

	Title:	203414 ORANGE CONCENTRATE BLEND – BLOSSOM TYPE	Scope	Global
			Origination	Operations
			Issued	6/10/22
	By	Jennifer Elling	Supersedes	6/7/22

Customer Product Specification

Orange Concentrate Blend – Blossom Type is a blend of sugar, fruit juice concentrate, fruit syrup, and flavors to create a good tasting blend. All shipments will meet the following specifications:

Brix 65° +/- 1° Brix

pH 2.6 – 3.6

Titrateable Acidity

0.20 – 0.30% wt./vol as citric at 10°

1.2 – 1.9% wt./wt. as citric at 65°

Color Clear Gold-Yellow

Flavor Good sweet orange, no off notes

Foreign Materials None

Microbiological

TPC 2000 cfu/ml, maximum

Yeast 1000 cfu/ml, maximum

Mold 50 cfu/ml, maximum

Ingredient Listing Sugar, Pear Syrup, Clarified Orange Juice Concentrate, Water, Natural Flavors, and Citric Acid

Packaging 52 gallon open top metal drums; or as specified

Storage 0° F maximum for storage and shipping recommended

Shelf Life 1 year, if unopened and kept frozen

Reconstitution for 11% Juice 1 part concentrate + 7.2 parts water to 10°brix

Approved Sample # 83464

TTB # 327

Regulation

Kosher
Chicago Rabbinical Council



Revised by	Courtney Doolin-Lusk	Page 1 of 3	G	203414
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Nutrition

	Amount/100g
Calories	286
Carbohydrate	70 g
Calcium	9 mg
Sugar	65 g
Sodium	1.4 mg
Vitamin C	35 mg
Vitamin A	96 IU
Potassium	172 mg
Iron	0.1 mg
Added Sugar	55 g

*Any value not listed is zero.

Label Example



"The product shall be prepared, processed, packaged, and delivered in accordance with current good manufacturing practices and under strict sanitary conditions. Standards of identity and label statements for consumer products are the sole responsibility of the customer."

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Approvals/Modifications

<u>Date</u>	<u>Person(s)</u>	<u>Changes made</u>
6/7/22	Jennifer Elling	Created
6/10/22	Courtney Doolin-Lusk	Finalized and released

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