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|  | Title: | 214701 TANGERINE JUICE CONCENTRATE | Scope | Global |
| | | | Origination | Operations |
| | | | Issued | 4/26/16 |
| | By | Alex Velte | Supersedes | |

Customer Product Specification

Tangerine Orange Concentrate is a concentrate processed from quality tangerine oranges to retain the characteristic flavor and color of the whole fruit. All shipments will meet the following specifications.

Brix 60 - 65° Brix

pH 2.8 - 4.0

Brix / Acid Ratio 12 to 19.5

Color Hazy orange

Pulp 12% max.

Flavor Typical of Tangerine

Foreign Materials None

Microbiological

TPC 2000 cfu/ml, maximum

Yeast 1000 cfu/ml, maximum

Mold 50 cfu/ml, maximum

Ingredients Tangerine Juice Concentrate

Packaging 52 gallon open top metal drums, or as specified

Additives None

Storage Recommend 0°F for Shipping and Storage

Shelf Life 1 year if unopened and kept frozen

Regulation

Kosher

Chicago Rabbinical Council



Reconstitution 1 part concentrate at 63° Brix + 5.67 parts water to 11.8°

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Nutrition

| Amount/100g | |
|----------------------|---------------|
| Calories | 252 |
| Fat | Trace |
| Potassium | 980 mg |
| Carbohydrate | 63 g |
| Iron | 0.5 mg |
| Calcium | 45 mg |
| Sugar | 63 g |
| Sodium | Trace |
| Vitamin A | 386 IU |
| Ascorbic Acid | 280 mg |

Label Example



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"The product shall be prepared, processed, packaged, and delivered in accordance with current good manufacturing practices and under strict sanitary conditions. Standards of identity and label statements for consumer products are the sole responsibility of the customer."

Approvals/Modifications

| <u>Date</u> | <u>Person(s)</u> | <u>Changes made</u> |
|-------------|------------------|---------------------|
| 4/26/16 | Alex Velte | Created |

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