	Title:	<b>214402</b> <b>STRAWBERRY JUICE CONCENTRATE</b>	Scope	Global
			Origination	Operations
			Issued	5/8/17
	By	Alex Velte	Supersedes	4/26/16

## Customer Product Specification

**Strawberry Juice Concentrate** is a blend of strawberries processed to retain the characteristic flavor and color of the whole fruit. All shipments will meet the following specifications.

**Brix** 65° +/- 1° Brix

**pH** 3.0 – 4.0

### Titrateable Acidity

0.68 – 1.1% wt/vol as citric at 8°

5.4 – 8.7% wt/wt as citric at 65°

**Clarity** 60% T minimum at 625nm at 8°

**Color** 0.08 abs minimum at 520nm at 8°

**Flavor** Typical of Strawberry

**Foreign Materials** None

### Microbiological

TPC 2000 cfu/ml, maximum

Yeast 1000 cfu/ml, maximum

Mold 50 cfu/ml, maximum

**Ingredients** Strawberry Juice Concentrate

**Packaging** 52 gallon open top metal drums, or as specified

**Additives** None

**Storage** Recommend 0° F maximum for shipping and storage.

**Shelf Life** 1 year if unopened and kept frozen.

**Reconstitution for 100% Juice** 1 part concentrate + 9.39 parts water to 8°

### Regulation

Kosher  
Chicago Rabbinical Council



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<b>NORTHWEST NATURALS®</b>	Title:	<b>214402 STRAWBERRY JUICE CONCENTRATE</b>	Scope	Global
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**Nutrition**

	<b>Amount/100g</b>
<b>Calories</b>	<b>235</b>
<b>Fat</b>	<b>0.1 g</b>
<b>Dietary Fiber</b>	<b>0.7 g</b>
<b>Carbohydrate</b>	<b>56 g</b>
<b>Protein</b>	<b>2.4 g</b>
<b>Sugar</b>	<b>42 g</b>
<b>Calcium</b>	<b>181 mg</b>
<b>Sodium</b>	<b>42 mg</b>
<b>Potassium</b>	<b>1659 mg</b>
<b>Iron</b>	<b>0.6 mg</b>
<b>Vitamin C</b>	<b>0.9 mg</b>


\*values not listed are zero

**Label Example**



"The product shall be prepared, processed, packaged, and delivered in accordance with current good manufacturing practices and under strict sanitary conditions. Standards of identity and label statements for consumer products are the sole responsibility of the customer."

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**Approvals/Modifications**

<u>Date</u>	<u>Person(s)</u>	<u>Changes made</u>
4/26/16	Alex Velte	Created
5/8/17	Courtney Doolin-Lusk	Updated nutritional panel

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