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|  | Title: | 203412 ORANGE CONCENTRATE BLEND | Scope | Global |
| | | | Orignation | Operations |
| | | | Issued | 9/2/2020 |
| | By | Jennifer Elling | Supersedes | 7/14/2020 |

Customer Product Specification

Orange Concentrate Blend is a blend of fruit juice concentrates, fruit syrup, and flavors to create a good tasting blend. All shipments will meet the following specifications.

Brix 65° +/- 1° Brix

pH 2.6 – 3.6

Titrateable Acidity

0.35 – 0.50% wt/vol as citric at 10°

2.2 – 3.1% wt/wt as citric at 65°

Color Clear Amber

Flavor Good orange, no off notes

Foreign Materials None

Microbiological

TPC 2000 cfu/ml, maximum

Yeast 1000 cfu/ml, maximum

Mold 50 cfu/ml, maximum

Ingredient Listing Sugar, Pear Syrup, Clarified Orange Juice Concentrate, Water, Clarified Tangerine, and Clarified Lemon Juice Concentrates, Natural Flavors, and Citric Acid

Packaging 52 gallon open top metal drums; or as specified

Storage 0° F maximum for storage and shipping recommended

Shelf Life 1 year, if unopened and kept frozen

Regulation

Kosher
Chicago Rabbinical Council



Reconstitution for 16% Juice 1 part concentrate + 7.24 parts water to 10°brix

TTB # 287

Approved Sample # 81448

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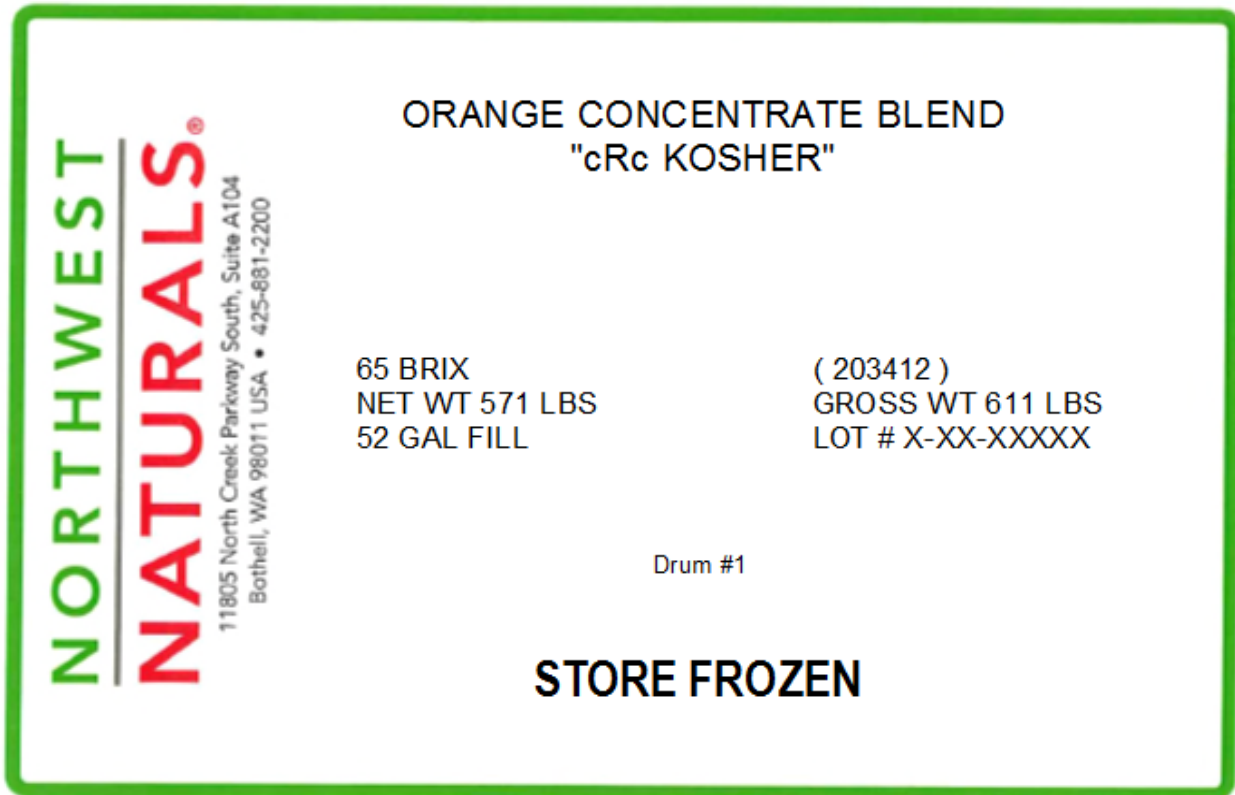
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Nutrition

| | Amount/100g |
|---------------------|--------------------|
| Calories | 272 |
| Fat | 0.1 g |
| Carbohydrate | 68 g |
| Protein | 0.1 g |
| Calcium | 12 mg |
| Sugar | 63 g |
| Sodium | 4 mg |
| Vitamin C | 40 mg |
| Vitamin A | 106 IU |
| Potassium | 190 mg |
| Iron | 0.1 mg |
| Added Sugar | 52 g |


*Any value not listed is zero.

Label Example



"The product shall be prepared, processed, packaged, and delivered in accordance with current good manufacturing practices and under strict sanitary conditions. Standards of identity and label statements for consumer products are the sole responsibility of the customer."

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Approvals/Modifications

| <u>Date</u> | <u>Person(s)</u> | <u>Changes made</u> |
|-------------|----------------------|---|
| 7/8/2020 | Jennifer Elling | Created |
| 7/14/2020 | Courtney Doolin-Lusk | Finalized and released |
| 9/2/2020 | Jennifer Elling | Updated acid range & ingredient listing |

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