

	Title:	<b>222810</b> <b>LIME JUICE CONCENTRATE WONF-MARGARITA</b> <b>TYPE</b>	Scope	Global
			Origination	Operations
			Issued	9/6/19
	By	Jennifer Elling	Supersedes	4/5/19

**Customer Product Specification**

**Lime Juice Concentrate WONF - Margarita** is a blend of fruit syrups, juice concentrates, and natural flavor. All shipments will meet the following specifications.

**Brix** 60° +/- 1° Brix

**pH** 2.2 – 3.2

**Titrateable Acidity**

0.70 – 0.95% wt/vol as citric at 10°

4.0 – 5.5% wt/wt as citric at 60°

**Color** Clear Yellow - tan

**Flavor** Good Tasting Lime, no off flavors

**Foreign Materials** None

**Microbiological**

TPC 2000 cfu/ml, maximum

Yeast 1000 cfu/ml, maximum

Mold 50 cfu/ml, maximum

**Ingredient Listing** Pineapple Syrup, Water, Clarified Lime, and Clarified Lemon Juice Concentrates, and Natural Flavor

**Packaging** 52 gallon open top metal drums or as specified

**Additives** Sulfur Dioxide is added to the Clarified Lime Juice Concentrate to maintain quality of color. It is present in the blend at a 300 ppm maximum

**Storage** Recommend 0° F maximum for storage and shipping

**Shelf Life** 1 year, unopened drums, if stored at 0° F maximum

**TTB #257**

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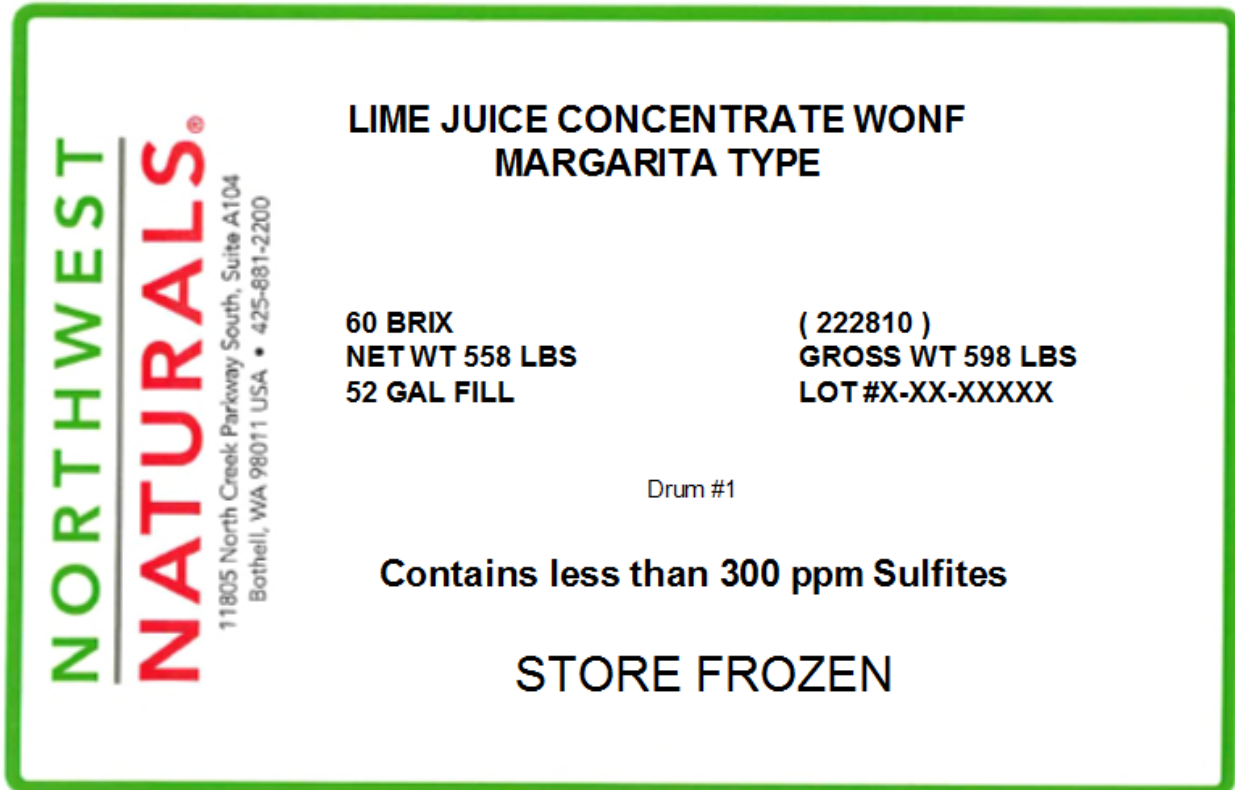
<b>NORTHWEST NATURALS®</b>	Title:	<b>222810 LIME JUICE CONCENTRATE WONF-MARGARITA TYPE</b>	Scope	Global
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**Nutrition**

<b>Amount/100g</b>	
<b>Calories</b>	<b>245</b>
<b>Fat</b>	<b>0.1 g</b>
<b>Carbohydrate</b>	<b>60 g</b>
<b>Protein</b>	<b>0.4 g</b>
<b>Dietary Fiber</b>	<b>0.1 g</b>
<b>Calcium</b>	<b>10 mg</b>
<b>Sugar</b>	<b>54 g</b>
<b>Sodium</b>	<b>3 mg</b>
<b>Vitamin C</b>	<b>24 mg</b>
<b>Vitamin A</b>	<b>13 IU</b>
<b>Potassium</b>	<b>0.3 mg</b>
<b>Iron</b>	<b>0.2 mg</b>
<b>Added Sugar</b>	<b>52 g</b>

\*values not listed are zero

**Label Example**



"The product shall be prepared, processed, packaged, and delivered in accordance with current good manufacturing practices and under strict sanitary conditions. Standards of identity and label statements for consumer products are the sole responsibility of the customer."

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**Approvals/Modifications**

Date	Person(s)	Changes made
3/7/19	Jennifer Elling	Created
4/4/19	Courtney Doolin-Lusk	Finalized and released
4/5/19	Courtney Doolin-Lusk	Revised SO2 verbiage
9/6/19	Jennifer Elling	Modified acid range based on production results

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