



Title:	303807 CLARIFIED PINEAPPLE JUICE CONCENTRATE	Scope	Global
		Origination	Operations
		Issued	10/12/21
By	Alex Velte	Supersedes	6/8/17

Customer Product Specification

Clarified Pineapple Juice Concentrate is obtained by mechanical process from the trimmings of sound, ripe pineapple. This extracted juice is clarified and evaporated to meet the following specifications.

Brix 71 – 73° Brix

pH 2.0 - 5.0

Titrateable Acidity

0.30 - 0.97% wt/vol as citric at 12.8°

1.6 – 5.2% wt/wt as citric at 72°

Brix/Acid Ratio 13.8 – 45 at 72°

Clarity 80% minimum T at 625nm at 12.8°

Color 0.65 maximum abs. at 430 nm at 12.8°

Foreign Materials None

Microbiological, Aseptic

TPC 500 cfu/ml, maximum
Yeast 100 cfu/ml, maximum
Mold 100 cfu/ml, maximum

Microbiological, Frozen

TPC 2000 cfu/ml, maximum
Yeast 500 cfu/ml, maximum
Mold 500 cfu/ml, maximum

Ingredients Clarified Pineapple Juice Concentrate

Packaging 55 gallon open top metal drums; or as specified

Storage Recommend 0°F maximum for storage and shipping.

Shelf Life Up to 1 year if kept at or below 0° F.

Regulation

Kosher
Chicago Rabbinical Council



Reconstitution 1 part concentrate + 6.29 parts water to 12.8°

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Nutrition

Amount/100g at 70° Brix	
Calories	266
Fat	0 g
Carbohydrate	65 g
Dietary Fiber	1.3 g
Sugar	57 g
Protein	1.6 g
Sodium	30 mg
Calcium	81 mg
Iron	1.6 mg
Potassium	718 mg


*values not listed are zero

Label Example



"The product shall be prepared, processed, packaged, and delivered in accordance with current good manufacturing practices and under strict sanitary conditions. Standards of identity and label statements for consumer products are the sole responsibility of the customer."

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Approvals/Modifications

<u>Date</u>	<u>Person(s)</u>	<u>Changes made</u>
4/26/16	Alex Velte	Created
6/8/17	Courtney Doolin-Lusk	Nutritional panel updated
10/12/21	Courtney Doolin-Lusk	Nutritional panel clarified

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