

	Title:	220749 BOYSENBERRY JUICE CONCENTRATE WONF	Scope	Global
			Origination	Operations
			Issued	5/9/23
	By	Alex Velte	Supersedes	4/26/16

Customer Product Specification

Boysenberry Juice Concentrate WONF is a blend of fruit juice concentrates and natural flavor formulated to match the color and flavor characteristics of boysenberry juice concentrate. All shipments will meet the following specifications:

Brix 65° +/- 1° Brix

pH 2.8 - 3.8

Titrateable Acidity

0.9 - 1.0% wt./vol. as citric @ 10°

5.6 - 6.3% wt./wt. as citric @ 65°

Clarity 50% T minimum at 625nm at 10°

Color 0.3 minimum abs @ 520 nm @ 10°

1.2 min ratio at 520/430nm

Flavor Typical of Boysenberry

Foreign Materials None

Microbiological

TPC 2000 cfu/ml, maximum

Yeast 1000 cfu/ml, maximum

Mold 50 cfu/ml, maximum

Ingredients Pear, Apple, Clarified Pineapple, Elderberry and Boysenberry Juice Concentrates, Water, Natural Flavor, Citric Acid, and Plum Juice Concentrate

Packaging 52-gallon open top metal drums or as specified

Storage Recommend 0° F maximum for shipping and storage

Regulation

Kosher
Chicago Rabbinical Council



TTB #396

Reconstitution 1 part concentrate + 7.24 parts water to 10° is 85% Juice

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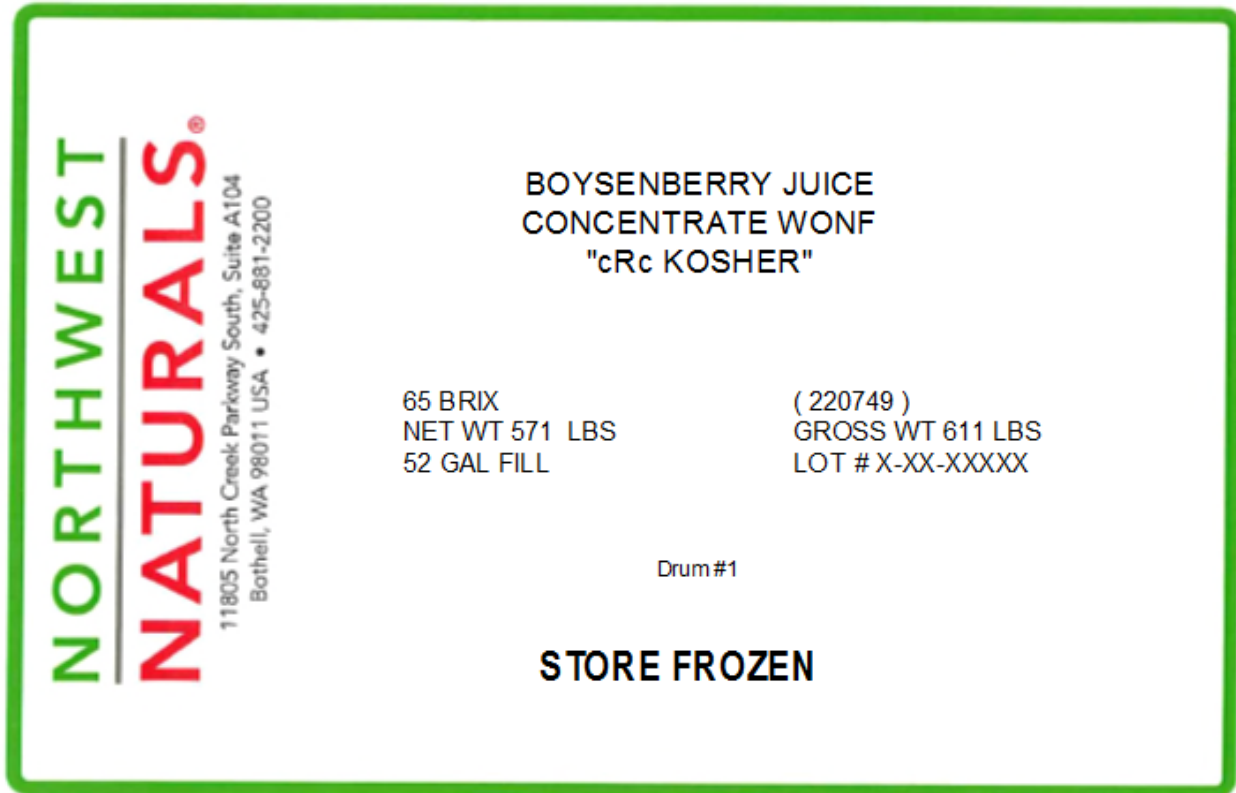
NORTHWEST NATURALS®	Title:	220749 BOYSENBERRY JUICE CONCENTRATE WONF	Scope	Global
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Nutrition

	Amount/100g
Calories	251
Fat	0 g
Carbohydrate	61 g
Protein	1.9 g
Sugar	51 g
Sodium	19 mg
Potassium	509 mg
Vitamin C	2.1 mg
Vitamin A	1.5 mcg RAE
Iron	1.4 mg
Calcium	76 mg


*Any value not listed is zero.

Label Example



"The product shall be prepared, processed, packaged, and delivered in accordance with current good manufacturing practices and under strict sanitary conditions. Standards of identity and label statements for consumer products are the sole responsibility of the customer."

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Approvals/Modifications

<u>Date</u>	<u>Person(s)</u>	<u>Changes made</u>
4/26/16	Alex Velte	Created
5/9/23	Courtney Doolin-Lusk	Added TTB and updated nutritional panel

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