	Title:	303806 CLARIFIED PINEAPPLE JUICE CONCENTRATE ESSENCE RETURNED	Scope	Global
			Origination	Operations
			Issued	11/14/22
	By	Alex Velte	Supersedes	11/27/17

Customer Product Specification

Clarified Pineapple Juice Concentrate is obtained by mechanical process from the trimmings of sound, ripe pineapple. This extracted juice is clarified and evaporated to 70° Brix, and essence has been returned. The product will meet the following specifications:

Brix 70° +/- 1° Brix

pH 3.3 - 4.3

Titratable Acidity

0.41 - 0.80% wt./vol as citric at 12.8°

2.1 – 4.2% wt./wt. as citric at 70°

Brix/Acid Ratio 16 - 34

Clarity 80% minimum T at 625nm at 12.8°

Color 0.50 abs maximum at 430 nm at 12.8°

Flavor Typical of pineapple

Foreign Materials None

Microbiological

TPC 2000 cfu/ml, maximum

Yeast 1000 cfu/ml, maximum

Mold 50 cfu/ml, maximum

Ingredients Clarified Pineapple Juice Concentrate

Packaging 52 gallon open top metal drums, or as specified

Additives None

Storage Recommend 0° F maximum for storage and shipping.

Shelf Life 1 year, if unopened and kept frozen

Regulation

Kosher
Chicago Rabbinical Council



Reconstitution 1 part concentrate + 6.02 parts water to 12.8°

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Nutrition

Amount/100g	
Calories	266
Fat	0 g
Carbohydrate	65 g
Dietary Fiber	1.3 g
Sugar	57 g
Protein	1.6 g
Sodium	30 mg
Calcium	81 mg
Iron	1.6 mg
Potassium	718 mg


*Values not listed are zero

Label Example



"The product shall be prepared, processed, packaged, and delivered in accordance with current good manufacturing practices and under strict sanitary conditions. Standards of identity and label statements for consumer products are the sole responsibility of the customer."

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Approvals/Modifications

Date	Person(s)	Changes made
4/26/16	Alex Velte	Created
11/27/17	Jennifer Elling	Added E/R to title & description, Updated color, acid, micros, packaging
11/27/17	Courtney Doolin-Lusk	Updated nutritional panel and released
11/14/22	Jennifer Elling	pH range updated

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