

	Title:	203405 BLOOD ORANGE CONCENTRATE BLEND	Scope	Global
			Origination	Operations
			Issued	11/14/18
	By	Alex Velte	Supersedes	2/7/18

Customer Product Specification

Blood Orange Concentrate Blend is a blend of fruit juice concentrates, sugar, flavors and color to create a good tasting beverage. All shipments will meet the following specifications.

Brix 60° +/- 1° Brix

pH 2.5 – 3.5

Titrateable Acidity

0.55 – 0.65% wt/vol as citric at 10.4°

3.1 – 3.6% wt/wt as citric at 60°

Color Cloudy Pink-Orange

Flavor Good blood orange, no off notes

Foreign Materials None

Microbiological

TPC 2000 cfu/ml, maximum

Yeast 1000 cfu/ml, maximum

Mold 50 cfu/ml, maximum

Ingredient Listing Sugar, Water, Blood Orange Juice Concentrate, Citric Acid, Elderberry Juice Concentrate, Natural Flavors, and Gum Arabic

Packaging 52 gallon open top metal drums; or as specified

Storage 0° F maximum for storage and shipping recommended

Shelf Life 1 year, if unopened and kept frozen

Regulation

Kosher
Chicago Rabbinical Council



TTB #237

Reconstitution for 11% Juice 1 part concentrate + 6.1 parts water to 10.4°brix

Approved Sample #s 27032 & 39580

Revised by	Courtney Doolin-Lusk	Page 1 of 3	G	203405
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Nutrition

Amount/100g	
Calories	225
Fat	0 g
Carbohydrate	57 g
Protein	0.5 g
Dietary Fiber	0.2 g
Calcium	10 mg
Sugar	50 g
Sodium	3 mg
Vitamin C	26 mg
Vitamin A	2.4 mcg RAE
Potassium	118 mg
Iron	0.11 mg
Moisture	42 g
Ash	0.3 g
Added Sugar	45 g

*Any value not listed is zero.

Label Example

	BLOOD ORANGE CONCENTRATE BLEND "cRc KOSHER"	
	60 BRIX NET WT 558 LBS 52 GAL FILL	(203405) GROSS WT 598 LBS LOT # X-XX-XXXXX
Drum #1		
STORE FROZEN		

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"The product shall be prepared, processed, packaged, and delivered in accordance with current good manufacturing practices and under strict sanitary conditions. Standards of identity and label statements for consumer products are the sole responsibility of the customer."

Approvals/Modifications

Date	Person(s)	Changes made
2/6/18	Jennifer Elling	Generalized version created
2/7/18	Courtney Doolin-Lusk	Updated label
11/14/18	Courtney Doolin-Lusk	Added TTB

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