	Title:	<b>226511</b> <b>RED CITRUS JUICE CONCENTRATE WONF-</b> <b>SANGRIA TYPE</b>	Scope	Global
			Origination	Operations
			Issued	7/16/24
	By	Alex Velte	Supersedes	5/12/22

**Customer Product Specification**

**Red Citrus Juice Concentrate WONF – Sangria Type** is a blend of fruit juice concentrates and flavors to create a good tasting citrus sangria blend. All shipments will meet the following specification:

**Brix** 65° ± 1° brix

**pH** 3.0 – 4.0

**Titrateable Acidity**

0.53 – 0.63% wt./vol as citric at 10° brix

3.3 – 3.9% wt./wt. as citric at 65° brix

**Color** Red-orange to red-brown

**Flavor** Good citrusy sangria, no off flavors

**Foreign Materials** None

**Microbiological**

TPC 2000 cfu/ml, maximum

Yeast 1000 cfu/ml, maximum

Mold 50 cfu/ml, maximum

**Ingredients** Apple, Pear, and Strawberry Juice Concentrates, Water, Orange, Passion Fruit, Lime, and Elderberry Juice Concentrates, Natural Flavors, and Citric Acid

**Packaging** 52 gallon open top metal drums, or as specified

**Storage** 0°F maximum for storage and shipping recommended

**Shelf life** 1 year, if unopened and stored frozen

**Regulation**

Kosher  
Chicago Rabbinical Council



**Reconstitution for 100% Juice** 1 part concentrate + 6.1 parts water to 11.5° brix

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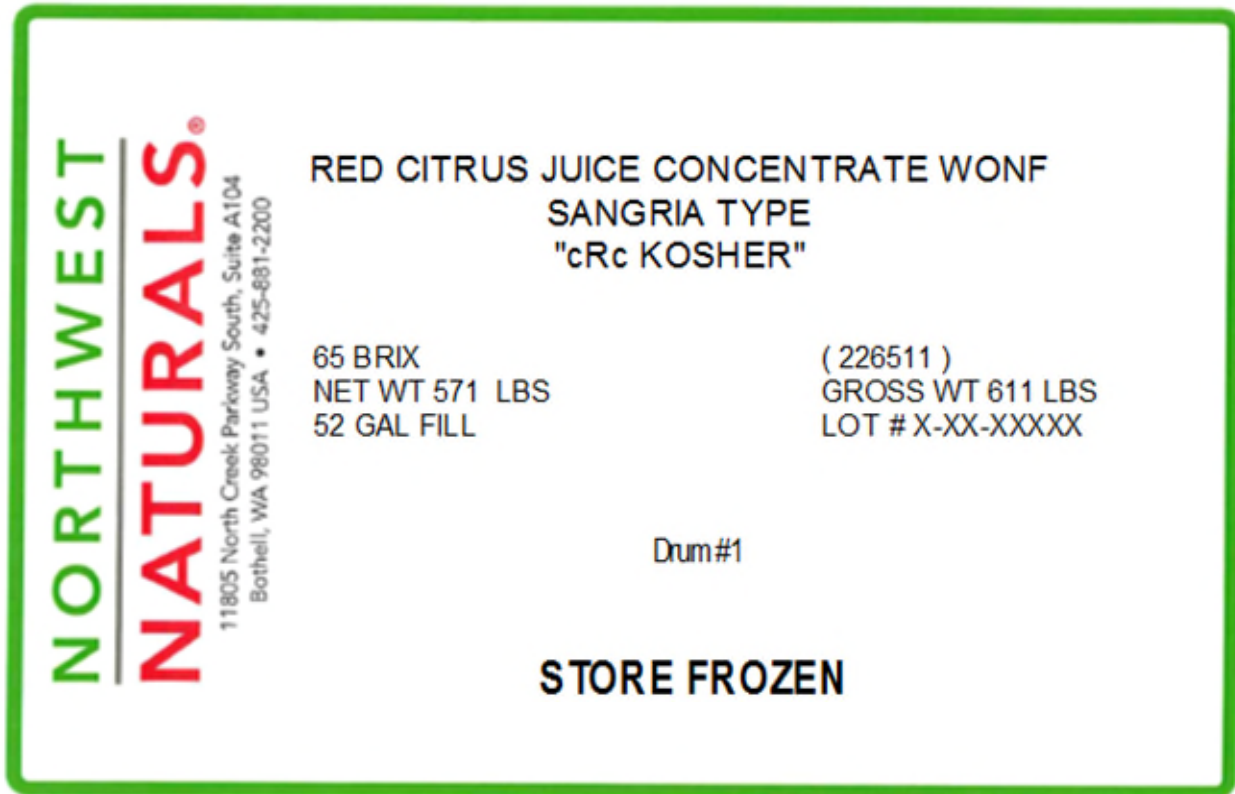
<b>NORTHWEST NATURALS®</b>	Title:	<b>226511 RED CITRUS JUICE CONCENTRATE WONF- SANGRIA TYPE</b>	Scope	Global
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**Nutrition**

<b>Amount/100g</b>	
<b>Calories</b>	<b>252</b>
<b>Protein</b>	<b>0.4 g</b>
<b>Carbohydrate</b>	<b>62 g</b>
<b>Sugar</b>	<b>54 g</b>
<b>Dietary Fiber</b>	<b>0.2 g</b>
<b>Fat</b>	<b>0.1 g</b>
<b>Sodium</b>	<b>20 mg</b>
<b>Vitamin A</b>	<b>2.6 mcg RAE</b>
<b>Vitamin C</b>	<b>16 mg</b>
<b>Calcium</b>	<b>56 mg</b>
<b>Iron</b>	<b>1 mg</b>
<b>Potassium</b>	<b>731 mg</b>


\*Values not listed are zero

**Label Example**



"The product shall be prepared, processed, packaged, and delivered in accordance with current good manufacturing practices and under strict sanitary conditions. Standards of identity and label statements for consumer products are the sole responsibility of the customer."

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### Approvals/Modifications

Date	Person(s)	Changes made
4/26/16	Alex Velte	Created
12/17/18	Jennifer Elling	Modified acid range
12/26/18	Courtney Doolin-Lusk	Updated the nutritional panel
5/12/22	Jennifer Elling	Updated ingredient dec, header, & % juice
7/16/24	Kira Vance	Standardized format, updated to visual color

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