	Title:	224702 TANGERINE JUICE CONCENTRATE WONF	Scope	Global	
	By		Alex Velte	Origination	Operations
				Issued	4/5/19
			Supersedes	5/21/18	

Customer Product Specification

Tangerine JC WONF is a blend of fruit juice concentrates and natural flavors. All shipments will meet the following specifications.

Brix 65° +/- 1° Brix

pH 3.2 – 4.0

Titrateable Acidity

0.58 - 0.64% wt/vol as citric at 10°

3.6 – 4.0% wt/wt as citric at 65°

Flavor Typical of a good tangerine flavor, and free of off flavors

Color Cloudy Orange

Foreign Materials None

Microbiological

TPC 2000 cfu/ml, maximum

Yeast 1000 cfu/ml, maximum

Mold 50 cfu/ml, maximum

Ingredients Clarified Pineapple, Tangerine, Pear and Apple Juice Concentrates, Water, Citric Acid, and Natural Flavor

Packaging 52 gallon open top metal drums; or as specified

Storage Recommend 0° F maximum for storage and shipping

Shelf life 1 year if stored unopened frozen

Regulation

Kosher
Chicago Rabbinical Council



TTB #259

Reconstitution for 100% Juice 1 part concentrate + 5.5 parts water to 12.5°

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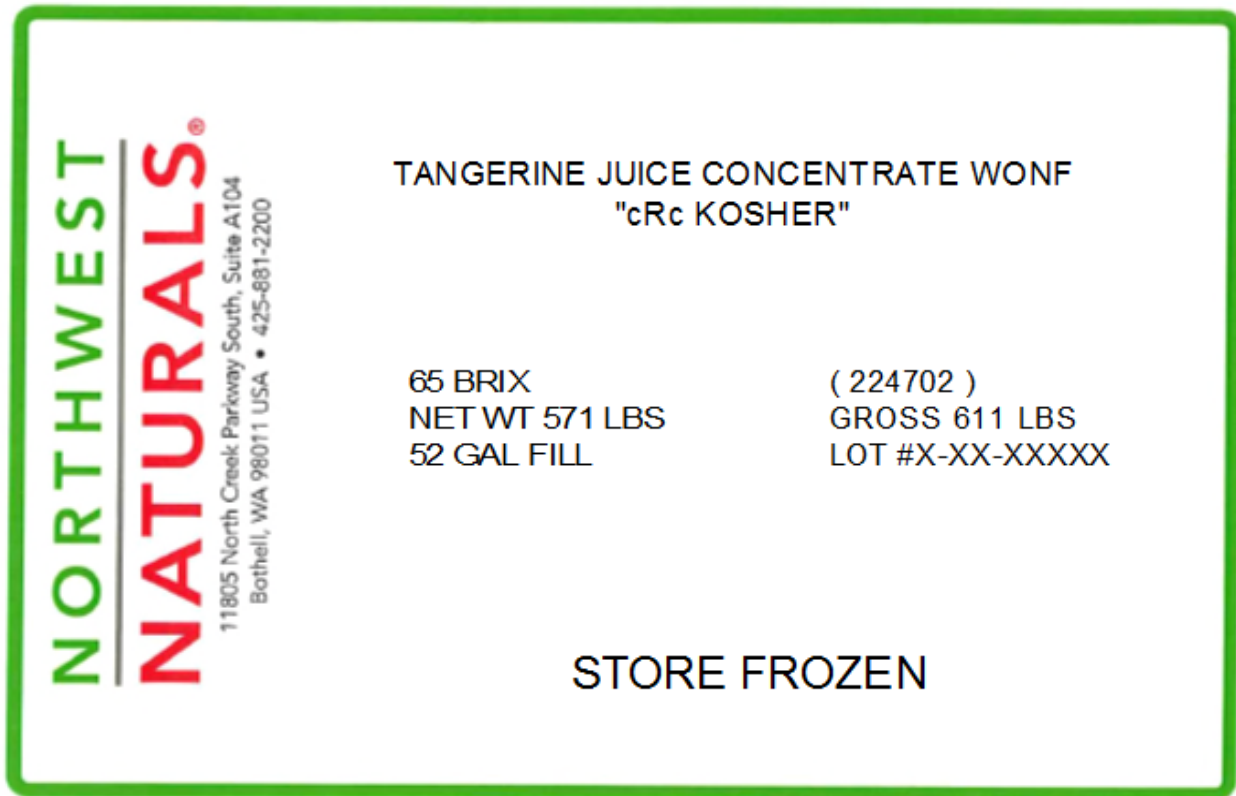
NORTHWEST NATURALS®	Title:	224702 TANGERINE JUICE CONCENTRATE WONF	Scope	Global
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Nutrition

	Amount/100g
Calories	251
Fat	0.1 g
Carbohydrate	61 g
Protein	1.5 g
Dietary Fiber	0.8 g
Calcium	67 mg
Sugar	51 g
Sodium	26 mg
Vitamin C	24 mg
Vitamin A	0.8 mcg RAE
Potassium	471 mg
Iron	1.3 mg


*values not listed are zero

Label Example



"The product shall be prepared, processed, packaged, and delivered in accordance with current good manufacturing practices and under strict sanitary conditions. Standards of identity and label statements for consumer products are the sole responsibility of the customer."

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Approvals/Modifications

<u>Date</u>	<u>Person(s)</u>	<u>Changes made</u>
4/26/16	Alex Velte	Created
5/21/18	Courtney Doolin-Lusk	Updated the nutritional panel
4/5/19	Courtney Doolin-Lusk	Added TTB number

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