	Title:	220620 BLUEBERRY JUICE CONCENTRATE WONF – MAPLE TYPE	Scope	Global
			Origination	Operations
			Issued	6/19/19
	By	Jennifer Elling	Supersedes	6/7/19

Customer Product Specification

Blueberry Juice Concentrate WONF – Maple Type is a blend of fruit juice concentrates and natural flavors. All shipments will meet the following specifications.

Brix 65° +/- 1° Brix

pH 2.6 – 3.6

Titrateable Acidity

0.85 – 0.95% wt/vol as citric at 10°

5.3 – 5.9% wt/wt as citric at 65°

Color Purple-Red

Flavor Good flavor, no off notes

Foreign Materials None

Microbiological

TPC 2000 cfu/ml, maximum

Yeast 1000 cfu/ml, maximum

Mold 50 cfu/ml, maximum

Ingredients Apple, Blueberry, Clarified Pineapple, and Plum Juice Concentrates, Water, Citric Acid, and Natural Flavors

Packaging 52 gallon open top metal drums, or as specified

Storage Recommend 0° F maximum for shipping and storage.

Shelf Life 1 year, if kept unopened and frozen

Reconstitution to 100% Juice 1 part concentrate + 5.5 parts water to 12.5°

Approved Sample # 76299

Revised by	Courtney Doolin-Lusk	Page 1 of 3	G	220620
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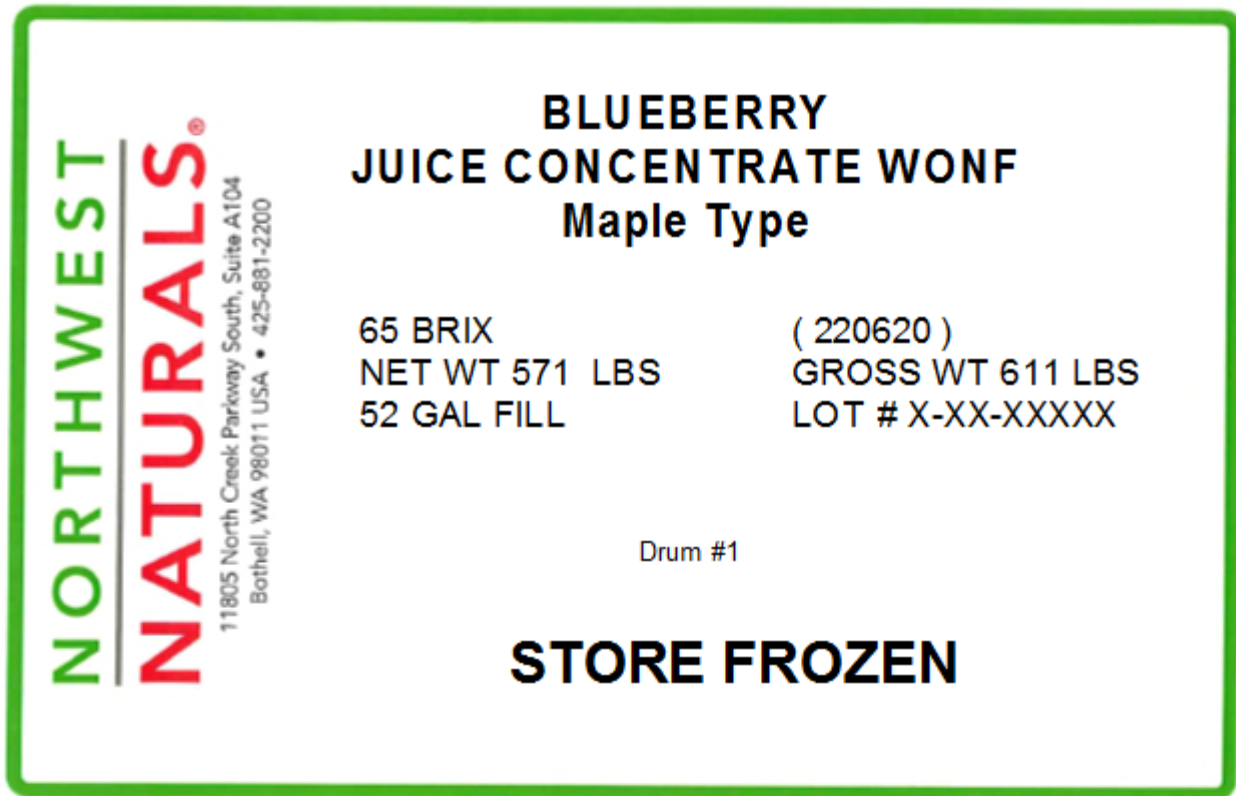
NORTHWEST NATURALS®	Title:	220620 BLUEBERRY JUICE CONCENTRATE WONF – MAPLE TYPE	Scope	Global
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Nutrition

Amount/100g	
Calories	251
Fat	0.1 g
Carbohydrate	63 g
Dietary Fiber	0.4 g
Sugar	55 g
Protein	0.5 g
Sodium	24 mg
Calcium	32 mg
Iron	0.8 mg
Potassium	555 mg
Vitamin A	1.2 mcg (RAE)
Vitamin C	0.5 mg


*values not listed are zero

Label Example



"The product shall be prepared, processed, packaged, and delivered in accordance with current good manufacturing practices and under strict sanitary conditions. Standards of identity and label statements for consumer products are the sole responsibility of the customer."

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Approvals/Modifications

<u>Date</u>	<u>Person(s)</u>	<u>Changes made</u>
6/7/19	Jennifer Elling	Created
6/19/19	Courtney Doolin-Lusk	Finalized and released

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