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|--------|--|-------------|------------|
| Title: | 223805 PINEAPPLE JUICE CONCENTRATE WONF | Scope | Global |
| | | Origination | Operations |
| | | Issued | 3/23/17 |
| By | Jennifer Elling | Supersedes | 3/7/17 |

Customer Product Specification

Pineapple Juice Concentrate WONF is a blend of fruit concentrates, and natural flavors formulated to a good tasting product. All shipments will meet the following specifications.

Brix 65° +/- 1° Brix

pH 3.4 – 4.4

Titrateable Acidity

0.25 - 0.35% wt/vol as citric at 10°

1.6 - 2.2% wt/wt as citric at 65°

Color Golden Yellow

Flavor Good Pineapple Coconut

Foreign Materials None

Microbiological

TPC 2000 cfu/ml, maximum

Yeast 1000 cfu/ml, maximum

Mold 50 cfu/ml, maximum

Ingredients Pear, Apple, and Pineapple Juice Concentrates, Pineapple Syrup, Clarified Pineapple Juice Concentrate, Water, Natural Flavors, and Citric Acid.

Packaging 52 gallon open top metal drums, or as specified


Storage Recommend 0° F maximum for shipping and storage.

Reconstitution for 80% Juice 1 part concentrate + 7.24 parts water to 10°

Shelf Life 1 year if unopened and kept frozen

Approved Sample # 65359

| | | | | |
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| Revised by | Courtney Doolin-Lusk | Page 1 of 3 | G | 223805 |
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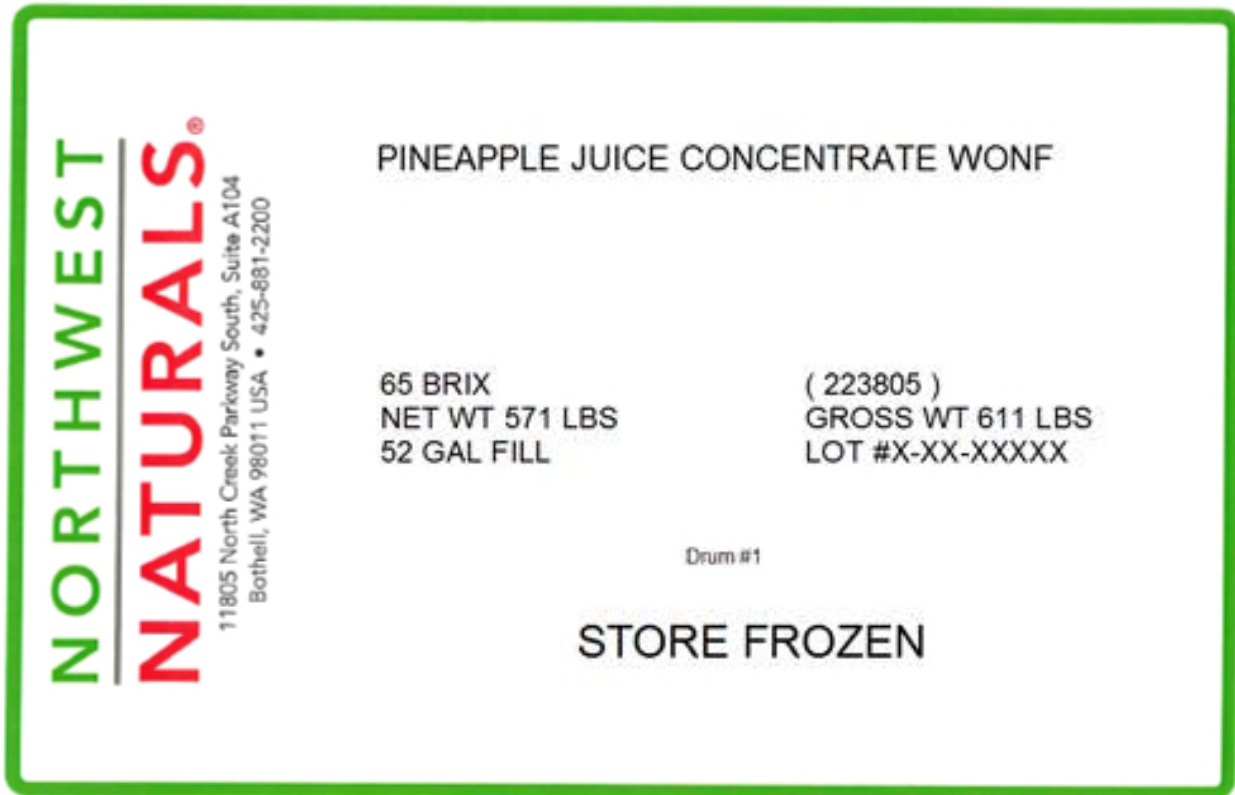
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Nutrition


| | Amount/100g |
|---------------|-------------|
| Calories | 263 |
| Fat | 0 g |
| Carbohydrate | 65 g |
| Protein | 0.5 g |
| Dietary Fiber | 0.4 g |
| Calcium | 55 mg |
| Sugar | 56 g |
| Sodium | 23 mg |
| Vitamin C | 2 mg |
| Iron | 1.2 mg |
| Potassium | 588 mg |
| Vitamin A | 1.4 mcg RAE |

Any value not listed is zero.

Label Example



| | | | | |
|---|----------------------|-------------|---|--------|
| Revised by | Courtney Doolin-Lusk | Page 2 of 3 | G | 223805 |
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"The product shall be prepared, processed, packaged, and delivered in accordance with current good manufacturing practices and under strict sanitary conditions. Standards of identity and label statements for consumer products are the sole responsibility of the customer."

Approvals/Modifications

| <u>Date</u> | <u>Person(s)</u> | <u>Changes made</u> |
|-------------|----------------------|-----------------------------------|
| 3/7/17 | Jennifer Elling | Created |
| 3/23/17 | Courtney Doolin-Lusk | Updated nutritional panel & label |

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|---|----------------------|-------------|---|--------|
| Revised by | Courtney Doolin-Lusk | Page 3 of 3 | G | 223805 |
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