	Title:	226510 WHITE CITRUS JUICE CONCENTRATE WONF-SANGRIA TYPE	Scope	Global
			Origination	Operations
			Issued	6/17/16
	By	Jennifer Elling	Supersedes	6/14/16

Customer Product Specification

White Citrus JC WONF – Sangria Type is a blend of fruit juice concentrates, fruit syrup, and flavors to create good tasting white citrus sangria blend to be used in alcohol. All shipments will meet the following specifications.

Brix 65° +/- 1° Brix

pH 2.8 – 3.6

Titrateable Acidity

0.35 - 0.45 wt/vol as citric at 10°

2.2 – 2.8% wt/wt as citric at 65°

Flavor good citrus - sangria flavor, and free of off flavors.

Color light yellow

Foreign Materials None

Microbiological

TPC 2000 cfu/ml, maximum

Yeast 1000 cfu/ml, maximum

Mold 50 cfu/ml, maximum

Ingredients Pineapple Syrup*, Peach Juice Concentrate, Water, Clarified Tangerine, Clarified Lemon and Clarified Lime Juice Concentrates, Natural Flavors, and Citric Acid.

*may use Pear Syrup instead.

Packaging 52 gallon open top metal drums; or as specified

Storage Recommend 0° F maximum for storage and shipping.

Shelf life 1 year, if unopened and stored frozen

Reconstitution 1 part concentrate + 7.24 parts water to 10° is 37% Juice

Regulation

Kosher
Chicago Rabbinical Council



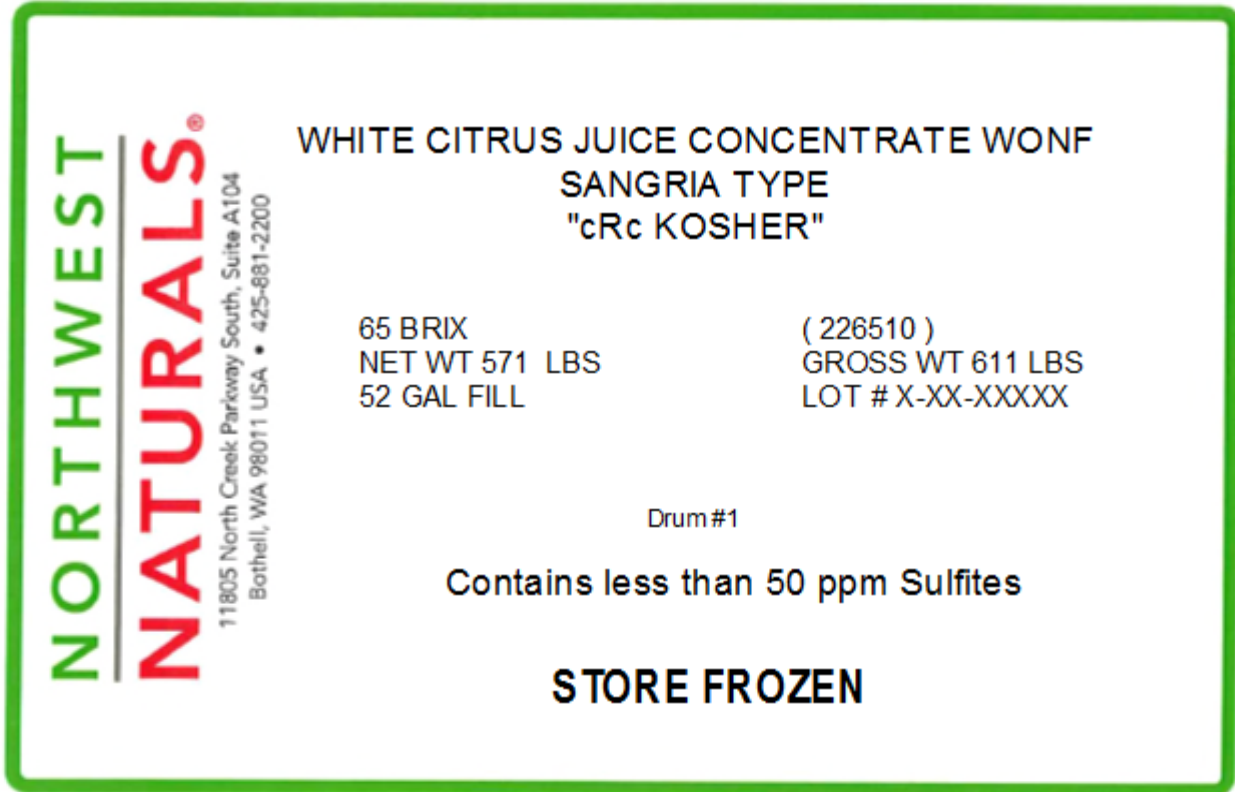
Revised by	Alex Velte	Page 1 of 3	G	226510
<p><i>Property of Northwest Naturals LLC</i></p> <p><i>This document is confidential. Unauthorized duplication or distribution without written permission is prohibited. All paper copies are uncontrolled.</i></p>				

NORTHWEST NATURALS®	Title:	226510 WHITE CITRUS JUICE CONCENTRATE WONF- SANGRIA TYPE	Scope	Global
			Origination	Operations
			Issued	6/17/16
	By	Jennifer Elling	Supersedes	6/14/16


Nutrition

Amount/100g	
Calories	254
Fat	0.0 g
Carbohydrate	62 g
Protein	0.9 g
Calcium	13 mg
Sugar	57 g
Sodium	14 mg
Vitamin C	3.5 mg
Potassium	429 mg
Iron	0.2 mg

Label Example



Revised by	Alex Velte	Page 2 of 3	G	226510
<p><i>Property of Northwest Naturals LLC</i></p> <p><i>This document is confidential. Unauthorized duplication or distribution without written permission is prohibited. All paper copies are uncontrolled.</i></p>				

	Title:	226510 WHITE CITRUS JUICE CONCENTRATE WONF- SANGRIA TYPE	Scope	Global
			Origination	Operations
			Issued	6/17/16
	By	Jennifer Elling	Supersedes	6/14/16

"The product shall be prepared, processed, packaged, and delivered in accordance with current good manufacturing practices and under strict sanitary conditions. Standards of identity and label statements for consumer products are the sole responsibility of the customer."

Approvals/Modifications

<u>Date</u>	<u>Person(s)</u>	<u>Changes made</u>
6/14/16	Jennifer Elling	Created
6/17/16	Alex Velte	Label Added

Revised by	Alex Velte	Page 3 of 3	G	226510
<p><i>Property of Northwest Naturals LLC</i></p> <p><i>This document is confidential. Unauthorized duplication or distribution without written permission is prohibited. All paper copies are uncontrolled.</i></p>				