	Title:	<b>226511</b> <b>RED CITRUS JUICE CONCENTRATE WONF-</b> <b>SANGRIA TYPE</b>	Scope	Global
			Origination	Operations
			Issued	4/26/16
	By	Alex Velte	Supersedes	

### Customer Product Specification

**Red Citrus Juice Concentrate WONF** is a blend of fruit juice concentrates and flavors to create a good tasting citrus sangria blend. All shipments will meet the following specifications.

**Brix** 65° +/- 1° Brix

**pH** 3.0 – 4.0

#### Titratable Acidity

0.50 - 0.60% wt/vol as citric at 10°

3.1 – 3.8% wt/wt as citric at 65°

**Flavor** good citrus - sangria flavor, and free of off flavors.

**Color** 0.11 – 0.15 abs at 520nm at 10°

**Foreign Materials** None

#### Microbiological

TPC 2000 cfu/ml, maximum

Yeast 1000 cfu/ml, maximum

Mold 50 cfu/ml, maximum

**Ingredients** Apple, Pear, Strawberry, and Orange Juice Concentrates, Water, Passion Fruit, Elderberry, and Lime Juice Concentrates, Natural Flavors, and Citric Acid.

**Packaging** 52 gallon open top metal drums; or as specified

**Storage** Recommend 0° F maximum for storage and shipping.

**Shelf life** 1 year, if unopened and stored frozen\*

**Dilution Instructions for 100% Juice** 1 part Concentrate + 6.3 parts Water to 11.2°

#### Regulation

Kosher  
Chicago Rabbinical Council



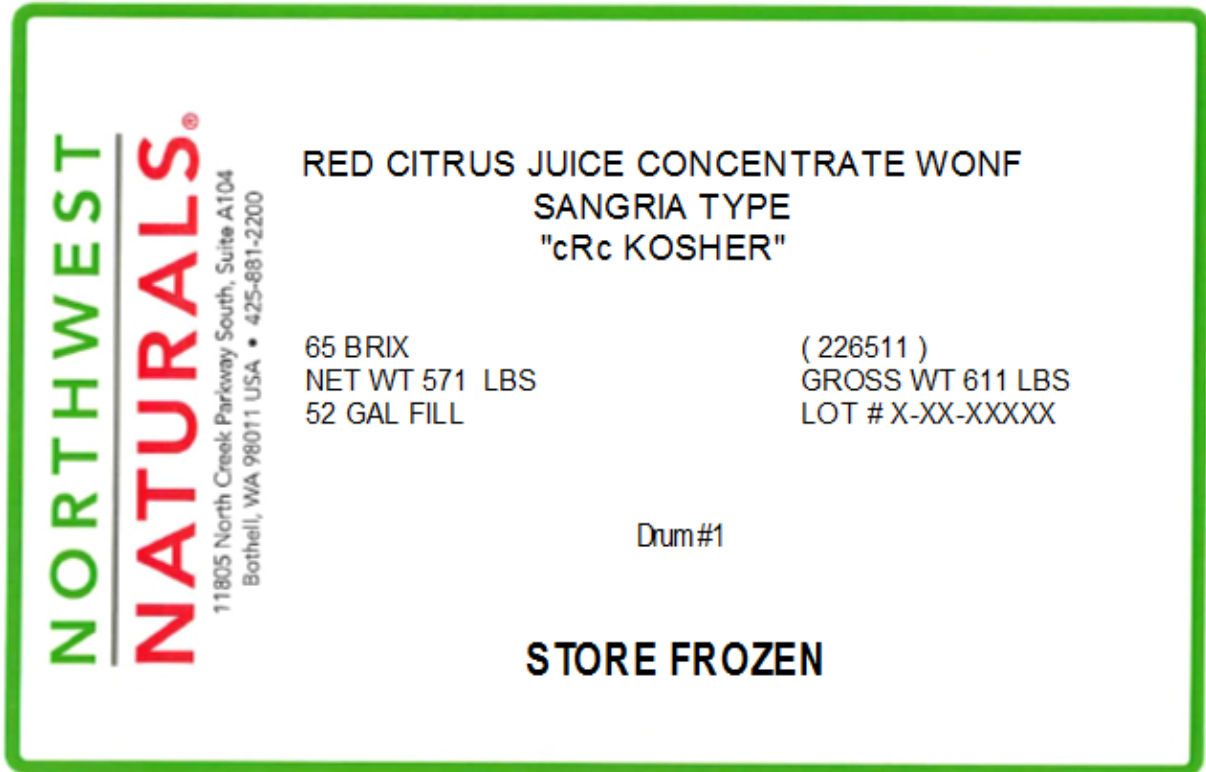
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<b>NORTHWEST NATURALS®</b>	Title:	<b>226511 RED CITRUS JUICE CONCENTRATE WONF- SANGRIA TYPE</b>	Scope	Global	
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**Nutrition**


Amount/100g	
<b>Calories</b>	<b>246</b>
<b>Fat</b>	<b>0.0 g</b>
<b>Carbohydrate</b>	<b>61 g</b>
<b>Protein</b>	<b>0.3 g</b>
<b>Calcium</b>	<b>70 mg</b>
<b>Sugar</b>	<b>53 g</b>
<b>Sodium</b>	<b>16.6 mg</b>
<b>Vitamin C</b>	<b>13.7 mg</b>
<b>Vitamin A</b>	<b>127 IU</b>
<b>Potassium</b>	<b>729 mg</b>
<b>Iron</b>	<b>0.8 mg</b>

**Label Example**



"The product shall be prepared, processed, packaged, and delivered in accordance with current good manufacturing practices and under strict sanitary conditions. Standards of identity and label statements for consumer products are the sole responsibility of the customer."

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**Approvals/Modifications**

<u>Date</u>	<u>Person(s)</u>	<u>Changes made</u>
4/26/16	Alex Velte	Created

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