	Title:	223406 <b>BLOOD ORANGE JUICE CONCENTRATE WONF</b>	Scope	Global
			Origination	Operations
			Issued	1/19/22
	By	Alex Velte	Supersedes	10/12/21

### Customer Product Specification

**Blood Orange JC WONF** is a blend of fruit juice concentrates and natural flavors to create a good tasting blend. All shipments will meet the following specifications:

**Brix** 65° +/- 1° Brix

**pH** 3.2 – 4.2

#### Titrateable Acidity

0.65 - 0.75% wt./vol as citric at 10°

4.1 – 4.7% wt./wt. as citric at 65°

**Flavor** good flavor, and free of off notes.

**Color** red-orange

**Foreign Materials** None

#### Microbiological

TPC 2000 cfu/ml, maximum

Yeast 1000 cfu/ml, maximum

Mold 50 cfu/ml, maximum

**Ingredients** Clarified Pineapple, Pear, Apple, and Blood Orange Juice Concentrates, Water, Natural Flavor, Citric Acid, and Elderberry Juice Concentrate

**Packaging** 52 gallon open top metal drums; or as specified

**Storage** Recommend 0° F maximum for storage and shipping

**Shelf life** 1 year, if unopened and stored frozen

**Reconstitution for 100% Juice** 1 part concentrate + 5.7 parts water to 12.2°

#### Regulation

Kosher  
Chicago Rabbinical Council



**TTB #** 340

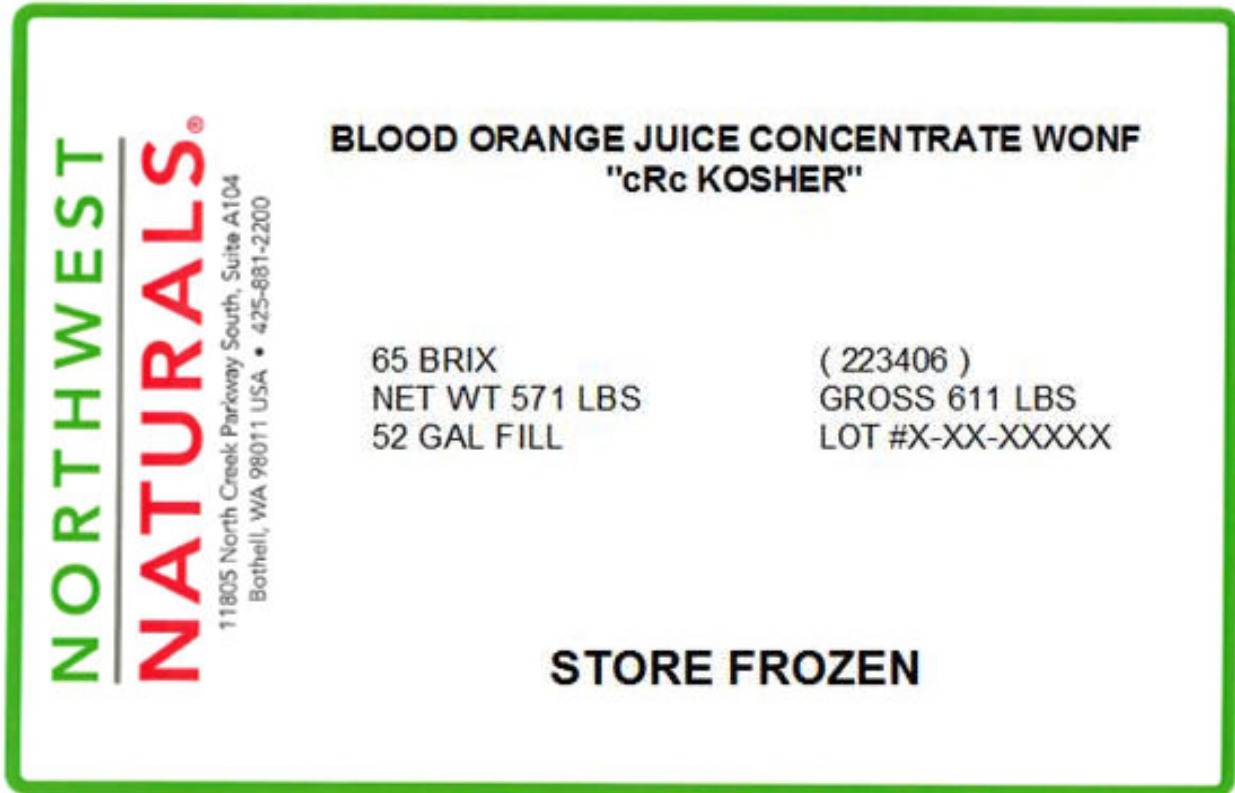
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<b>NORTHWEST NATURALS®</b>	Title:	223406 <b>BLOOD ORANGE JUICE CONCENTRATE WONF</b>	Scope	Global
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**Nutrition**


	<b>Amount/100g</b>
<b>Calories</b>	<b>250</b>
<b>Fat</b>	<b>0.1 g</b>
<b>Potassium</b>	<b>695 mg</b>
<b>Carbohydrate</b>	<b>61 g</b>
<b>Protein</b>	<b>1.1 g</b>
<b>Calcium</b>	<b>60 mg</b>
<b>Sugar</b>	<b>54 g</b>
<b>Sodium</b>	<b>23 mg</b>
<b>Vitamin C</b>	<b>3.1 mg</b>
<b>Vitamin A</b>	<b>105 IU</b>
<b>Iron</b>	<b>1.2 mg</b>

**Label Example**



"The product shall be prepared, processed, packaged, and delivered in accordance with current good manufacturing practices and under strict sanitary conditions. Standards of identity and label statements for consumer products are the sole responsibility of the customer."

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**Approvals/Modifications**

<u>Date</u>	<u>Person(s)</u>	<u>Changes made</u>
4/26/16	Alex Velte	Created
11/20/18	Courtney Doolin-Lusk	Updated the Kosher status
10/12/21	Courtney Doolin-Lusk	Added TTB information
1/19/22	Courtney Doolin-Lusk	Updated color description

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