	Title:	<b>226506</b> <b>CITRUS JUICE CONCENTRATE WONF- HONEYSUCKLE TYPE</b>	Scope	Global	
	By		Alex Velte	Origination	Operations
				Issued	5/12/22
			Supersedes	2/12/19	

**Customer Product Specification**

**Citrus Juice Concentrate WONF - Honeysuckle Type** is a blend of juice concentrates and natural flavors. All shipments will meet the following specifications:

**Brix** 65° ± 1 Brix

**pH** 3.0 - 4.0

**Titratable Acidity**

0.55 – 0.65% wt./vol as citric at 10.0°

3.4 – 4.1% wt./wt. as citric at 65.0°

**Color** Cloudy Orange

**Flavor** Citrus Juices

**Foreign Materials** None

**Microbiological**

TPC 2000 cfu/ml, maximum

Yeast 1000 cfu/ml, maximum

Mold 50 cfu/ml, maximum

**Packaging** 52 gallon open top metal drums, or as specified

**Additives** None

**Storage** Recommend 0° F maximum for storage and shipping

**Shelf Life** 1 year if unopened and kept frozen

**Ingredient Listing** Apple, Pear, Clarified Pineapple, Orange, and Tangerine Juice Concentrates, Natural Flavors, Lemon, and Lime Juice Concentrates, Water, and Citric Acid

**Regulation**

Kosher  
Chicago Rabbinical Council



**Reconstitution for 100% Juice** 1 part concentrate + 5.9 parts water to 11.8° for 100% Juice

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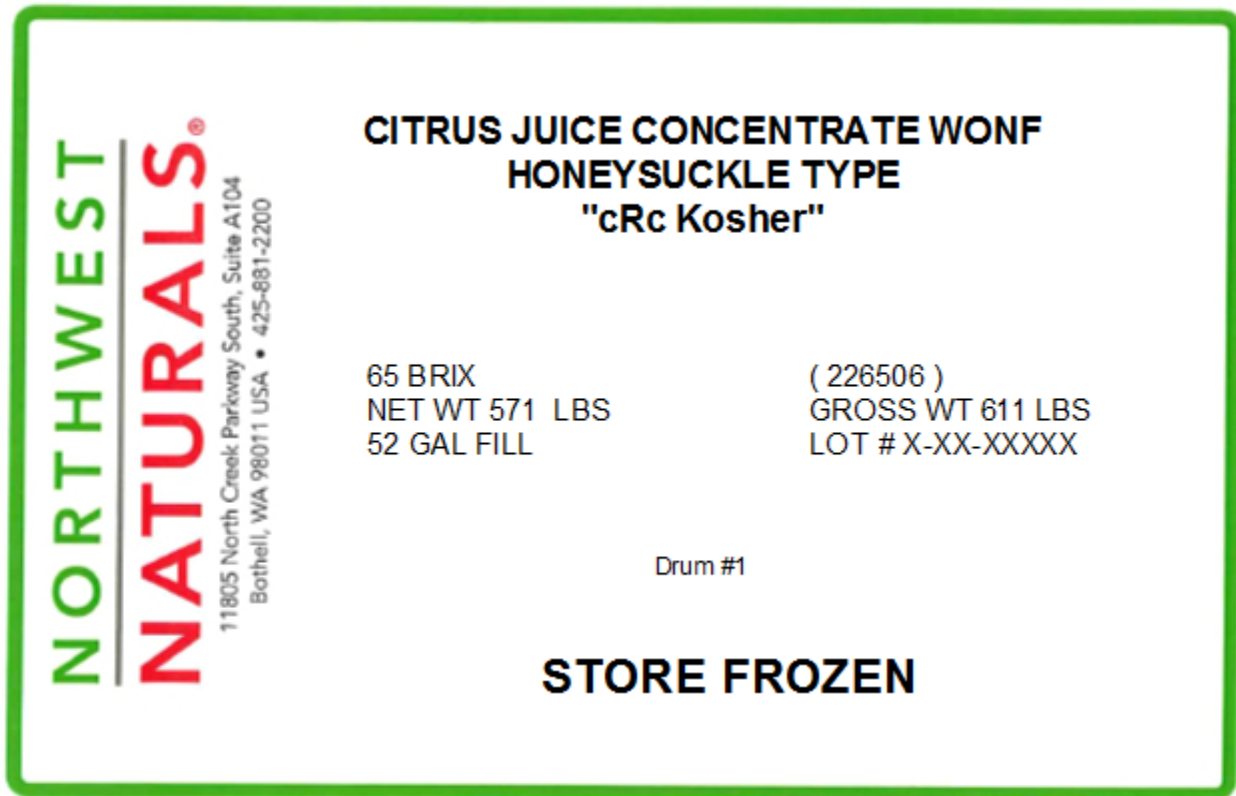
<b>NORTHWEST NATURALS®</b>	Title:	<b>226506 CITRUS JUICE CONCENTRATE WONF- HONEYSUCKLE TYPE</b>	Scope	Global	
	By		Alex Velte	Origination	Operations
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**Nutrition**

<b>Amount/100g</b>	
<b>Calories</b>	<b>246</b>
<b>Fat</b>	<b>0.2</b>
<b>Dietary Fiber</b>	<b>0.6 g</b>
<b>Carbohydrate</b>	<b>59 g</b>
<b>Protein</b>	<b>1 g</b>
<b>Calcium</b>	<b>55 mg</b>
<b>Sugar</b>	<b>51 g</b>
<b>Sodium</b>	<b>21 mg</b>
<b>Vitamin C</b>	<b>56 mg</b>
<b>Vitamin A</b>	<b>3 mcg RAE</b>
<b>Potassium</b>	<b>604 mg</b>
<b>Iron</b>	<b>1 mg</b>


Any value not listed is zero

**Label Example**



"The product shall be prepared, processed, packaged, and delivered in accordance with current good manufacturing practices and under strict sanitary conditions. Standards of identity and label statements for consumer products are the sole responsibility of the customer."

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			Issued	5/12/22
	By	Alex Velte	Supersedes	2/12/19

**Approvals/Modifications**

<u>Date</u>	<u>Person(s)</u>	<u>Changes made</u>
4/26/16	Alex Velte	Created
2/12/19	Courtney Doolin-Lusk	Updated the nutritional panel
5/12/22	Jennifer Elling	Added shelf life, updated % juice, and header

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