

| ı itie: | 203410 |
|---------|--------------------------------------|
| | ORANGE LIME CONCENTRATE BLEND – MINT |
| | TYPE |

Jennifer Elling

| Scope | Global |
|-------------|------------|
| Origination | Operations |
| Issued | 6/19/19 |
| Supersedes | 6/14/19 |

Customer Product Specification

Orange Lime Concentrate Blend – Mint Type is a blend of fruit juice concentrates, agave, fruit syrup, and flavors to create a good tasting blend. All shipments will meet the following specifications.

Brix 65° +/- 1° Brix

pH 2.2 - 3.2

Titratable Acidity

0.70 - 0.80% wt/vol as citric at 10° 4.4 - 5.0% wt/wt as citric at 65°

Color Clear Golden

Flavor Good orange-lime with mint, no off notes

Foreign Materials None

Microbiological

TPC 2000 cfu/ml, maximum Yeast 1000 cfu/ml, maximum Mold 50 cfu/ml, maximum

Ingredient Listing Pear, and Agave Syrups, Clarified Lime Juice Concentrate, Water, Clarified Orange Juice Concentrate, Citric Acid, and Natural Flavors

Additives Sulfur Dioxide is added to the Clarified Lime Juice Concentrate to maintain quality of color. It is present in the blend at a 250 ppm maximum

Packaging 52 gallon open top metal drums; or as specified

Storage 0° F maximum for storage and shipping recommended

Shelf Life 1 year, if unopened and kept frozen

Reconstitution for 13% Juice 1 part concentrate + 7.24 parts water to 10°brix

TTB # 260

Approved Sample # 74960

| Revised by | Courtney Doolin-Lusk | Page 1 of 3 | G | 203410 | |
|---|----------------------|-------------|---|--------|--|
| Property of Northwest Naturals LLC | | | | | |
| This document is confidential. Unauthorized duplication or distribution without written | | | | | |

This document is confidential. Unauthorized duplication or distribution without written permission is prohibited. All paper copies are uncontrolled.

| NORTHWEST | |
|-----------|----|
| NATURALS | 8) |

| Title: | |
|--------|--------------------------------------|
| | 203410 |
| | ORANGE LIME CONCENTRATE BLEND - MINT |
| | TYPE |

Jennifer Elling

| Scope | Global |
|-------------|------------|
| Origination | Operations |
| Issued | 6/19/19 |
| Supersedes | 6/14/19 |

Nutrition

| Amount | /100g |
|---------------|---------|
| Calories | 272 |
| Fat | 0.1 g |
| Carbohydrate | 69 g |
| Protein | 0.3 g |
| Dietary Fiber | 0.1 g |
| Calcium | 8 mg |
| Sugar | 61 g |
| Sodium | 0.8 mg |
| Vitamin C | 30 mg |
| Vitamin A | 37.1 IU |
| Potassium | 56 mg |
| Iron | 0.2 mg |
| Added Sugar | 56 g |

^{*}Any value not listed is zero.

Label Example



ORANGE LIME CONCENTRATE BLEND Mint Type

65 BRIX (203410)

NET WT 571 LBS GROSS ŴT 611 LBS 52 GAL FILL LOT # X-XX-XXXX

Drum #1

Contains less than 250 ppm Sulfites

STORE FROZEN

"The product shall be prepared, processed, packaged, and delivered in accordance with current good manufacturing practices and under strict sanitary conditions. Standards of identity and label statements for consumer products are the sole responsibility of the customer."

| Revised by | Courtney Doolin-Lusk | Page 2 of 3 | G | 203410 |
|------------|----------------------|-------------|---|--------|
|------------|----------------------|-------------|---|--------|

Property of Northwest Naturals LLC

This document is confidential. Unauthorized duplication or distribution without written permission is prohibited. All paper copies are uncontrolled.



| ritte: | 203410 |
|--------|--------------------------------------|
| | ORANGE LIME CONCENTRATE BLEND – MINT |
| | TVDE |

Scope Global
Origination Operations
Issued 6/19/19
Supersedes 6/14/19

By Jennifer Elling

Approvals/Modifications

| Date | Person(s) | Changes made |
|---------|----------------------|------------------------|
| 6/14/19 | Jennifer Elling | Created |
| 6/19/19 | Courtney Doolin-Lusk | Finalized and released |

| Revised by | Courtney Doolin-Lusk | Page 3 of 3 | G | 203410 |
|------------|----------------------|-------------|---|--------|
|------------|----------------------|-------------|---|--------|