	Title:	213433 CLARIFIED BLOOD ORANGE JUICE CONCENTRATE	Scope	Global
			Origination	Operations
			Issued	6/11/21
	By	Alex Velte	Supersedes	12/13/17

Customer Product Specification

Blood Orange Juice Concentrate is a processed from quality blood oranges. The product has been clarified. All shipments will meet the following specifications:

Brix 55° Brix +/- 1° Brix

Brix/Acid Ratio 11 – 19

Titratable Acidity

0.67 – 1.12% wt/vol as citric at 11.8°

3.0 – 5.0% wt/wt as citric at 55°

Color Ranges from dark orange to light red

Flavor Good Blood Orange Flavor, free of off flavors.

Foreign Materials None

Microbiological

TPC 2000 cfu/ml, maximum

Yeast 1000 cfu/ml, maximum

Mold 50 cfu/ml, maximum

Ingredients Blood Orange Juice Concentrate

Additives None

Packaging Metal drums with food grade liners, or as specified

Storage Recommend 0°F for Shipping and Storage

Shelf Life 1 year, if unopened and stored frozen

Regulation

Kosher

Chicago Rabbinical Council



Reconstitution for 100% Juice 1 part concentrate at 55° + 4.6 parts water to 11.8°

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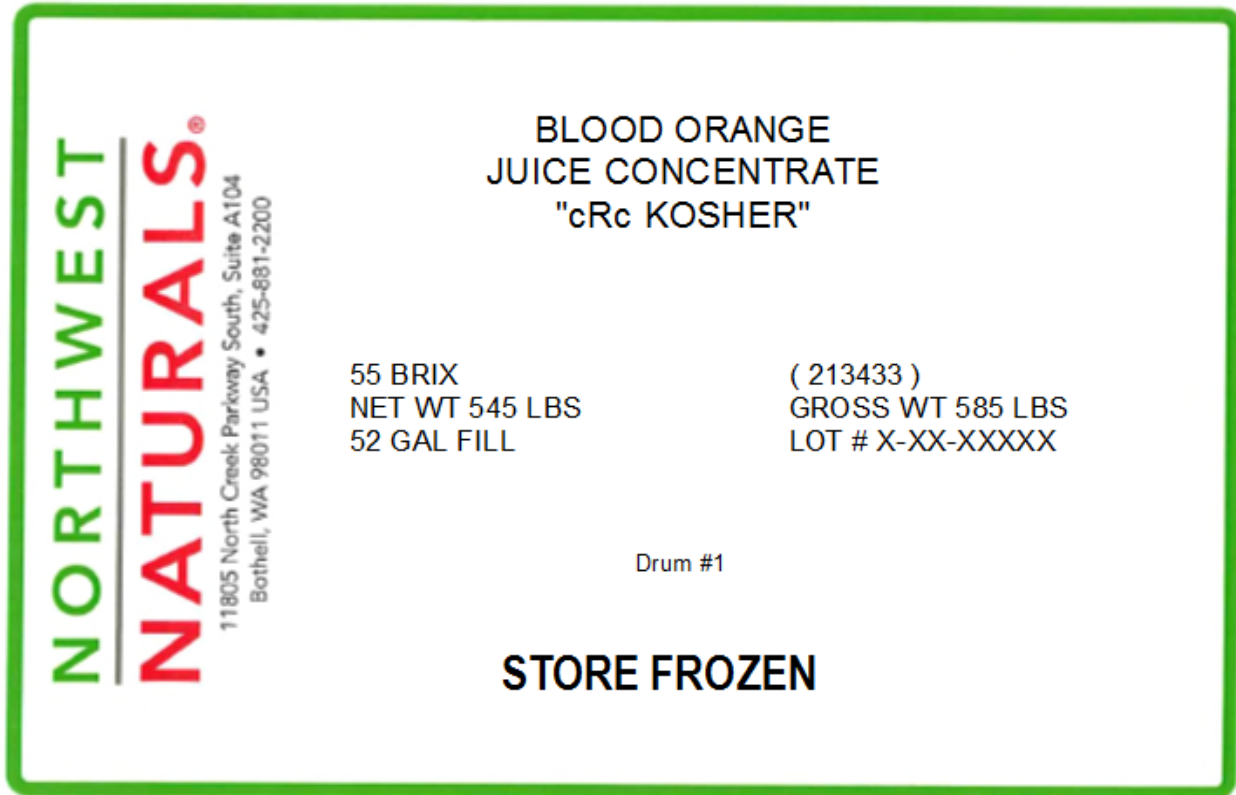
NORTHWEST NATURALS®	Title:	213433 CLARIFIED BLOOD ORANGE JUICE CONCENTRATE	Scope	Global
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Nutrition

	Amount/100g
Calories	41
Fat	0 g
Dietary Fiber	0.5 g
Carbohydrate	9 g
Sodium	0 mg
Protein	0.5 g
Sugar	9 g
Vitamin C	50 mg


Any value not listed is zero.

Label Example



"The product shall be prepared, processed, packaged, and delivered in accordance with current good manufacturing practices and under strict sanitary conditions. Standards of identity and label statements for consumer products are the sole responsibility of the customer."

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Approvals/Modifications

<u>Date</u>	<u>Person(s)</u>	<u>Changes made</u>
4/26/16	Alex Velte	Created
12/12/17	Jennifer Elling	Updated description, Brix, color, B/A, pulp
12/13/17	Courtney Doolin-Lusk	Updated the nutritional panel
6/11/21	Jennifer Elling	Updated Brix, B/A, color, % juice, added acidity

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