



Title:	213801 PINEAPPLE JUICE CONCENTRATE	Scope	Global
		Origination	Operations
		Issued	7/26/2023
By	Jennifer Elling	Supersedes	3/9/2021

Customer Product Specification

Pineapple Juice Concentrate is processed from quality ripe pineapples to retain the characteristic flavor and color of the whole fruit. All shipments will meet the following specifications.

Brix 61° +/- 1° Brix

pH 4.2 Maximum

Brix/ Acid Ratio 18 - 35

Titrateable Acidity

0.26 - 0.77% wt./vol. as citric at 12.8°

1.2 – 3.5% wt./wt. as citric at 61°

Color Characteristic of fresh pineapple

Flavor Characteristic of fresh pineapple

Pulp 5 - 15%

Foreign Materials None

Microbiological

TPC 2000 cfu/ml, maximum

Yeast 1000 cfu/ml, maximum

Mold 50 cfu/ml, maximum

Ingredients Pineapple Juice Concentrate

Packaging 52 gallon open top metal; or as specified

Additives None

Storage Recommend 0° maximum for shipping and storage

Shelf Life 1 year, if unopened and stored frozen

Regulation

Kosher

Chicago Rabbinical Council



Reconstitution for 100% Juice 1 part concentrate + 4.87 parts water to 12.8°

Revised by	Courtney Doolin-Lusk	Page 1 of 3	G	213802
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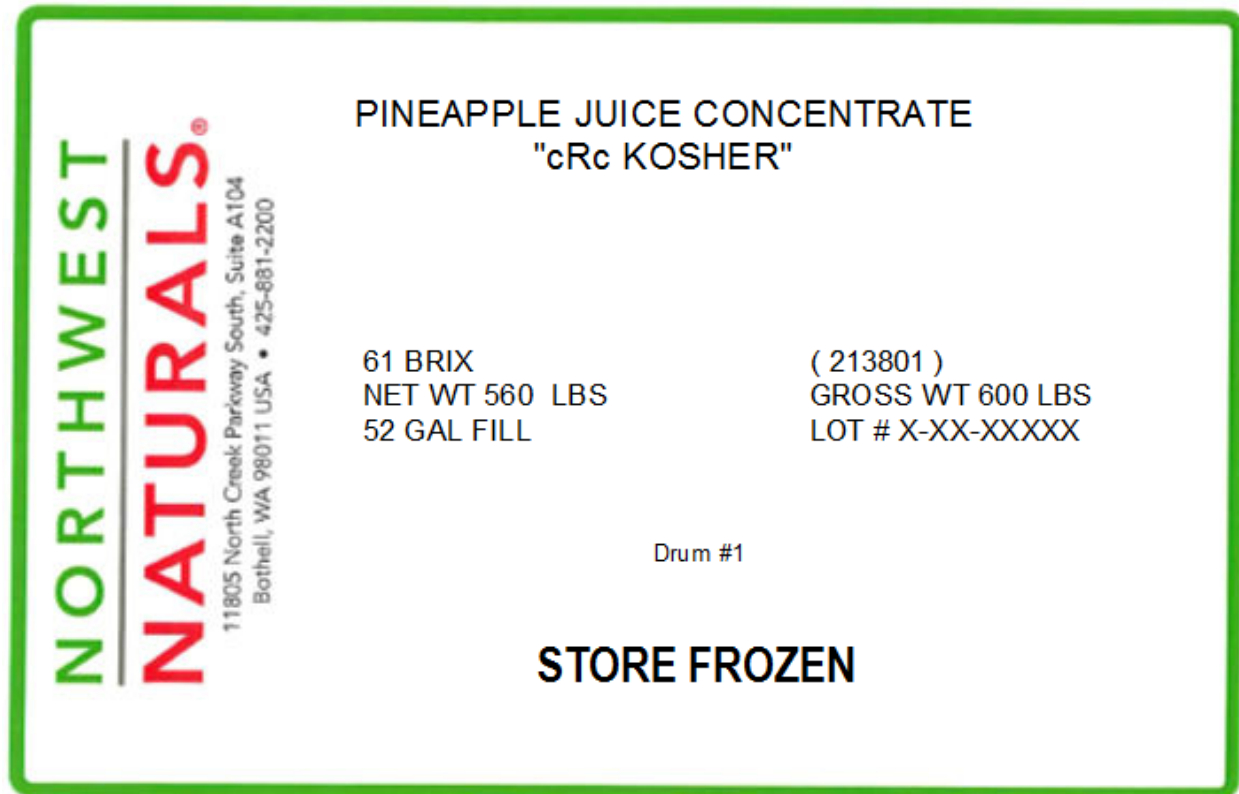
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Nutrition

Amount/100g	
Calories	224
Fat	0 g
Carbohydrate	56 g
Dietary Fiber	11 g
Protein	0.3 g
Sugar	46 g
Sodium	8 mg
Vitamin C	278 mg

*values not listed are zero

Label Example



"The product shall be prepared, processed, packaged, and delivered in accordance with current good manufacturing practices and under strict sanitary conditions. Standards of identity and label statements for consumer products are the sole responsibility of the customer."



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Approvals/Modifications

Date	Person(s)	Changes made
5/20/2020	Jennifer Elling	Created
5/21/2020	Courtney Doolin-Lusk	Finalized and released
1/5/2021	Courtney Doolin-Lusk	Added note to nutritional panel
3/9/2021	Courtney Doolin-Lusk	Corrected a typo in nutritional panel
7/26/2023	Courtney Doolin-Lusk	Correct packaging line

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