	Title:	<b>224705</b> <b>TANGERINE JUICE CONCENTRATE WONF –</b> <b>JUNIPER TYPE</b>	Scope	Global
			Origination	Operations
			Issued	8/2/21
	By	Jennifer Elling	Supersedes	7/20/21

**Customer Product Specification**

**Tangerine Juice Concentrate WONF– Juniper Type** is a blend of fruit juice concentrates and flavors. All shipments will meet the following specifications

**Brix** 65° +/- 1° Brix

**pH** 3.4 – 4.2

**Titrateable Acidity**

0.55 – 0.65% wt/vol as citric at 11.8°

2.9 – 3.4% wt/wt as citric at 65°

**Color** Clear Gold

**Flavor** Good Tangerine-Juniper, No Off Flavors

**Foreign Materials** None

**Microbiological**

TPC 2000 cfu/ml, maximum

Yeast 1000 cfu/ml, maximum

Mold 50 cfu/ml, maximum

**Ingredients** Clarified Pineapple, Clarified Tangerine, Pear, and Apple Juice Concentrates, Natural Flavors, Water, and Citric Acid

**Packaging** 52 gallon open top metal drums; or as specified

**Storage** Recommend 0° F maximum for storage and shipping

**Shelf life** 1 year, if unopened and stored frozen

**Reconstitution for 100% Juice** 1 part concentrate + 5.6 parts water to 12.3°

**Approved Sample #** 87237

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**Nutrition**

<b>Amount/100g</b>	
<b>Calories</b>	<b>268</b>
<b>Fat</b>	<b>0 g</b>
<b>Carbohydrate</b>	<b>64 g</b>
<b>Protein</b>	<b>0.6 g</b>
<b>Dietary Fiber</b>	<b>0.5 g</b>
<b>Sodium</b>	<b>24 mg</b>
<b>Sugar</b>	<b>57 g</b>
<b>Calcium</b>	<b>63 mg</b>
<b>Potassium</b>	<b>796 mg</b>
<b>Iron</b>	<b>1.2 mg</b>
<b>Vitamin C</b>	<b>64 mg</b>
<b>Vitamin A</b>	<b>0.8 mcg RAE</b>


Any value not listed is zero.

**Label Example**



"The product shall be prepared, processed, packaged, and delivered in accordance with current good manufacturing practices and under strict sanitary conditions. Standards of identity and label statements for consumer products are the sole responsibility of the customer."

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**Approvals/Modifications**

<u>Date</u>	<u>Person(s)</u>	<u>Changes made</u>
7/20/21	Jennifer Elling	Created
8/2/21	Courtney Doolin-Lusk	Finalized and released

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