	Title:	<b>224702</b> <b>TANGERINE JUICE CONCENTRATE WONF</b>	Scope	Global	
	By		Alex Velte	Origination	Operations
				Issued	5/21/18
			Supersedes	4/26/16	

**Customer Product Specification**

**Tangerine JC WONF** is a blend of fruit juice concentrates and natural flavors. All shipments will meet the following specifications.

**Brix** 65° +/- 1° Brix

**pH** 3.2 – 4.0

**Titrateable Acidity**

0.58 - 0.64% wt/vol as citric at 10°

3.6 – 4.0% wt/wt as citric at 65°

**Flavor** Typical of a good tangerine flavor, and free of off flavors.

**Color** Cloudy Orange

**Foreign Materials** None

**Microbiological**

TPC 2000 cfu/ml, maximum

Yeast 1000 cfu/ml, maximum

Mold 50 cfu/ml, maximum

**Ingredients** Clarified Pineapple, Tangerine, Pear and Apple Juice Concentrates, Water, Citric Acid, and Natural Flavor.

**Packaging** 52 gallon open top metal drums; or as specified

**Storage** Recommend 0° F maximum for storage and shipping.

**Shelf life** 1 year if stored unopened frozen

**Regulation**

Kosher  
Chicago Rabbinical Council



**Reconstitution for 100% Juice** 1 part concentrate + 5.5 parts water to 12.5°

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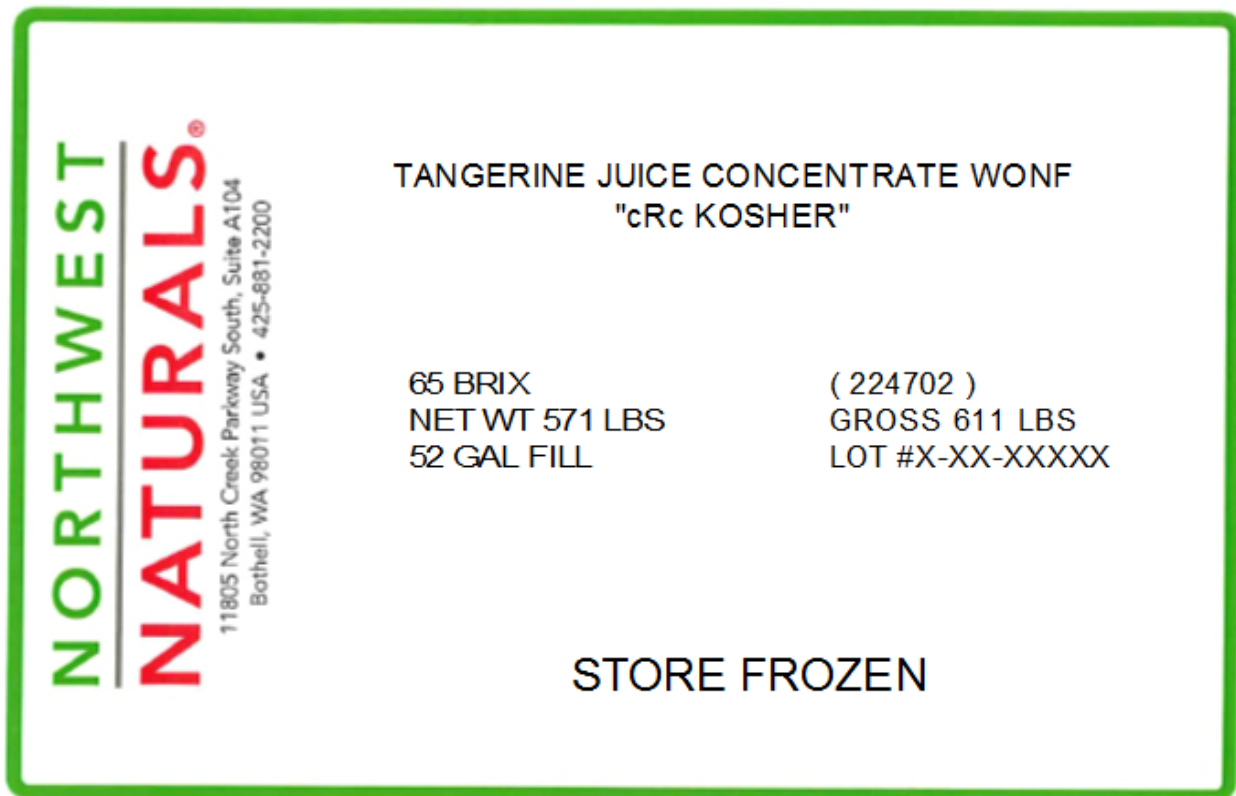
<b>NORTHWEST NATURALS®</b>	Title:	<b>224702 TANGERINE JUICE CONCENTRATE WONF</b>	Scope	Global
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**Nutrition**

	<b>Amount/100g</b>
<b>Calories</b>	<b>251</b>
<b>Fat</b>	<b>0.1 g</b>
<b>Carbohydrate</b>	<b>61 g</b>
<b>Protein</b>	<b>1.5 g</b>
<b>Dietary Fiber</b>	<b>0.8 g</b>
<b>Calcium</b>	<b>67 mg</b>
<b>Sugar</b>	<b>51 g</b>
<b>Sodium</b>	<b>26 mg</b>
<b>Vitamin C</b>	<b>24 mg</b>
<b>Vitamin A</b>	<b>0.8 mcg RAE</b>
<b>Potassium</b>	<b>471 mg</b>
<b>Iron</b>	<b>1.3 mg</b>


\*values not listed are zero

**Label Example**



"The product shall be prepared, processed, packaged, and delivered in accordance with current good manufacturing practices and under strict sanitary conditions. Standards of identity and label statements for consumer products are the sole responsibility of the customer."

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**Approvals/Modifications**

<u>Date</u>	<u>Person(s)</u>	<u>Changes made</u>
4/26/16	Alex Velte	Created
5/21/18	Courtney Doolin-Lusk	Updated the nutritional panel

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