	Title:	224604 STRAWBERRY RHUBARB JUICE CONCENTRATE WONF	Scope	Global
			Origination	Operations
			Issued	7/22/19
By	Jennifer Elling	Supersedes	9/13/18	

Customer Product Specification

Strawberry Rhubarb Juice Concentrate WONF is a natural blend of fruit juice concentrates and natural flavors. All shipments will meet the following specifications.

Brix 65° +/- 1° Brix

pH 2.8 – 3.8

Titrateable Acidity

0.60 – 0.70% wt/vol as citric at 5.7°

6.7– 7.8% wt/vol as citric at 65°

Color 0.04 abs minimum at 520nm at 5.7°

Flavor Typical of Strawberry Rhubarb, with no off flavors

Microbiological

TPC 2000 cfu/ml, maximum

Yeast 1000 cfu/ml, maximum

Mold 50 cfu/ml, maximum

Ingredients Pear, Apple, and Strawberry Juice Concentrates, Citric Acid, Rhubarb Juice Concentrate, Water, Elderberry Juice Concentrate, Natural Flavors, and Salt

Storage Recommend 0° F maximum for storage and shipping.

Shelf life 1 year, if unopened and stored frozen

Reconstitution for 100% Juice 1 part concentrate + 5.6 parts water to 12.2°

TTB # 221

Sample # Approved 68381

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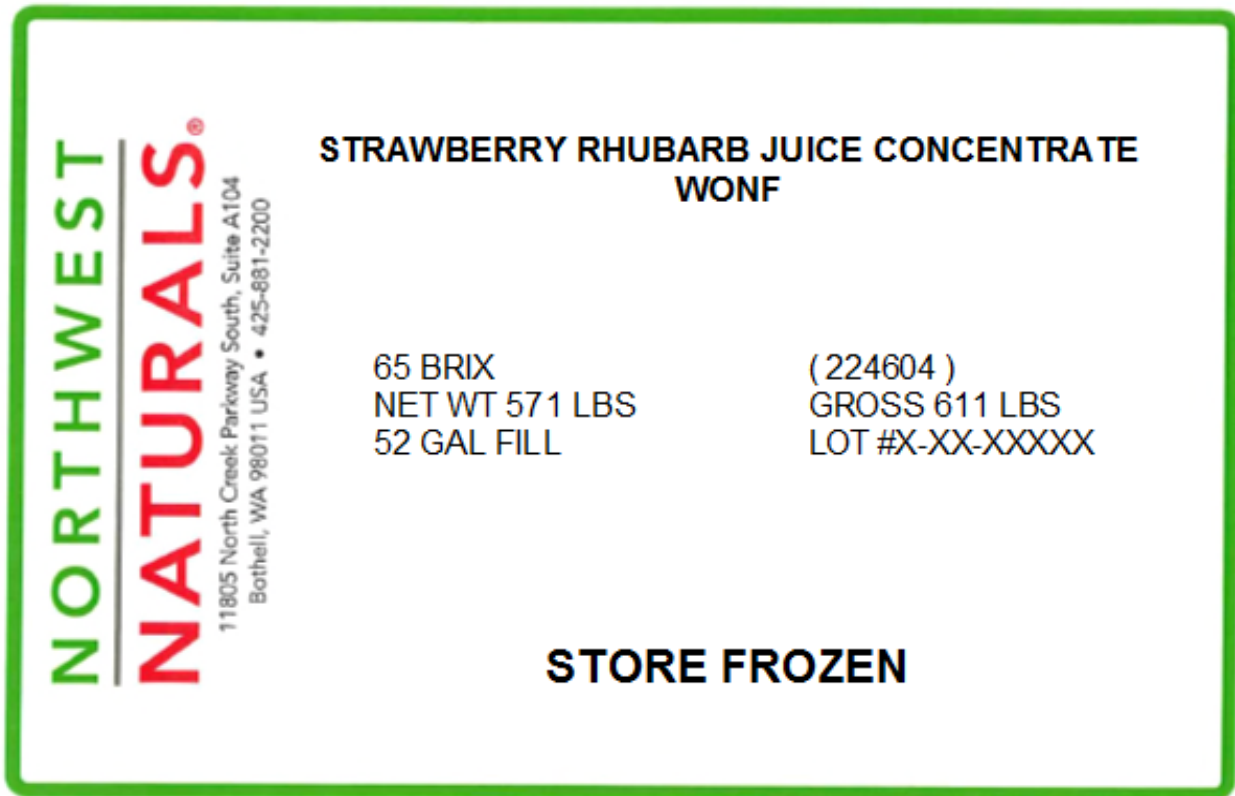
NORTHWEST NATURALS®	Title:	224604 STRAWBERRY RHUBARB JUICE CONCENTRATE WONF	Scope	Global	
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Nutrition

Amount/100g	
Calories	248
Fat	0.1 g
Carbohydrate	61 g
Dietary Fiber	0.4 g
Protein	0.6 g
Calcium	96 mg
Sugar	48 g
Sodium	48 mg
Vitamin C	4.1 mg
Vitamin A	1.9 mcg RAE
Potassium	770 mg
Iron	1.3 mg


*values not listed are zero

Label Example



"The product shall be prepared, processed, packaged, and delivered in accordance with current good manufacturing practices and under strict sanitary conditions. Standards of identity and label statements for consumer products are the sole responsibility of the customer."

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Approvals/Modifications

Date	Person(s)	Changes made
9/14/18	Jennifer Elling	Created
9/20/18	Courtney Doolin-Lusk	Finalized and released
7/22/19	Jennifer Elling	Modified percent juice and ingredient listing

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