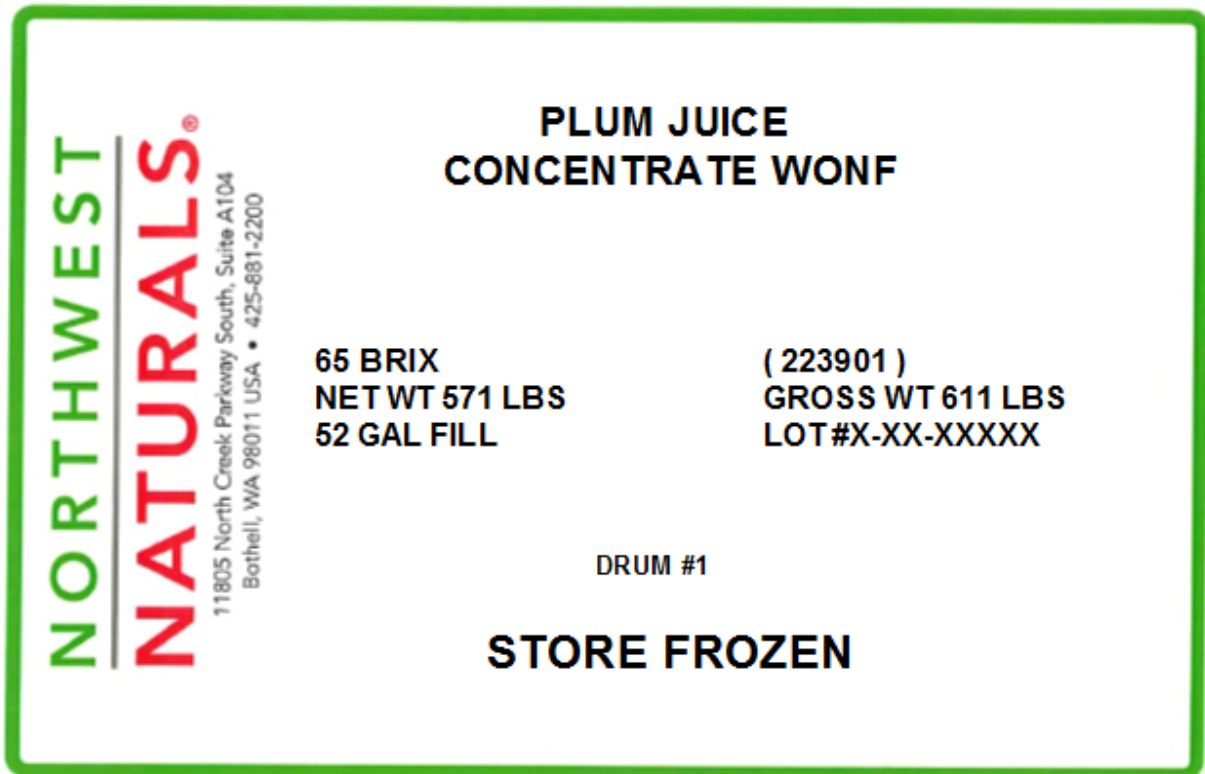
Revised by	Alex Velte	Page 1 of 3	G	223901
<p>Property of Northwest Naturals LLC <i>This document is confidential. Unauthorized duplication or distribution without written permission is prohibited. All paper copies are uncontrolled.</i></p>				

	Title:	223901 PLUM JUICE CONCENTRATE WONF	Scope	Global
			Origination	Operations
			Issued	4/26/16
	By	Alex Velte	Supersedes	

Nutrition

Amount/100g	
Calories	262
Fat	0 g
Carbohydrate	65 g
Protein	0.2 g
Calcium	42 mg
Sugar	57 g
Sodium	17 mg
Vitamin C	2 mg
Vitamin A	33 IU
Iron	0.9 mg
Potassium	620 mg

Label Example



Revised by	Alex Velte	Page 2 of 3	G	223901
<i>Property of Northwest Naturals LLC</i> <i>This document is confidential. Unauthorized duplication or distribution without written permission is prohibited. All paper copies are uncontrolled.</i>				

	Title:	223901 PLUM JUICE CONCENTRATE WONF	Scope	Global	
	By		Alex Velte	Origination	Operations
				Issued	4/26/16
			Supersedes		

"The product shall be prepared, processed, packaged, and delivered in accordance with current good manufacturing practices and under strict sanitary conditions. Standards of identity and label statements for consumer products are the sole responsibility of the customer."

Approvals/Modifications

<u>Date</u>	<u>Person(s)</u>	<u>Changes made</u>
4/26/16	Alex Velte	Created

Revised by	Alex Velte	Page 3 of 3	G	223901
<p><i>Property of Northwest Naturals LLC</i></p> <p><i>This document is confidential. Unauthorized duplication or distribution without written permission is prohibited. All paper copies are uncontrolled.</i></p>				