

	Title:	<b>212401</b> <b>WHITE GRAPE JUICE CONCENTRATE</b>	Scope	Global
			Origination	Operations
			Issued	1/16/23
	By	Alex Velte	Supersedes	11/14/22

## Customer Product Specification

**White Grape Juice Concentrate** is processed from quality grapes to retain the characteristic flavor and color of the whole fruit. All shipments will meet the following specifications:

**Brix** 68° +/- 1° Brix

**pH** 2.8 - 4.3

### Titrateable Acidity

0.13 - 0.41% wt./vol as tartaric at 16°

0.5 - 1.6% wt./wt. as tartaric at 68°

**Clarity** 90% minimum T at 625nm at 16°

**Color** 0.30 abs maximum at 430nm at 16°

**Foreign Materials** None

### Microbiological

TPC 2000 cfu/ml, maximum

Yeast 1000 cfu/ml, maximum

Mold 100 cfu/ml, maximum

**Ingredients** White Grape Juice Concentrate

**Packaging** 52 gallon open top metal drums or a specified

**Allergens** Naturally occurring SO2 at less than 10 ppm

**Storage** Recommend 0°F for storage and shipping to maintain best quality

**Shelf Life** 6 months, if unopened and stored frozen

**Reconstitution** 1 part concentrate + 4.33 parts water to 16°

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<b>NORTHWEST NATURALS®</b>	Title:	<b>212401 WHITE GRAPE JUICE CONCENTRATE</b>	Scope	Global
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**Nutrition**

	<b>Amount/100g</b>
<b>Calories</b>	<b>269</b>
<b>Fat</b>	<b>0.4 g</b>
<b>Potassium</b>	<b>207 mg</b>
<b>Carbohydrate</b>	<b>65 g</b>
<b>Protein</b>	<b>1.5 g</b>
<b>Calcium</b>	<b>40 mg</b>
<b>Sugar</b>	<b>64 g</b>
<b>Sodium</b>	<b>26 mg</b>
<b>Vitamin C</b>	<b>2 mg</b>
<b>Iron</b>	<b>1.0 mg</b>

Any value not listed is zero

**Label Example**



"The product shall be prepared, processed, packaged, and delivered in accordance with current good manufacturing practices and under strict sanitary conditions. Standards of identity and label statements for consumer products are the sole responsibility of the customer."

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**Approvals/Modifications**

<u>Date</u>	<u>Person(s)</u>	<u>Changes made</u>
4/26/16	Alex Velte	Created
10/29/19	Jennifer Elling	Modified pH, Acid, & Micros
10/30/19	Courtney Doolin-Lusk	Updated nutritional panel
11/14/22	Jennifer Elling	Updated pH & shelf life
1/16/23	Courtney Doolin-Lusk	Updated micro panel

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