	Title:	223813 PINEAPPLE MANGO JUICE CONCENTRATE WONF	Scope	Global
			Origination	Operations
			Issued	6/27/21
	By	Jennifer Elling	Supersedes	6/24/21

Customer Product Specification

Pineapple Mango Juice Concentrate WONF is a blend of fruit concentrates and natural flavors formulated to a good tasting product. All shipments will meet the following specifications:

Brix 65° +/- 1° Brix

pH 3.0 – 4.0

Titrateable Acidity

0.55 – 0.65% wt./vol as citric at 12.8°

2.7 – 3.1% wt./wt. as citric at 65°

Flavor Good pineapple mango, no off flavors

Foreign Materials None

Microbiological

TPC 2000 cfu/ml, maximum

Yeast 1000 cfu/ml, maximum

Mold 50 cfu/ml, maximum

Ingredients Apple, Pear, Clarified Pineapple, and Clarified Mango Juice Concentrates, Water, Natural Flavors, Fruit Juices for Color, and Citric Acid

Packaging 52 gallon open top metal drums, or as specified

Storage Recommend 0° F maximum for shipping and storage.

Shelf Life 1 year, if unopened and kept frozen

Reconstitution for 100% Juice 1 part concentrate + 5.8 parts water to 12.1°

Approved Sample # 85170

TTB # 323

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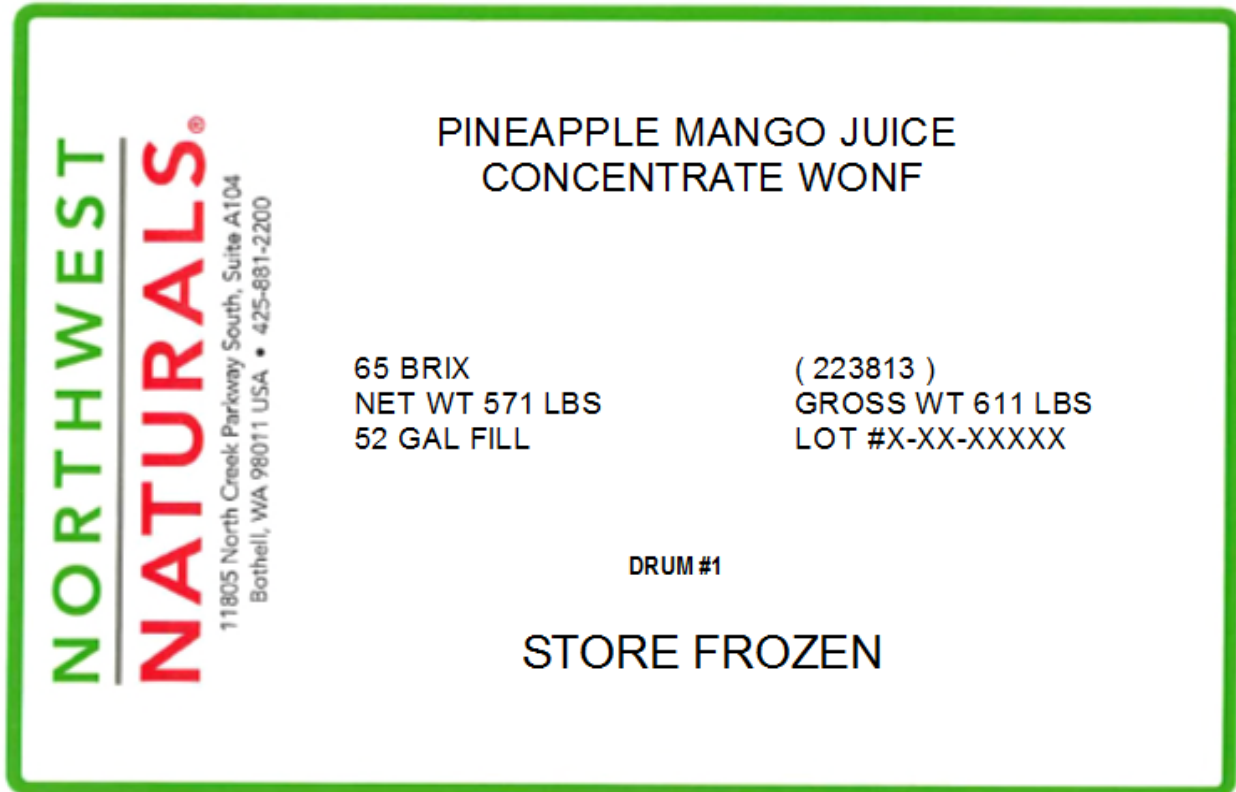
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Nutrition

Amount/100g	
Calories	262
Fat	0 g
Carbohydrate	64 g
Protein	0.3 g
Dietary Fiber	0.3 g
Sodium	20 mg
Sugar	54 g
Calcium	44 mg
Potassium	558 mg
Iron	1.0 mg
Vitamin C	23.1 mg
Vitamin A	1.6 mcg RAE


Any value not listed is zero.

Label Example



"The product shall be prepared, processed, packaged, and delivered in accordance with current good manufacturing practices and under strict sanitary conditions. Standards of identity and label statements for consumer products are the sole responsibility of the customer."

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Approvals/Modifications

<u>Date</u>	<u>Person(s)</u>	<u>Changes made</u>
6/24/21	Jennifer Elling	Created
6/27/21	Courtney Doolin-Lusk	Finalized and released

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