



Title:	<b>546002 MANGO JUICE CONCENTRATE BLEND WITH PUREE</b>	Scope	Global
		Origination	Operations
		Issued	10/19/18
By	Jennifer Elling	Supersedes	10/18/18

**Customer Product Specification**

**Mango Juice Concentrate Blend with Puree** is a blend of fruit juices and puree. All shipments will meet the following specifications.

**Brix** 60° +/- 1° Brix

**PH** 3.0 – 4.0

**Titrateable Acidity**

0.50 - 0.60% wt/vol as citric at 13°

2.2 - 2.6% wt/wt as citric at 60°

**Color** Cloudy Yellow

**Flavor** Good mango, no off flavors

**Foreign Materials** None

**Microbiological**

TPC 2000 cfu/ml, maximum

Yeast 1000 cfu/ml, maximum

Mold 50 cfu/ml, maximum

**Ingredients** Apple, Pear, and Clarified Mango Juice Concentrates, Pineapple Syrup, Water, Mango Puree Concentrate, Citric Acid, and Natural Flavor

**Packaging** 52 gallon open top metal drums or as specified

**Storage Recommend** 0° F maximum for storage and shipping

**Shelf Life** Guaranteed for one year, when unopened and kept frozen

**Reconstitution** 1 part concentrate + 5.7 parts water to 13° is 90% juice.

**Approved Sample #** 72617

**TTB #** 240

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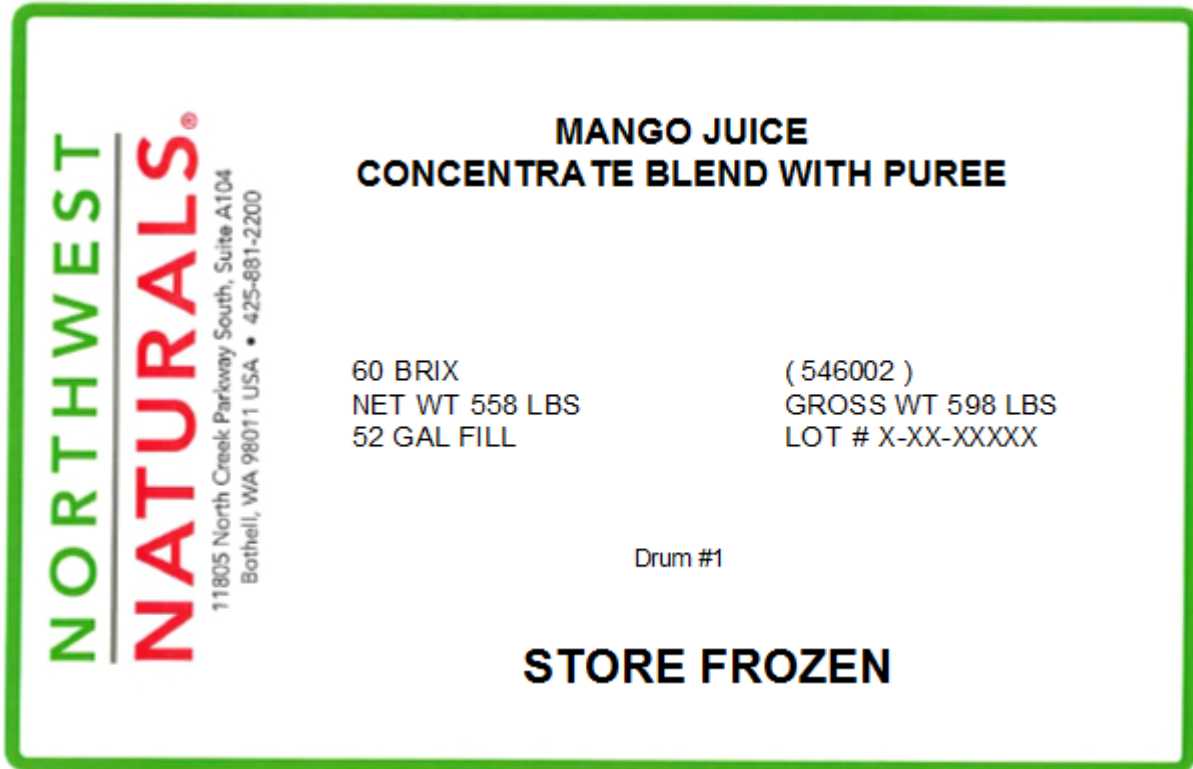
<b>NORTHWEST NATURALS®</b>	Title:	<b>546002 MANGO JUICE CONCENTRATE BLEND WITH PUREE</b>	Scope	Global
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**Nutrition**

<b>Amount/100g</b>	
<b>Calories</b>	<b>237</b>
<b>Fat</b>	<b>0.1 g</b>
<b>Carbohydrate</b>	<b>59 g</b>
<b>Dietary Fiber</b>	<b>0.2 g</b>
<b>Protein</b>	<b>0.1 g</b>
<b>Sugar</b>	<b>52 g</b>
<b>Calcium</b>	<b>33 mg</b>
<b>Sodium</b>	<b>14 mg</b>
<b>Vitamin C</b>	<b>7.4 mg</b>
<b>Vitamin A</b>	<b>22 mcg RAE</b>
<b>Potassium</b>	<b>440 mg</b>
<b>Iron</b>	<b>0.8 mg</b>
<b>Added Sugar</b>	<b>7 g</b>

\*values not listed are zero

**Label Example**



"The product shall be prepared, processed, packaged, and delivered in accordance with current good manufacturing practices and under strict sanitary conditions. Standards of identity and label statements for consumer products are the sole responsibility of the customer."

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**Approvals/Modifications**

Date	Person(s)	Changes made
10/8/18	Jennifer Elling	Created
10/18/18	Courtney Doolin-Lusk	Added label and nutritional
10/19/18	Courtney Doolin-Lusk	TTB approved

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