

	Title:	<b>612601</b> <b>ORGANIC GRAPEFRUIT CONCENTRATE</b>	Scope	Global
			Origination	Operations
			Issued	1/29/19
	By	Jennifer Elling	Supersedes	1/15/19

### Customer Product Specification

**Organic Grapefruit Concentrate** is processed from quality organic grapefruits to retain the characteristic flavor and color of the whole fruit. All shipments will meet the following specifications.

**Brix** 57 - 59° Brix

**pH** 4.0 Maximum

#### Titrateable Acidity

1.3 – 1.8% wt/vol as citric at 10°

7.5 – 10.0% wt/wt as citric at 58°

**Color** cloudy pink to pale pink

**Centrifuge pulp** 8% maximum at 10°

**Flavor** Fresh grapefruit flavor

**Foreign Materials** None

#### Microbiological

TPC 2000 cfu/ml, maximum

Yeast 1000 cfu/ml, maximum

Mold 100 cfu/ml, maximum

**Ingredients** Organic Grapefruit Juice Concentrate

**Packaging** 52 gallon open top metal drums

**Additives** None

**Storage** 0°F for Shipping and Storage

**Shelf Life** 1 year, if unopened and stored frozen

#### Regulation

Kosher  
Chicago Rabbinical Council



Organic  
Washington State  
Department of Agriculture



**Reconstitution** 1 part concentrate at 58° + 6.12 parts water to 10° for 100% juice

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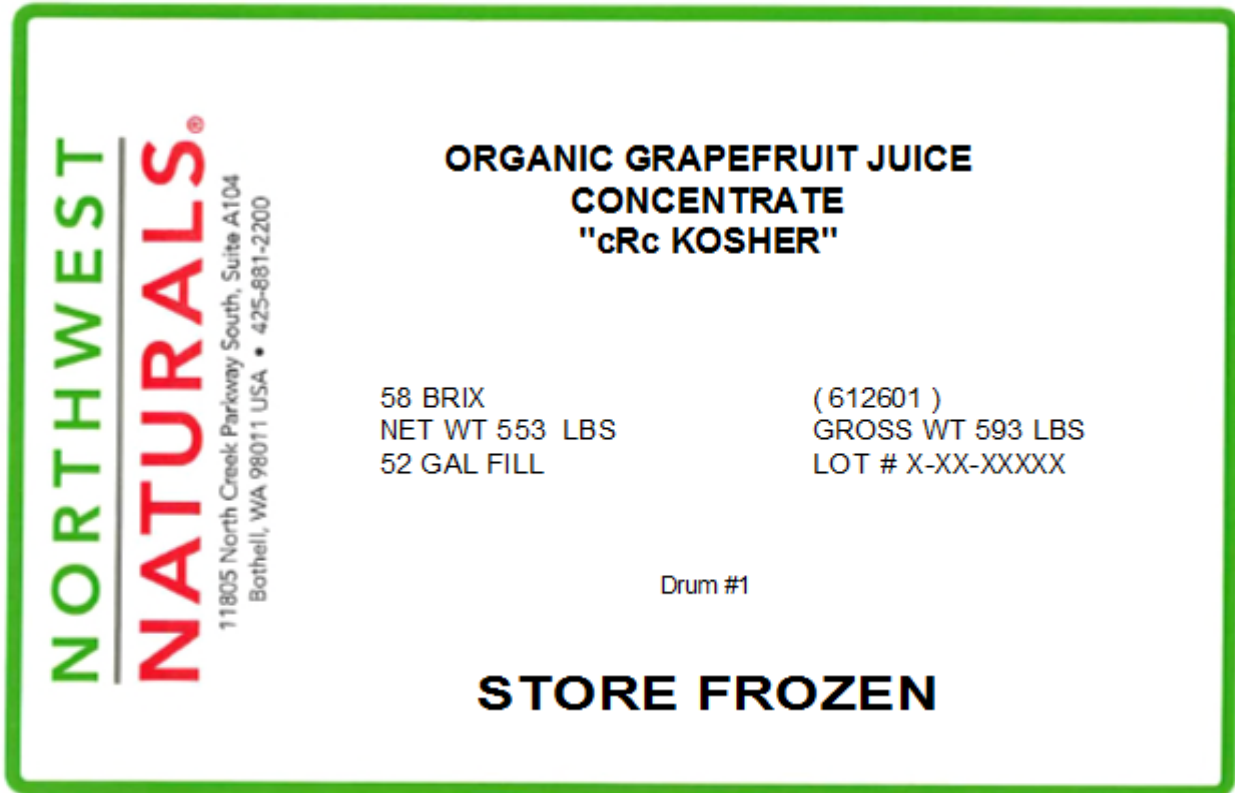
<b>NORTHWEST NATURALS®</b>	Title:	<b>612601 ORGANIC GRAPEFRUIT CONCENTRATE</b>	Scope	Global
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**Nutrition**

	<b>Amount/100g</b>
<b>Calories</b>	<b>240</b>
<b>Fat</b>	<b>0.76 g</b>
<b>Saturated Fat</b>	<b>0.10 mg</b>
<b>Sodium</b>	<b>6 mg</b>
<b>Carbohydrate</b>	<b>57 g</b>
<b>Dietary Fiber</b>	<b>0.6 g</b>
<b>Sugar</b>	<b>56 g</b>
<b>Protein</b>	<b>3.2 g</b>
<b>Calcium</b>	<b>47 mg</b>
<b>Potassium</b>	<b>795 mg</b>
<b>Iron</b>	<b>0.8 mg</b>
<b>Vitamin C</b>	<b>197 mg</b>
<b>Vitamin A</b>	<b>53 IU</b>

\*Any value not listed is zero

**Label Example**



"The product shall be prepared, processed, packaged, and delivered in accordance with current good manufacturing practices and under strict sanitary conditions. Standards of identity and label statements for consumer products are the sole responsibility of the customer."

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**Approvals/Modifications**

<u>Date</u>	<u>Person(s)</u>	<u>Changes made</u>
1/15/19	Jennifer Elling	Created
1/29/19	Courtney Doolin-Lusk	Finished and released

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