

	Title:	<b>203411 ORANGE CONCENTRATE BLEND – CREAM TYPE</b>	Scope	Global
			Origination	Operations
			Issued	5/21/2020
	By	Jennifer Elling	Supersedes	5/18/2020

**Customer Product Specification**

**Orange Concentrate Blend – Cream Type** is a blend of fruit juice concentrate, fruit syrup, and flavors to create a good tasting blend. All shipments will meet the following specifications.

**Brix** 65° +/- 1° Brix

**pH** 3.0 – 4.0

**Titrateable Acidity**

0.25 – 0.35% wt/vol as citric at 10°

1.6 – 2.2% wt/wt as citric at 65°

**Color** Cloudy Yellow

**Flavor** Good orange-cream, no off notes

**Foreign Materials** None

**Microbiological**

TPC 2000 cfu/ml, maximum

Yeast 1000 cfu/ml, maximum

Mold 50 cfu/ml, maximum

**Ingredient Listing** Pineapple Syrup, Orange Juice Concentrate, Water, Natural Flavors, and Citric Acid

**Packaging** 52 gallon open top metal drums; or as specified

**Storage** 0° F maximum for storage and shipping recommended

**Shelf Life** 1 year, if unopened and kept frozen

**Reconstitution for 20% Juice** 1 part concentrate + 7.24 parts water to 10°brix

**TTB #** 160

**Approved Sample #** 81200

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**Nutrition**

	<b>Amount/100g</b>
<b>Calories</b>	<b>253</b>
<b>Fat</b>	<b>0.1 g</b>
<b>Carbohydrate</b>	<b>62 g</b>
<b>Protein</b>	<b>0.9 g</b>
<b>Dietary Fiber</b>	<b>0.3 g</b>
<b>Calcium</b>	<b>12 mg</b>
<b>Sugar</b>	<b>59 g</b>
<b>Sodium</b>	<b>2 mg</b>
<b>Vitamin C</b>	<b>53 mg</b>
<b>Vitamin A</b>	<b>149 IU</b>
<b>Potassium</b>	<b>255 mg</b>
<b>Iron</b>	<b>0.1 mg</b>
<b>Added Sugar</b>	<b>45 g</b>

\*Any value not listed is zero.

**Label Example**



"The product shall be prepared, processed, packaged, and delivered in accordance with current good manufacturing practices and under strict sanitary conditions. Standards of identity and label statements for consumer products are the sole responsibility of the customer."

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**Approvals/Modifications**

<u>Date</u>	<u>Person(s)</u>	<u>Changes made</u>
5/18/2020	Jennifer Elling	Created
5/21/2020	Courtney Doolin-Lusk	Finalized and released

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