

	Title:	202732 LEMON CONCENTRATE BLEND – TEA TYPE	Scope	Global	
	By		Jennifer Elling	Origination	Operations
				Issued	10/25/21
			Supersedes	2/10/21	

Customer Product Specification

Lemon Concentrate Blend – Tea Type is a blend of fruit concentrates, sugar, natural flavors, and color. All shipments will meet the following specifications:

Brix 65° +/- 1° Brix

pH 2.4 – 3.4

Titrateable Acidity

0.65 - 0.75% wt./vol as citric at 10°

4.1 – 4.7% wt./wt. as citric at 65°

Color 0.60 – 0.75 abs at 430nm at 10°

Flavor Typical of lemon with tea notes, no off flavors

Foreign Materials None

Microbiological

TPC 2000 cfu/ml, maximum

Yeast 1000 cfu/ml, maximum

Mold 50 cfu/ml, maximum

Ingredients Sugar, Apple, and Clarified Lemon Juice Concentrates, Water, Natural Flavors, Citric Acid, Caramelized Sugar for Color, and Tannic Acid

Packaging 52 gallon open top metal drums, or as specified

Storage Recommend 0° F maximum for storage and shipping

Shelf Life 1 year, if unopened and kept frozen

Reconstitution for 40% Juice 1 part concentrate + 7.2 parts water to 10°

Approved Sample # 84647

TTB # 308

Revised by	Jennifer Elling	Page 1 of 3	G	202732
<p><i>Property of Northwest Naturals LLC</i></p> <p><i>This document is confidential. Unauthorized duplication or distribution without written permission is prohibited. All paper copies are uncontrolled.</i></p>				

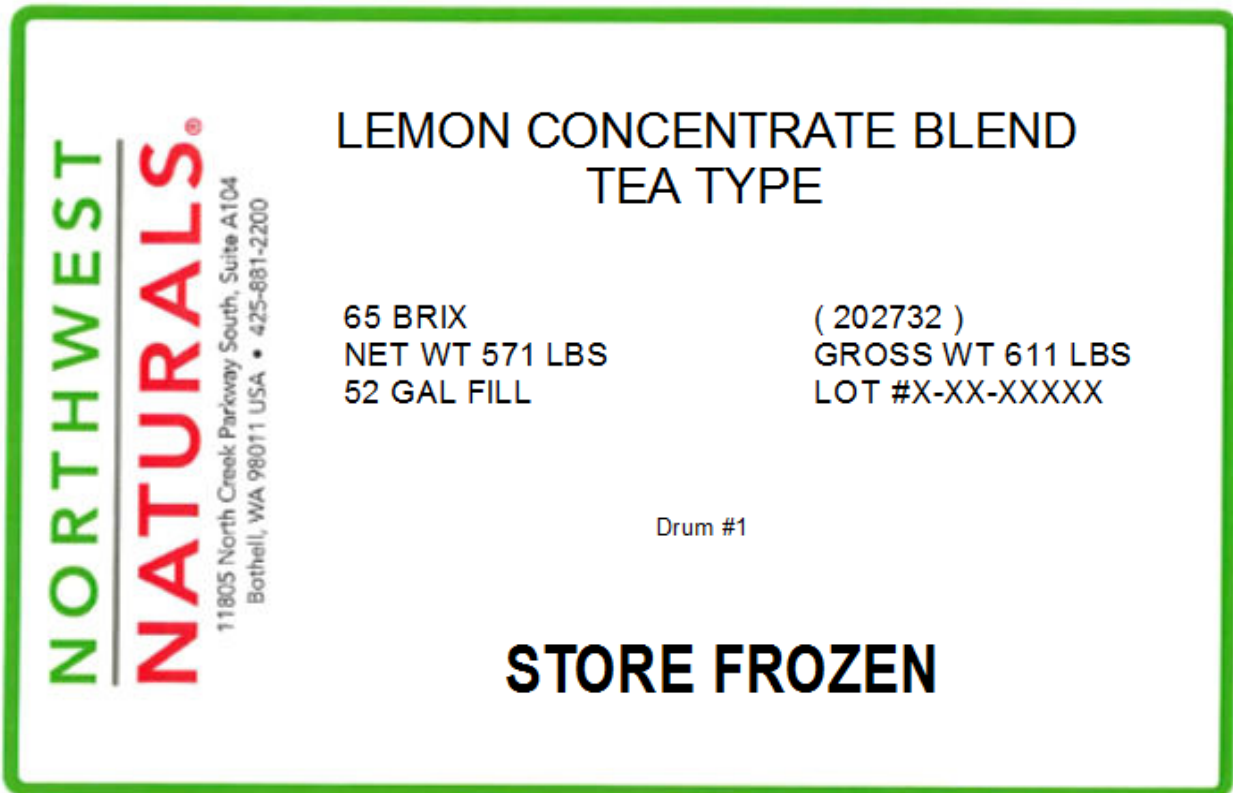
NORTHWEST NATURALS®	Title:	202732 LEMON CONCENTRATE BLEND – TEA TYPE	Scope	Global
			Origination	Operations
			Issued	10/25/21
	By	Jennifer Elling	Supersedes	2/10/21

Nutrition

	Amount/100g
Calories	275
Fat	0 g
Carbohydrate	69 g
Dietary Fiber	0.1 g
Protein	0.3 g
Calcium	19 mg
Sugar	62 g
Sodium	16 mg
Potassium	208 mg
Iron	0.2 mg
Vitamin C	5 mg
Vitamin A	0.8 mcg RAE
Added Sugar	40 g

*values not listed are zero

Label Example



"The product shall be prepared, processed, packaged, and delivered in accordance with current good manufacturing practices and under strict sanitary conditions. Standards of identity and label statements for consumer products are the sole responsibility of the customer."

Revised by	Jennifer Elling	Page 2 of 3	G	202732
<p><i>Property of Northwest Naturals LLC</i></p> <p><i>This document is confidential. Unauthorized duplication or distribution without written permission is prohibited. All paper copies are uncontrolled.</i></p>				

	Title:	202732 LEMON CONCENTRATE BLEND – TEA TYPE	Scope	Global
			Origination	Operations
			Issued	10/25/21
	By	Jennifer Elling	Supersedes	2/10/21

Approvals/Modifications

<u>Date</u>	<u>Person(s)</u>	<u>Changes made</u>
2/3/2021	Jennifer Elling	Created
2/10/2021	Courtney Doolin-Lusk	Finalized and released
10/25/21	Jennifer Elling	Modified color range

Revised by	Jennifer Elling	Page 3 of 3	G	202732
<p><i>Property of Northwest Naturals LLC</i></p> <p><i>This document is confidential. Unauthorized duplication or distribution without written permission is prohibited. All paper copies are uncontrolled.</i></p>				