

	Title:	224906 GUAVA JUICE CONCENTRATE WONF	Scope	Global
			Origination	Operations
			Issued	3/17/2020
	By	Jennifer Elling	Supersedes	3/9/2020

Customer Product Specification

Guava Juice Concentrate Wonf is a blend of fruit juice concentrates and flavor. All shipments will meet the following specifications.

Brix 65° +/- 1° Brix

pH 3.0 – 4.0

Titrateable Acidity

0.50 – 0.60% wt./vol as citric at 7.7°

4.1 – 4.9% wt./wt. as citric at 65°

Color 0.50 abs maximum at 430nm at 7.7°

Flavor Good Guava, No Off Flavors

Foreign Materials None

Microbiological

TPC 2000 cfu/ml, maximum

Yeast 1000 cfu/ml, maximum

Mold 50 cfu/ml, maximum

Ingredients Pear, Apple, and Clarified Pineapple Juice Concentrates, Water, Clarified Guava Juice Concentrate, Citric Acid, and Natural Flavor

Packaging 52 gallon open top metal drums; or as specified

Storage Recommend 0° F maximum for storage and shipping.

Shelf life 1 year, if unopened and stored frozen

Reconstitution for 100% Juice 1 part concentrate + 5.6 parts water to 12.3°

Approved Sample # 80868

Revised by	Courtney Doolin-Lusk	Page 1 of 3	G	224906
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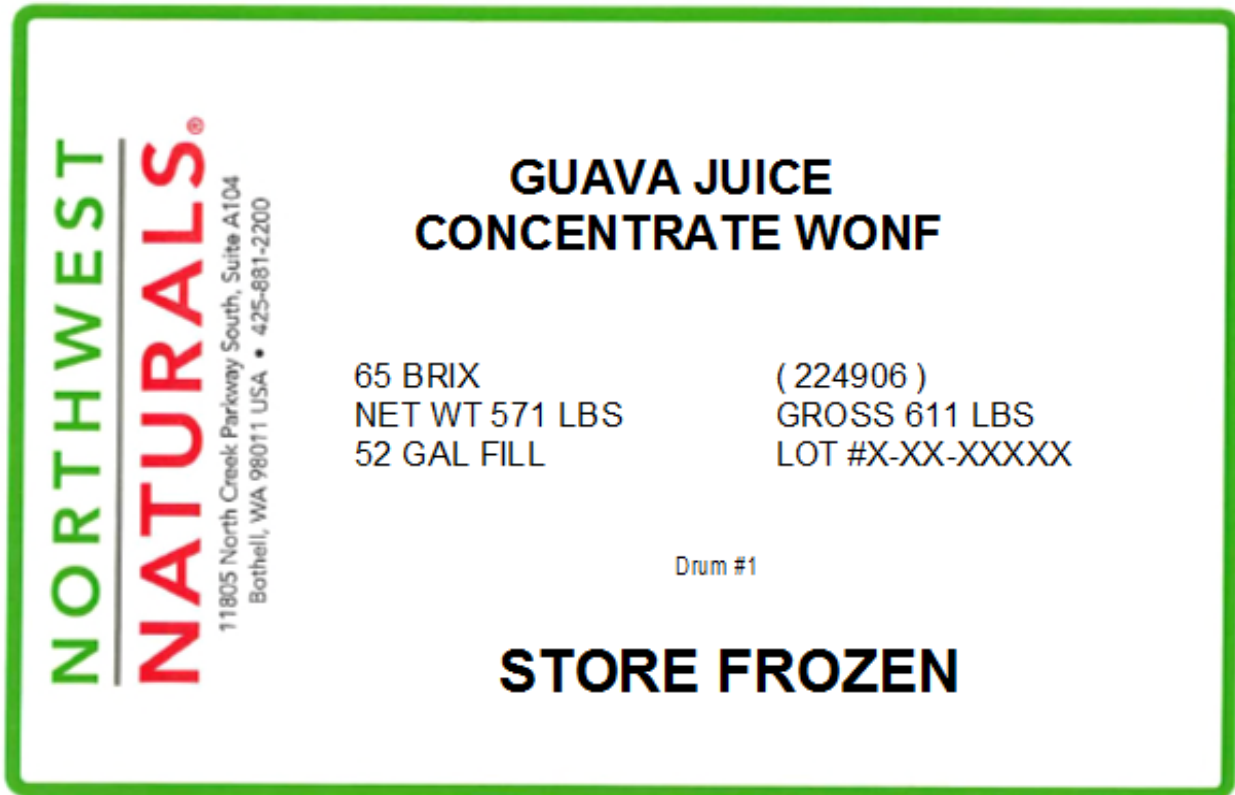
NORTHWEST NATURALS®	Title:	224906 GUAVA JUICE CONCENTRATE WONF	Scope	Global
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Nutrition

Amount/100g	
Calories	252
Fat	0 g
Carbohydrate	63 g
Protein	0.8 g
Dietary Fiber	0.3 g
Sodium	22 mg
Sugar	51 g
Calcium	60 mg
Potassium	692 mg
Iron	1.5 mg
Vitamin C	31 mg
Vitamin A	1.6 mcg RAE

Any value not listed is zero.

Label Example



"The product shall be prepared, processed, packaged, and delivered in accordance with current good manufacturing practices and under strict sanitary conditions. Standards of identity and label statements for consumer products are the sole responsibility of the customer."

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Approvals/Modifications

<u>Date</u>	<u>Person(s)</u>	<u>Changes made</u>
3/9/2020	Jennifer Elling	Created
3/17/2020	Courtney Doolin-Lusk	Finalized and released

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