	Title:	<b>243143</b> <b>FRUTEX MIXED FRUIT SYRUP</b>	Scope	Global	
	By		Alex Velte	Origination	Operations
				Issued	6/24/16
			Supersedes	6/21/16	

### Customer Product Specification

**Frutex Mixed Fruit Syrup** is a pure fruit sweetener derived solely from a special blend of ion exchanged pineapple syrup, pear and peach juice concentrates. This product is processed to substantially reduce flavor, color and acid. All shipments will meet the following specifications.

**Brix** 70° +/- 1° Brix

**pH** 3.5 - 5.0

#### Titrateable Acidity

0.07 - 0.21% wt/vol as malic at 12.5°

0.4 - 1.2% wt/wt as malic at 70°

**Clarity** 80% minimum at 625nm at 12.5°

**Color** 0.50 abs max at 430nm at 12.5°

**Flavor** Mild fruity flavor

#### Microbiological

TPC 2000 cfu/ml, maximum

Yeast 1000 cfu/ml, maximum

Mold 50 cfu/ml, maximum

**Ingredients** Pineapple Syrup, Pear and Peach Juice Concentrates

**Packaging** 52 gallon open top metal, or as specified

**Storage** Recommend 0° F maximum for shipping and storage

**Shelf Life** 1 year, if unopened and kept frozen

#### Regulation

Kosher  
Chicago Rabbinical Council



**Reconstitution** 1 part concentrate + 6.19 parts water to 12.5° is 40% Juice

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<b>NORTHWEST NATURALS®</b>	Title:	<b>243143 FRUTEX MIXED FRUIT SYRUP</b>	Scope	Global
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### Nutrition


Amount/100g	
<b>Calories</b>	<b>280</b>
<b>Fat</b>	<b>0 g</b>
<b>Carbohydrate</b>	<b>69 g</b>
<b>Protein</b>	<b>0.1 g</b>
<b>Moisture</b>	<b>30 g</b>
<b>Sugar</b>	<b>62 g</b>
<b>Sodium</b>	<b>7 mg</b>
<b>Potassium</b>	<b>318 mg</b>
<b>Ash</b>	<b>0.9 mg</b>

### Label Example



"The product shall be prepared, processed, packaged, and delivered in accordance with current good manufacturing practices and under strict sanitary conditions. Standards of identity and label statements for consumer products are the sole responsibility of the customer."

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### Approvals/Modifications

<u>Date</u>	<u>Person(s)</u>	<u>Changes made</u>
4/26/16	Alex Velte	Created
6/21/16	Jennifer Elling	Added shelf life, updated % juice
6/24/16	Courtney Doolin-Lusk	Updated nutritional panel

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