	Title:	225701 WILDBERRY JUICE CONCENTRATE WONF	Scope	Global	
	By		Alex Velte	Origination	Operations
				Issued	4/8/19
			Supersedes	1/27/19	

Customer Product Specification

Wild Berry Juice Concentrate WONF is a blend of fruit juice concentrates and natural flavors. All shipments will meet the following specifications.

Brix 65° +/- 1° Brix

pH 3.0 - 3.8

Titrateable Acidity

0.6 - 1.1% wt/vol as citric at 12°

3.1 - 5.7% wt/wt as citric at 65°

Color 0.15 min abs at 520nm at 12°

1.2 min ratio at 520/430nm

Clarity 40% T minimum at 625nm at 12°

Flavor Good mix of wild berries, no off notes

Foreign Materials None

Microbiological

TPC 2000 cfu/ml, maximum

Yeast 1000 cfu/ml, maximum

Mold 50 cfu/ml, maximum

Ingredients Pear, Grape, Apple, and Clarified Pineapple Juice Concentrates, Water, Elderberry Juice Concentrates, Natural Flavors, Plum Juice Concentrate, Citric Acid, Blackberry, Raspberry, and Strawberry Juice Concentrates.


Packaging 52 gallon open top metal, or as specified

Storage Recommend 0° F maximum for shipping and storage

Shelf Life 1 year, if unopened and kept frozen

Reconstitution To 100% Juice 1 part concentrate + 5 parts water to 13.4°

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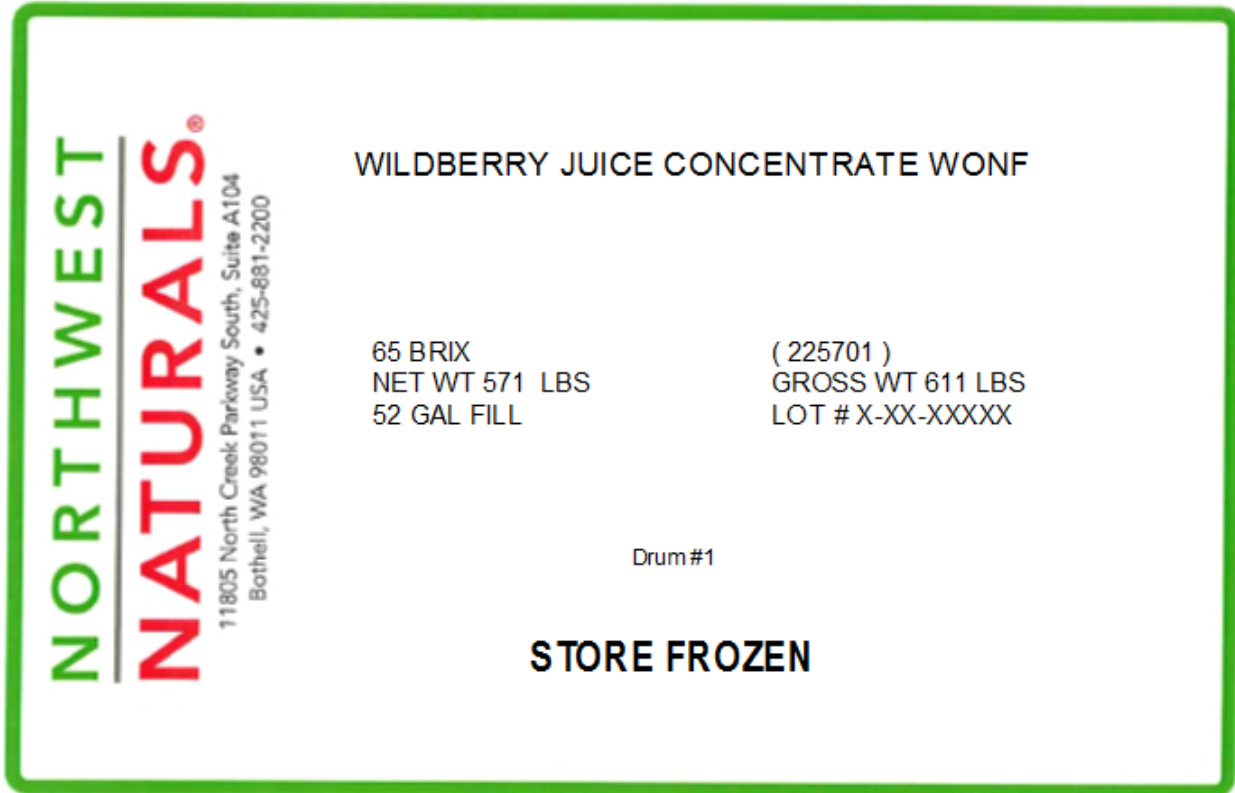
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Nutrition

	Amount/100g
Calories	265
Fat	0.1 g
Carbohydrate	64 g
Dietary Fiber	0.3 g
Protein	1.2 g
Calcium	71 mg
Sugar	53 g
Sodium	20 mg
Vitamin C	3.5 mg
Vitamin A	1.4 mcg RAE
Iron	1.4 mg
Potassium	533 mg


*values not listed are zero

Label Example



"The product shall be prepared, processed, packaged, and delivered in accordance with current good manufacturing practices and under strict sanitary conditions. Standards of identity and label statements for consumer products are the sole responsibility of the customer."

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Approvals/Modifications

<u>Date</u>	<u>Person(s)</u>	<u>Changes made</u>
4/26/16	Alex Velte	Created
1/27/19	Jennifer Elling	Updated header and flavor description, ingredient statement
4/8/19	Courtney Doolin-Lusk	Updated nutritional panel and percent juice

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